

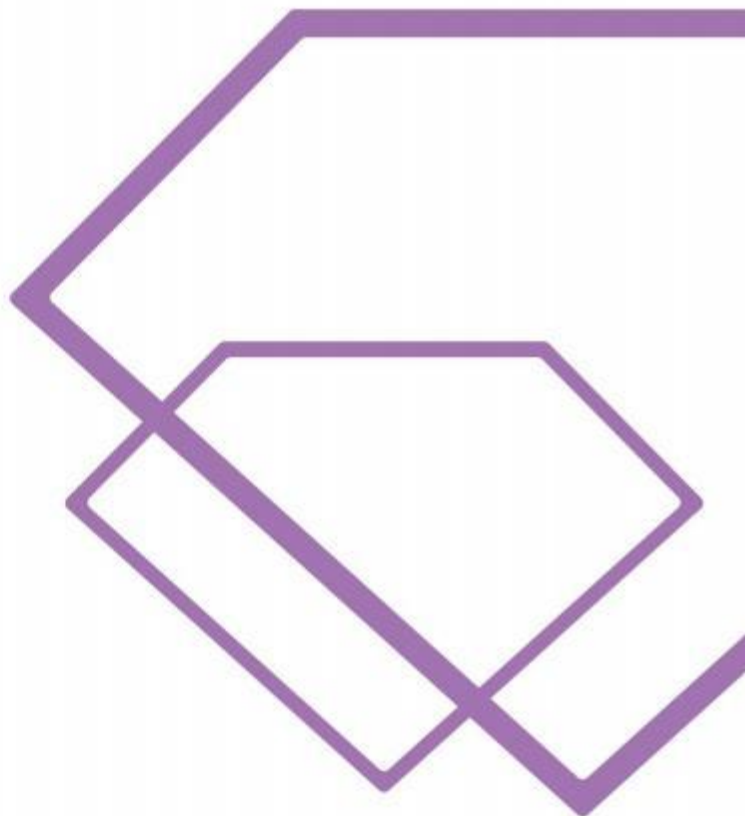
新一代智能缝纫机

NEW GENERATION OF INTELLIGENT SEWING MACHINE

HIKARI® 富山

零件手册

PARTS BOOK



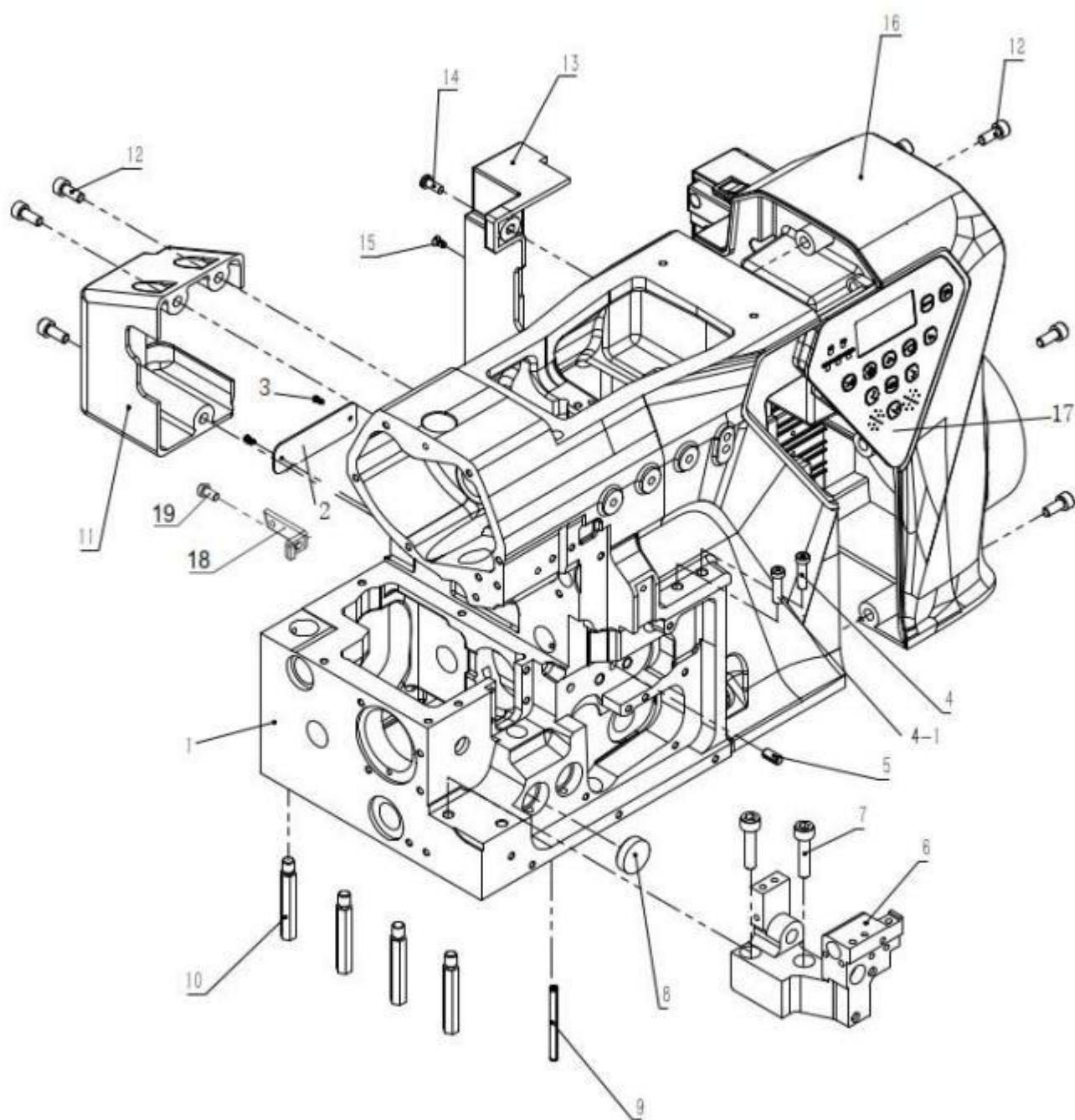
HX8V 系列
Series

新一代智能包缝机

NEW GENERATION OF INTELLIGENT
OVERLOCK SEWING MACHINE

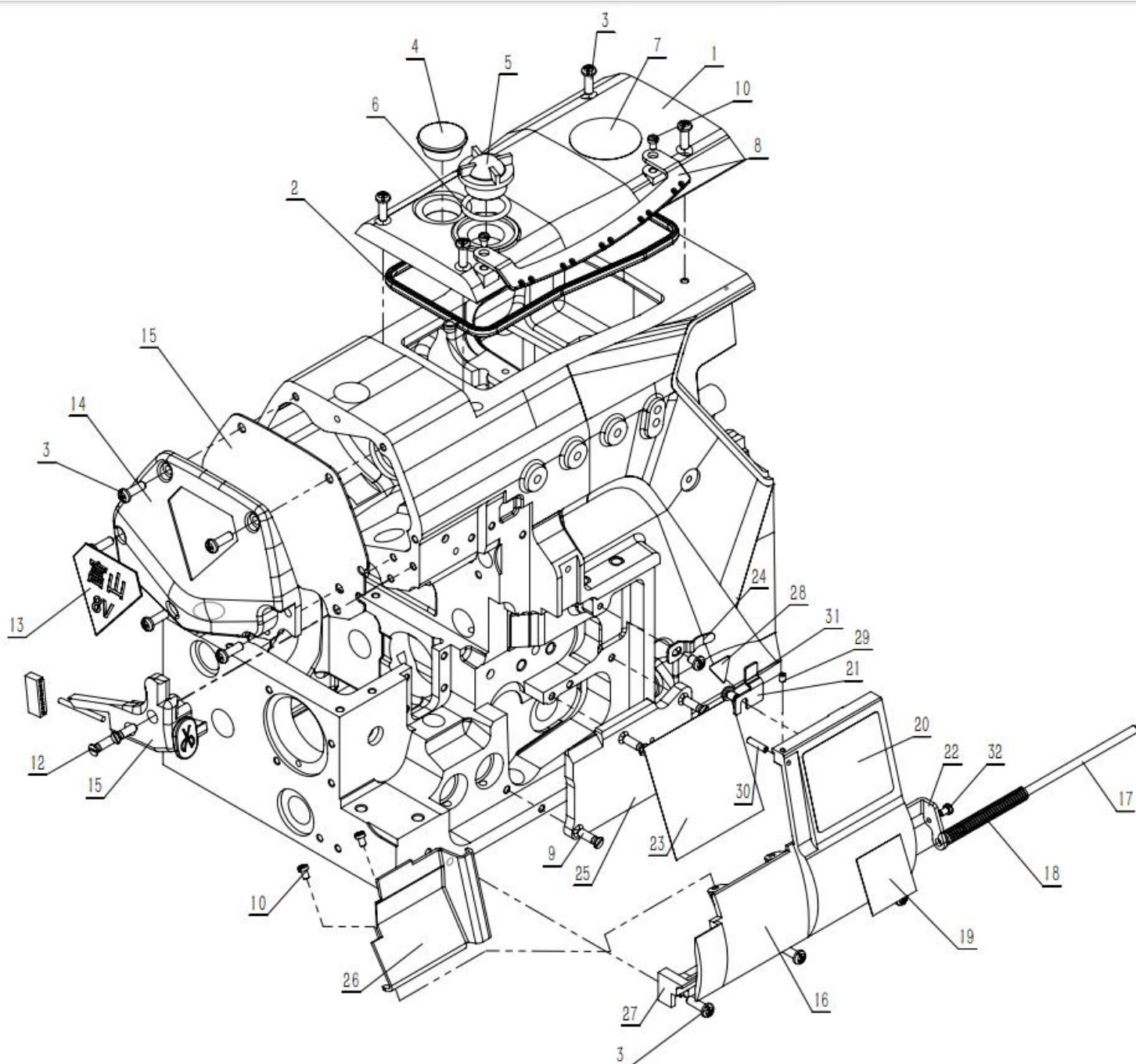
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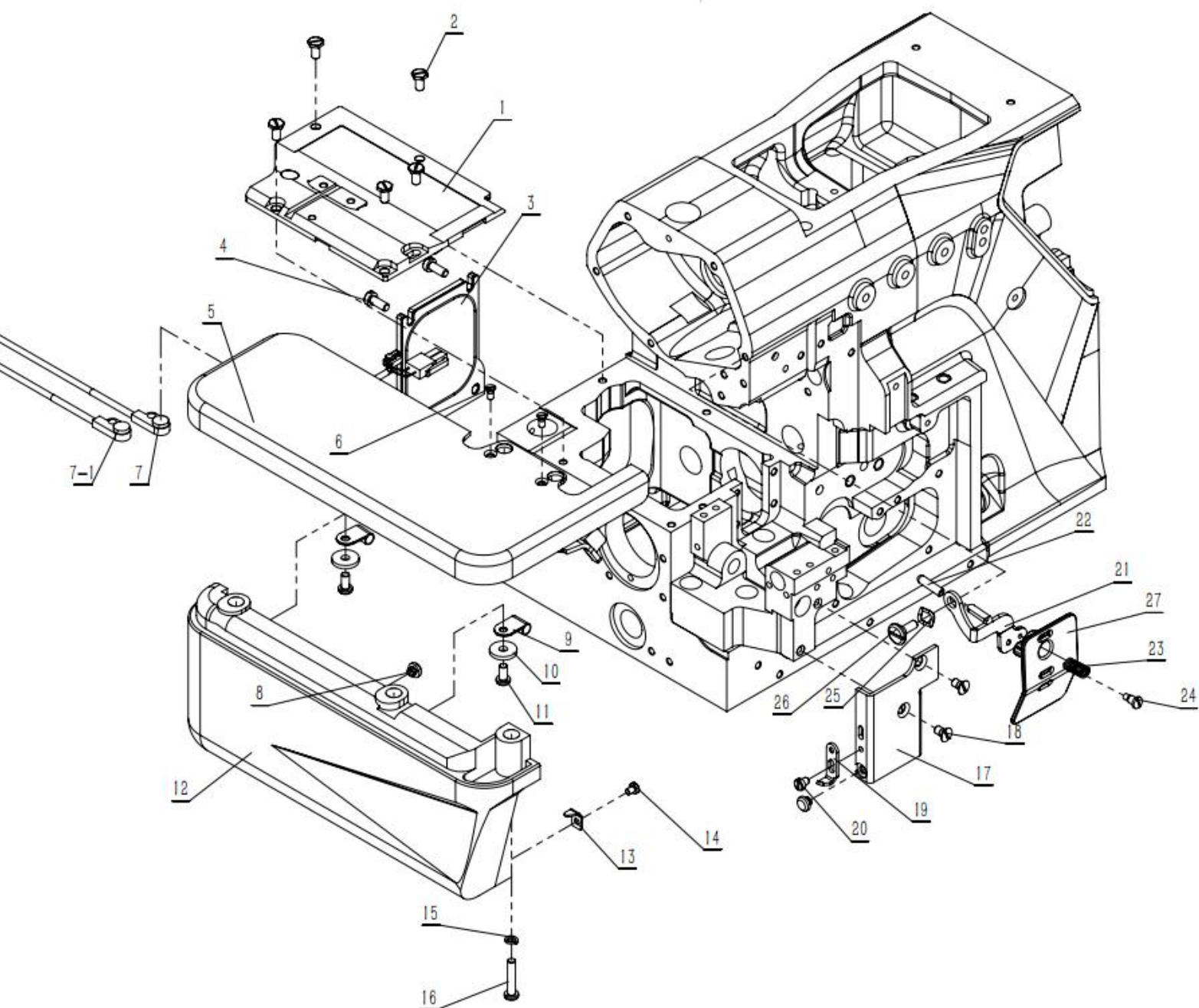
1. 机壳部分 Machine cover

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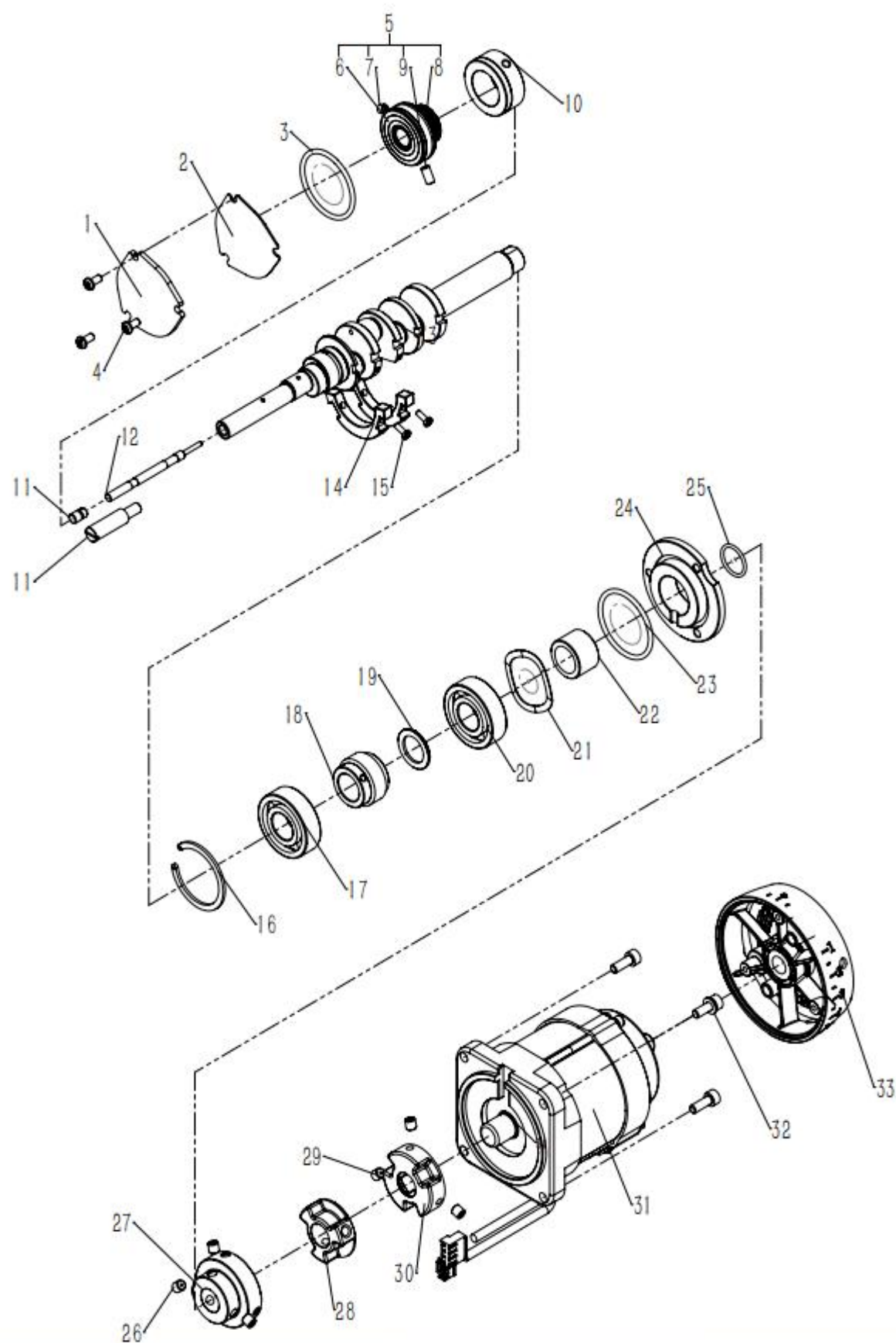
2.密封部分(1) Airproof mechanism(1)

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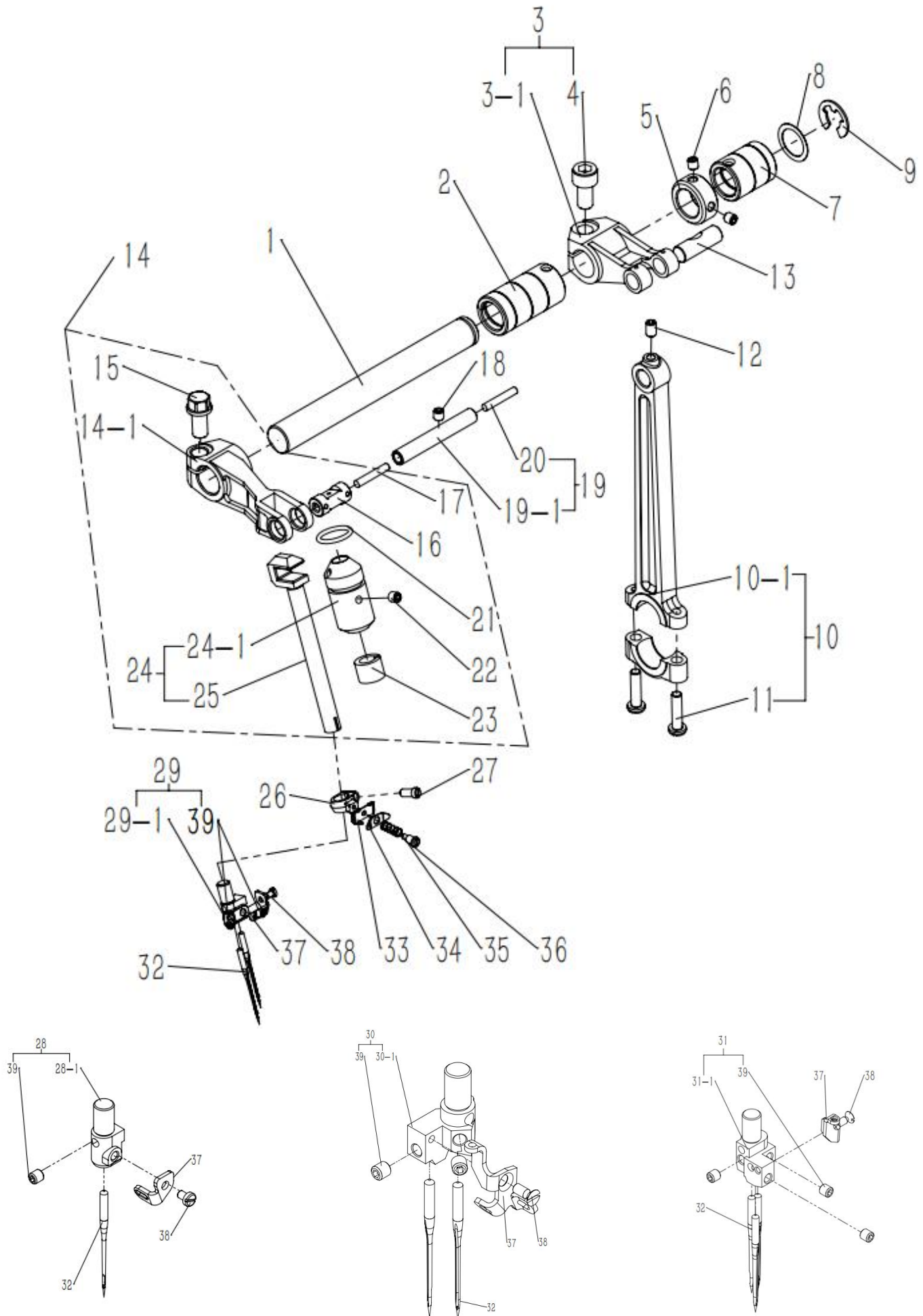
3. 密封部分(2) Airproof mechanism(2)

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	296.03-03	左上盖	Cover	1	1	1	1	1	1	1	1	
2	01-704000821-1	左上盖固定螺钉	Screw	5	5	5	5	5	5	5	5	
3	296.35-33	后盖板组件	Rear Cover	1	1	1	1	1	1	1	1	
4	01-504001021-1	后盖板螺钉	Screw	4	4	4	4	4	4	4	4	
5	295.03-22C-00	缝台组件	Cloth Base assembly	1	1	1	1	1	1	1	1	
6	01-103000721-1	一字槽沉头螺钉	Screw	2	2	2	2	2	2	2	2	
7	295.33-05A	YT一体机前光眼	Photoeye	1	1	1	1	1	1	1	1	
7-1	295.33-06A	YT一体机中光眼	Photoeye	1	1	1	1	1	1	1	1	
8	201.03-16	防震塞	Rubber Cushion	2	2	2	2	2	2	2	2	
9	B01-36-A00	R型线夹	R type clamp	2	2	2	2	2	2	2	2	
10	05-043201350-1	平垫片	Lower Cover Gasket	2	2	2	2	2	2	2	2	
11	01-404000823-1	十字一字盘头螺钉	Screw	1	1	1	1	1	1	1	1	
12	201.03-30G1	缝台下罩壳	Cloth Base Lower Cover ASM	1	1	1	1	1	1	1	1	
13	201.03-34	下罩壳压板	Lower Sover Pressure Board	1	1	1	1	1	1	1	1	
14	01-503000421-1	下罩壳压板螺钉	Pressure Board Screw	1	1	1	1	1	1	1	1	
15	07-0421111-1	弹簧垫圈	Cushion	1	1	1	1	1	1	1	1	
16	01-404002023-1	下罩壳固定螺钉B	Setscrew	1	1	1	1	1	1	1	1	
17	201.03-12	防护板	protective board	1	1	1	1	1	1	1	1	
18	01-104000721-1	防护板固定螺钉	Setscrew	2	2	2	2	2	2	2	2	
19	201.03-14	压板	Pressure Board	1	1	1	1	1	1	1	1	
20	01-535000421-1	防护板压板固定螺钉	Screw	1	1	1	1	1	1	1	1	
21	296.35-13C	护目镜支架	Mirror Bracket	1	1	1	1	1	1	1	1	
22	296.35-34	橡胶保护套	R type clamp	1	1	1	1	1	1	1	1	
23	246.27-41	护目镜弹簧	Spring	1	1	1	1	1	1	1	1	
24	260.26-03-01	台阶螺钉	Setscrew	1	1	1	1	1	1	1	1	
25	08-0700311-1	波形垫圈	Cushion	1	1	1	1	1	1	1	1	
26	296.35-32	轴位螺钉	Screw	1	1	1	1	1	1	1	1	
27	260.26-03A	护目镜	Mirror									



4. 主轴传动部分 Main shaft transmit mechaniam

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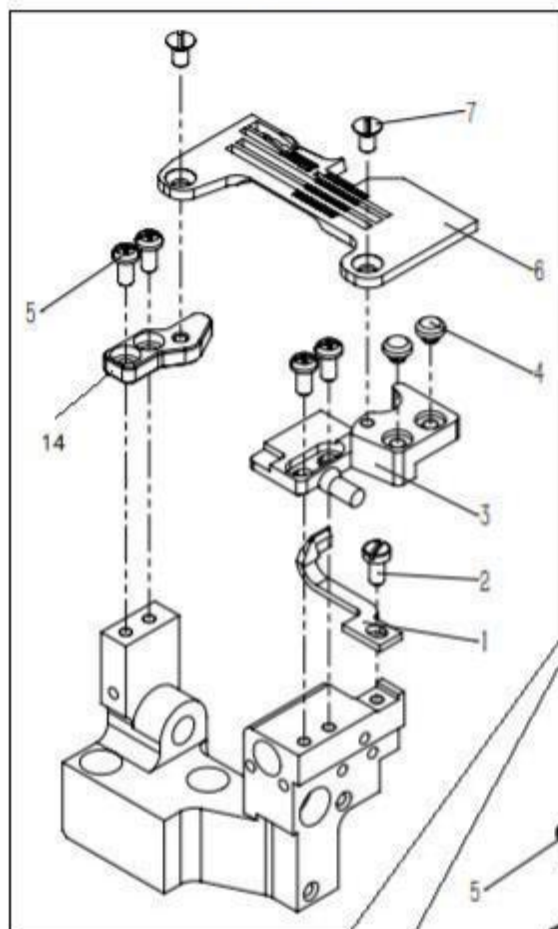


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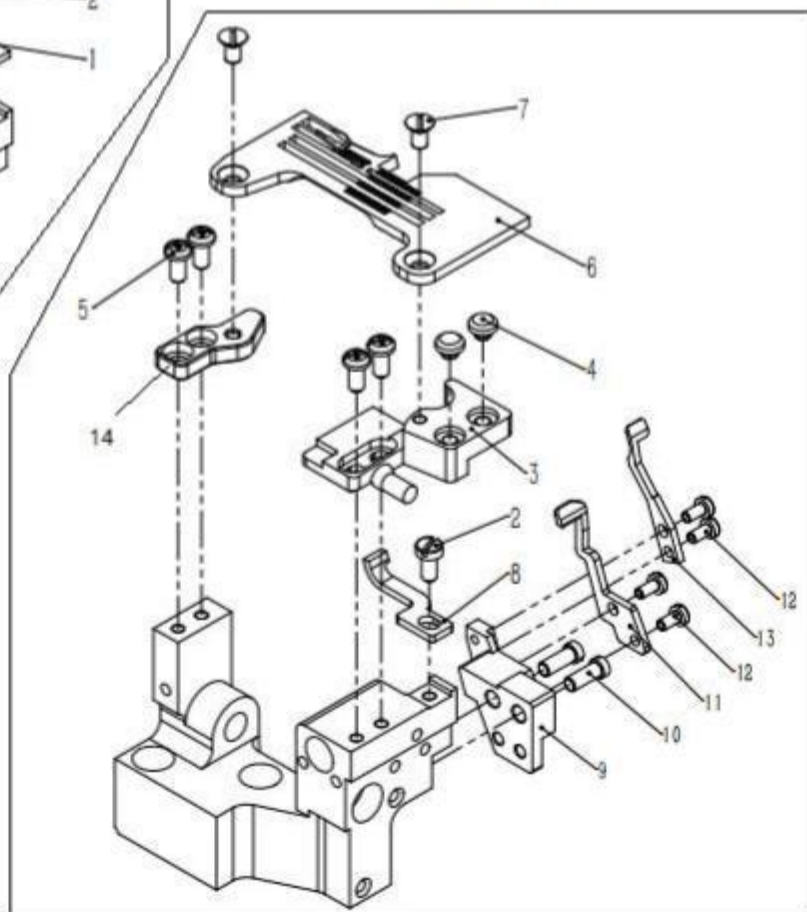
5. 针杆传动部分

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
28	HXS6-3	针夹组件	Needle Clamp ASM	1								
28-1	201. 05-28-01	针夹	Needle Clamp	1								
29	HX6-3	针夹组件	Needle Clamp ASM		1	1						
29-1	202. 05-29-01	针夹	Needle Clamp		1	1						
30	HXW6-3	针夹组件	Needle Clamp ASM				1					
30-1	203. 05-30-01	针夹	Needle Clamp				1					
30	HXW6-3A	针夹组件	Needle Clamp ASM					1				
30-1	205. 05-30-01	针夹	Needle Clamp					1				
30	HXH6-3	针夹组件	Needle Clamp ASM						1			
30-1	204. 05-30-01	针夹	Needle Clamp						1			
31	HXL6-3	针夹组件	Needle Clamp ASM							1		
31-1	206. 05-30-01	针夹	Needle Clamp							1		
31	HXCH6-3	针夹组件	Needle Clamp ASM								1	
31-1	2107. 05-30-01	针夹	Needle Clamp								1	
32	201. 05-32G	机针 (DC×27#11)	Needle	1	2	2				3		
	203. 05-32	机针 (DC×27#14)	Needle				2	2				
	204. 05-32	机针 (DC×27#21)	Needle						2		3	
33	201. 05-33	拦线板 (A)	Needle Thread Presser Guide (A)	1	1	1	1	1	1	1	1	
34	201. 05-34	拦线板 (B)	Needle Thread Presser Guide (B)	1	1	1	1	1	1	1	1	
35	201. 05-35	拦线板弹簧	Needle Thread Presser Spring	1	1	1	1	1	1	1	1	
36	201. 05-36	拦线板紧固螺钉	Hinge Screw	1	1	1	1	1	1	1	1	
37	201. 05-37	机针穿线片	Needle Thread Guide Base	1								
	202. 05-37	机针穿线片	Needle Thread Guide Base		1	1						
	203. 05-37	机针穿线片	Needle Thread Guide Base				1	1		1		
	204. 05-37	机针穿线片	Needle Thread Guide Base						1		1	
38	01-102000521-1	机针穿线片紧固螺钉	Setscrew				1	1	1	1	1	
	01-502000321-1	机针穿线片紧固螺钉	Setscrew	1	1	1						
39	01-803000324-1	针夹螺钉	Needle Clamp Screw	1	2	2	2	2	2	2	3	

3、4线

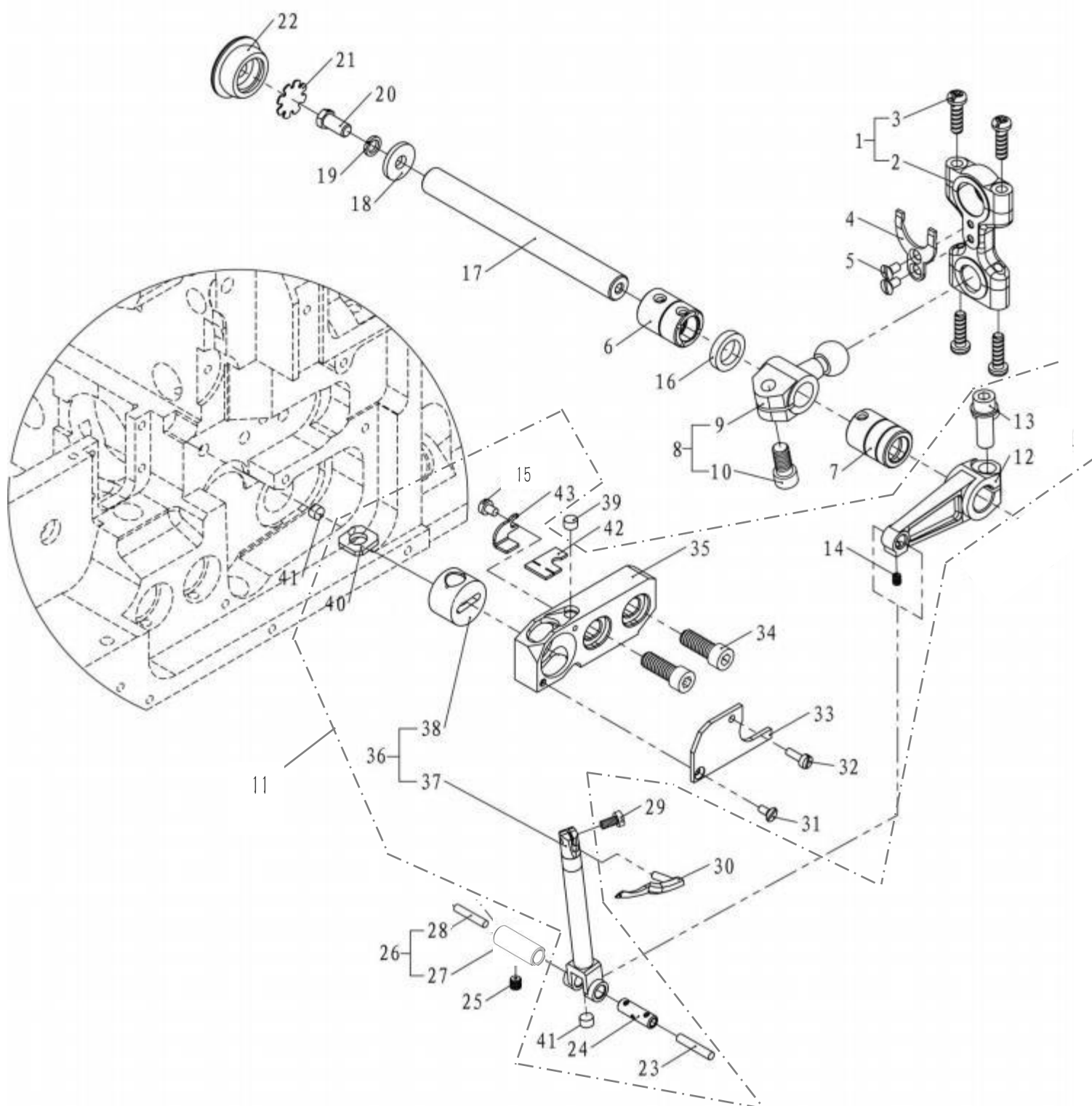


5、6线



6. 针板部分 Needle bar mechanism

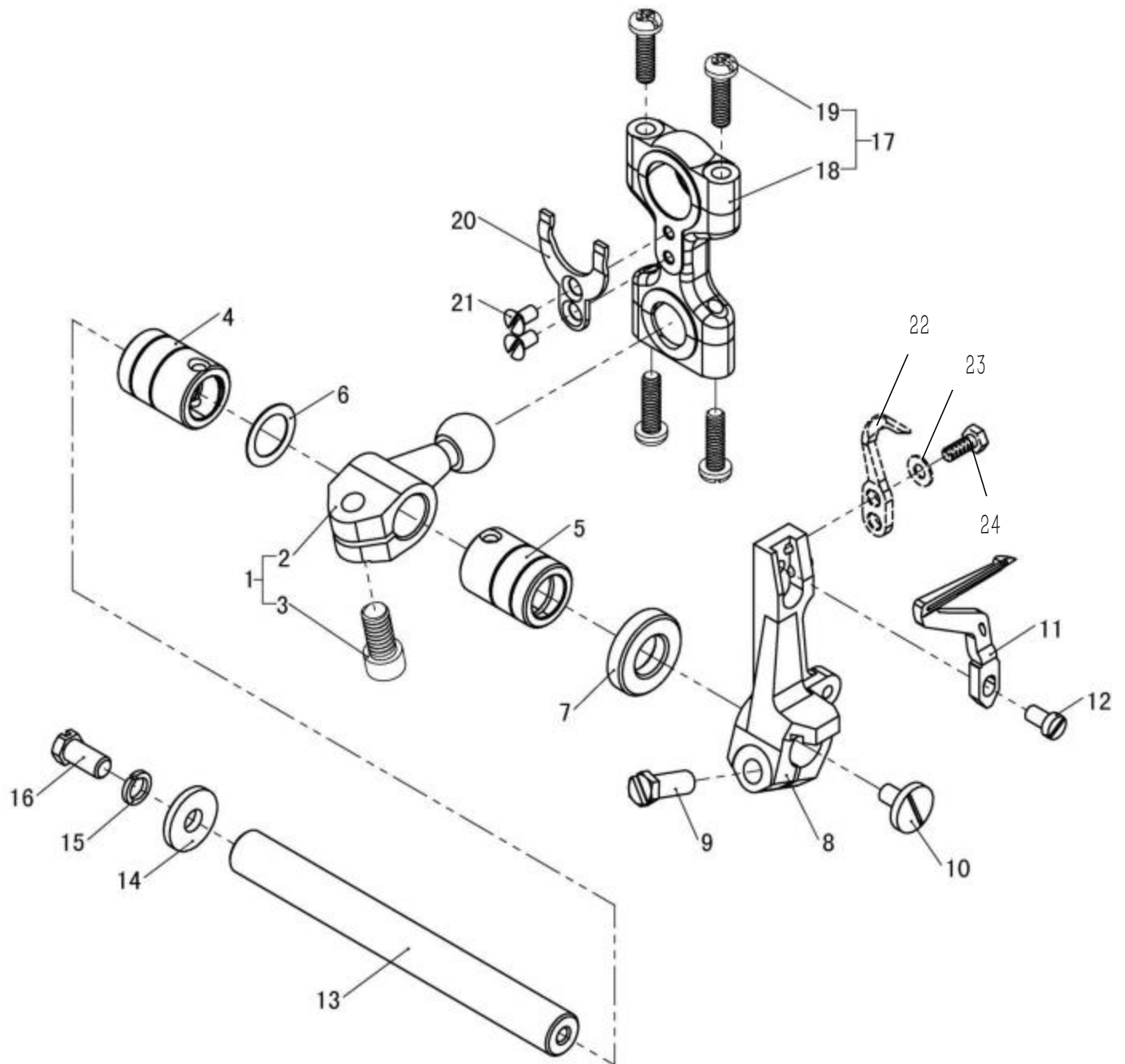
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7. 上弯针传动部分 Upper looper driving mechanism

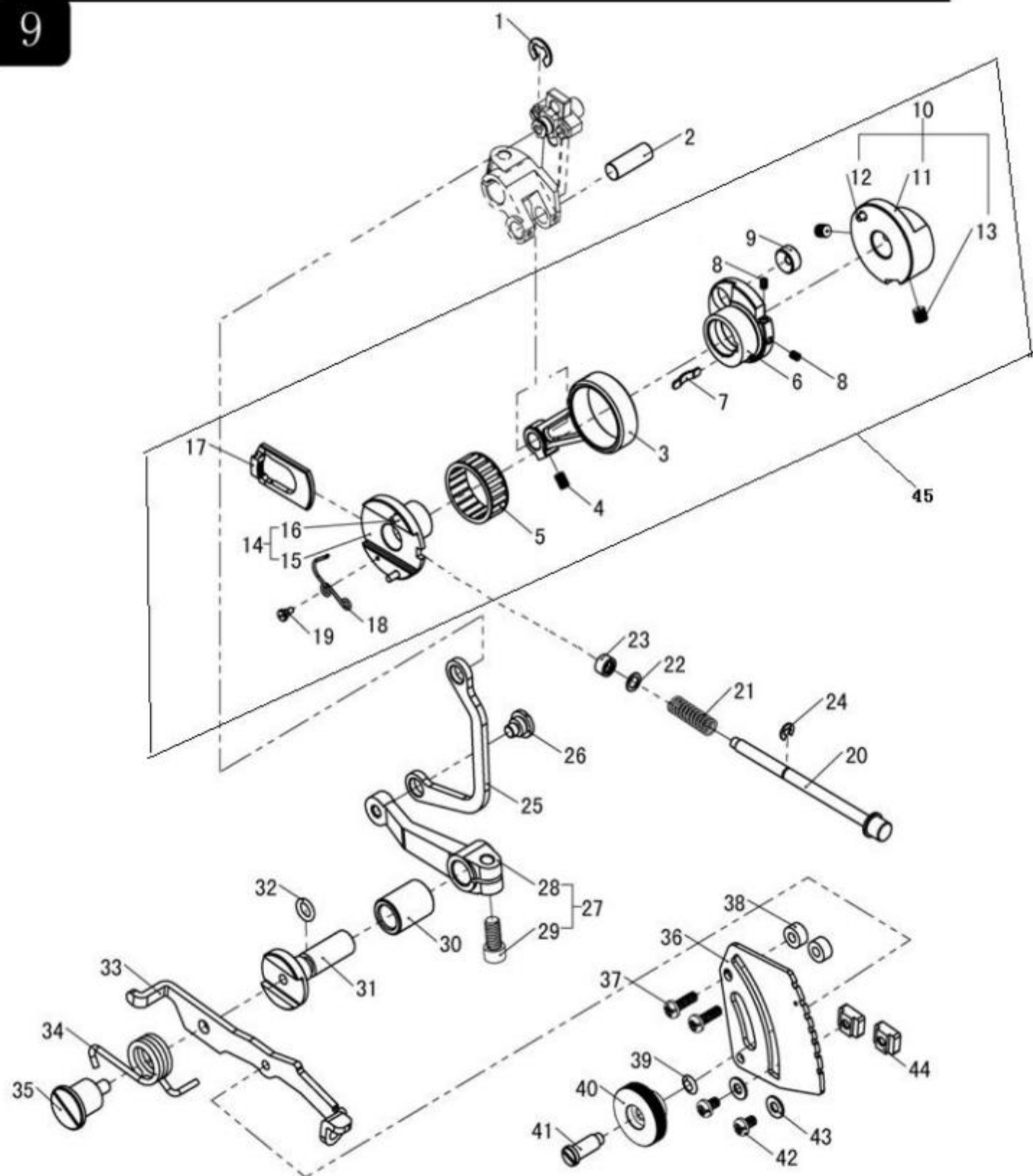
序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	201.07-01	弯针球连杆组件	Looper Ball Connecting Rod ASM	1	1	1	1	1	1	1	1	
2	201.07-01-01	弯针球连杆	Looper Ball Connecting Rod	1	1	1	1	1	1	1	1	
3	01-404001623-1	弯针球连杆螺钉	Screw	4	4	4	4	4	4	4	4	
4	201.07-03	防震片	Rubber Cushion	1	1	1	1	1	1	1	1	
5	01-103000621-1	螺钉	Screw	2	2	2	2	2	2	2	2	
6	201.07-05F	上弯针轴后轴套	Upper Looper Shaft Rear Bushing	1	1	1	1	1	1	1	1	
7	201.07-08	弯针轴前轴套	Looper Shaft Front Bushing	1	1	1	1	1	1	1	1	
8	202.07-07	上弯针球曲柄组件	Upper Looper Ball Crank ASM		1	1	1	1	1	1	1	
9	201.07-07-01	上弯针球曲柄	Upper Looper Ball Crank	1								
	202.07-07-01	上弯针球曲柄	Upper Looper Ball Crank		1	1	1	1	1	1	1	
10	01-506751224-1	上弯针球曲柄螺钉	Upper Looper Ball Crank Screw	1	1	1	1	1	1	1	1	
11	201.07-42F-00	摇杆大组件	Upper Looper Holder ASM	1			1	1		1		
	204.07-42F-00	摇杆大组件	Upper Looper Holder ASM		1	1			1		1	
12	201.07-09-01	摇杆曲柄	Upper Looper Arm	1	1	1	1	1	1	1	1	
13	19-706751225-1	螺钉	Screw	1	1	1	1	1	1	1	1	
14	01-803000444-1	连杆销固定螺钉	Setscrew	1	1	1	1	1	1	1	1	
15	01-503000421-1	M3X4螺钉	Screw	1	1	1	1	1	1	1	1	
16	201.07-13A	挡圈	Stopping Gasket	1			1	1	1		1	
	202.07-13A	挡圈	Stopping Gasket		1					1		
	293.07-13A	挡圈	Stopping Gasket			1						
17	201.07-14	弯针轴	Looper Shaft	1	1	1	1	1	1	1	1	
18	05-051301473-5	弯针轴垫片	Looper Shaft Washer	1	1	1	1	1	1	1	1	
19	07-0521313-1	弹簧垫圈	Spring Washer	1	1	1	1	1	1	1	1	
20	01-705001021-1	六角头开槽螺钉	Screw	1	1	1	1	1	1	1	1	
21	201.07-18	防油片	Oil Proof Spacer	1	1	1	1	1	1	1	1	
22	201.07-19	橡胶帽	Rubber Cap	1	1	1	1	1	1	1	1	
23	B01-35-A00	油线	Oil Thread	1	1	1	1	1	1	1	1	
24	201.07-21	连杆销轴	Gauge Fixing Pin	1	1	1	1	1	1	1	1	
25	01-804000414-1	机壳销紧定螺钉	Setscrew	1	1	1	1	1	1	1	1	
26	HX3-8	摇杆供油管组件	Pin Components	1	1	1	1	1	1	1	1	
27	201.07-23A	油管	Machine Pin	1	1	1	1	1	1	1	1	
28	201.05-19A-01	油管棉线	Tubing cotton thread	1	1	1	1	1	1	1	1	
29	01-935000621-1	上弯针紧定螺钉	Setscrew	1	1	1	1	1	1	1	1	
30	202.07-26F	上弯针	Upper Looper		1	1						
	201.07-26F	上弯针	Upper Looper	1			1	1	1	1	1	
31	01-125000621-1	挡板螺钉A	Screw A	1	1	1	1	1	1	1	1	
32	01-525000821-1	挡板螺钉B	Screw B	1	1	1	1	1	1	1	1	
33	201.07-29	摇杆座盖	Upper Looper Gange Cover	1	1	1	1	1	1	1	1	
34	01-506001624-1	上弯针滑杆座螺钉	Screw	2	2	2	2	2	2	2	2	
35	201.07-31	摇杆座	Upper Looper Guide Support	1			1	1		1		
	204.07-31	摇杆座	Upper Looper Guide Support		1				1		1	
	293.07-31	摇杆座	Upper Looper Guide Support			1						
36	201.07-32A-00	摇杆组件	Upper Looper Holder ASM	1			1	1		1		
	204.07-32A-00	摇杆组件	Upper Looper Holder ASM		1				1		1	
	293.07-32-00	摇杆组件	Upper Looper Holder ASM			1						
37	201.07-32-01	摇杆	Upper Looper Holder	1	1	1	1	1	1	1	1	
38	201.07-32-02A	摆轴	Thrust Collar	1	1	1	1	1	1	1	1	
39	201.07-32-03	烧结铜滤芯	Crescent Moon Felt	1	1	1	1	1	1	1	1	
40	201.07-32-04	油毡	Felt	1	1	1	1	1	1	1	1	
41	201.07-36	油塞	Oil Plug	2	2	2	2	2	2	2	2	

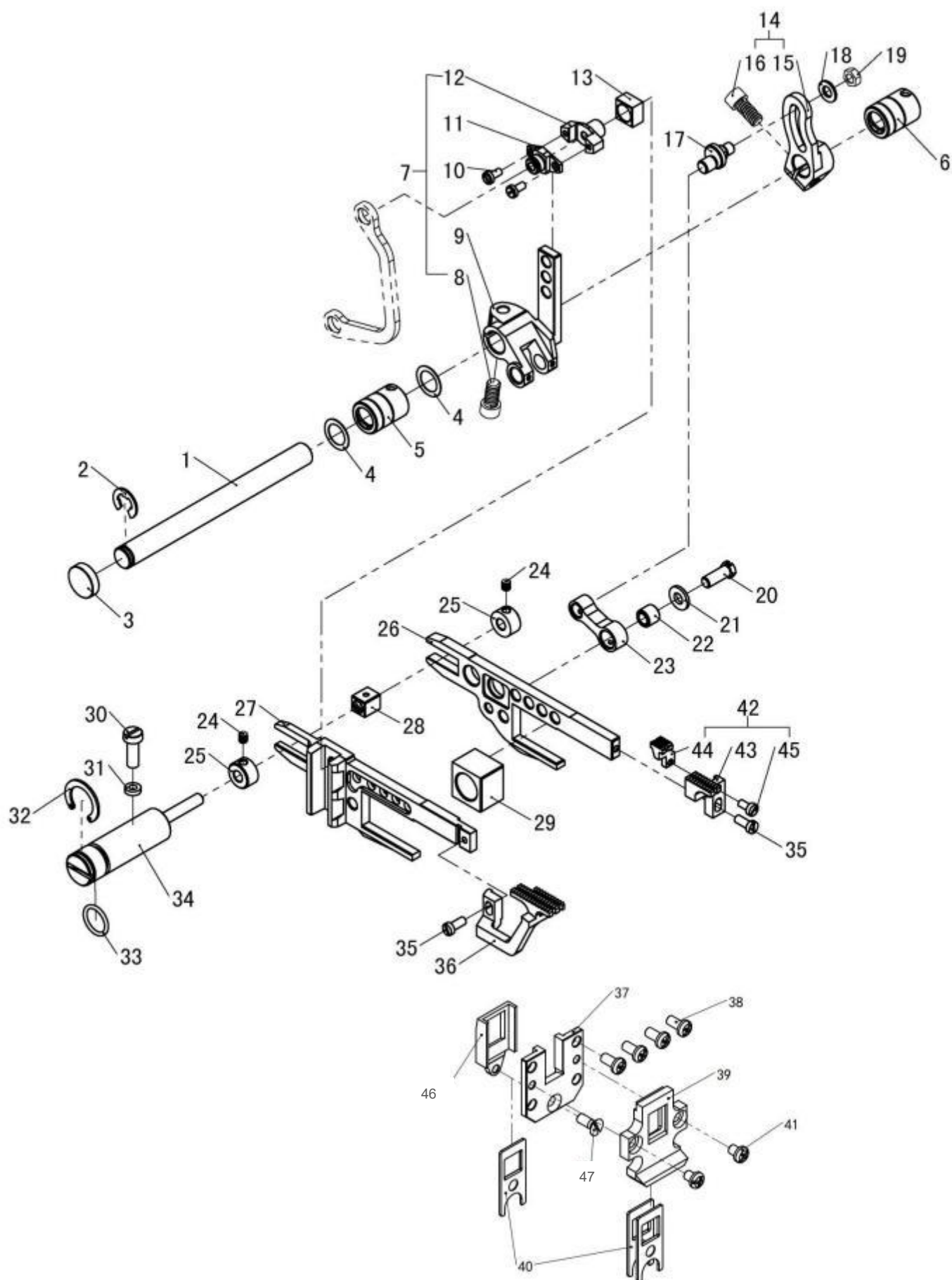
42	201. 07-40	毛毡	Felt	1	1	1	1	1	1	1	1	
43	201. 07-39	挡片	Stopper	1	1	1	1	1	1	1	1	



8. 下弯针传动部分

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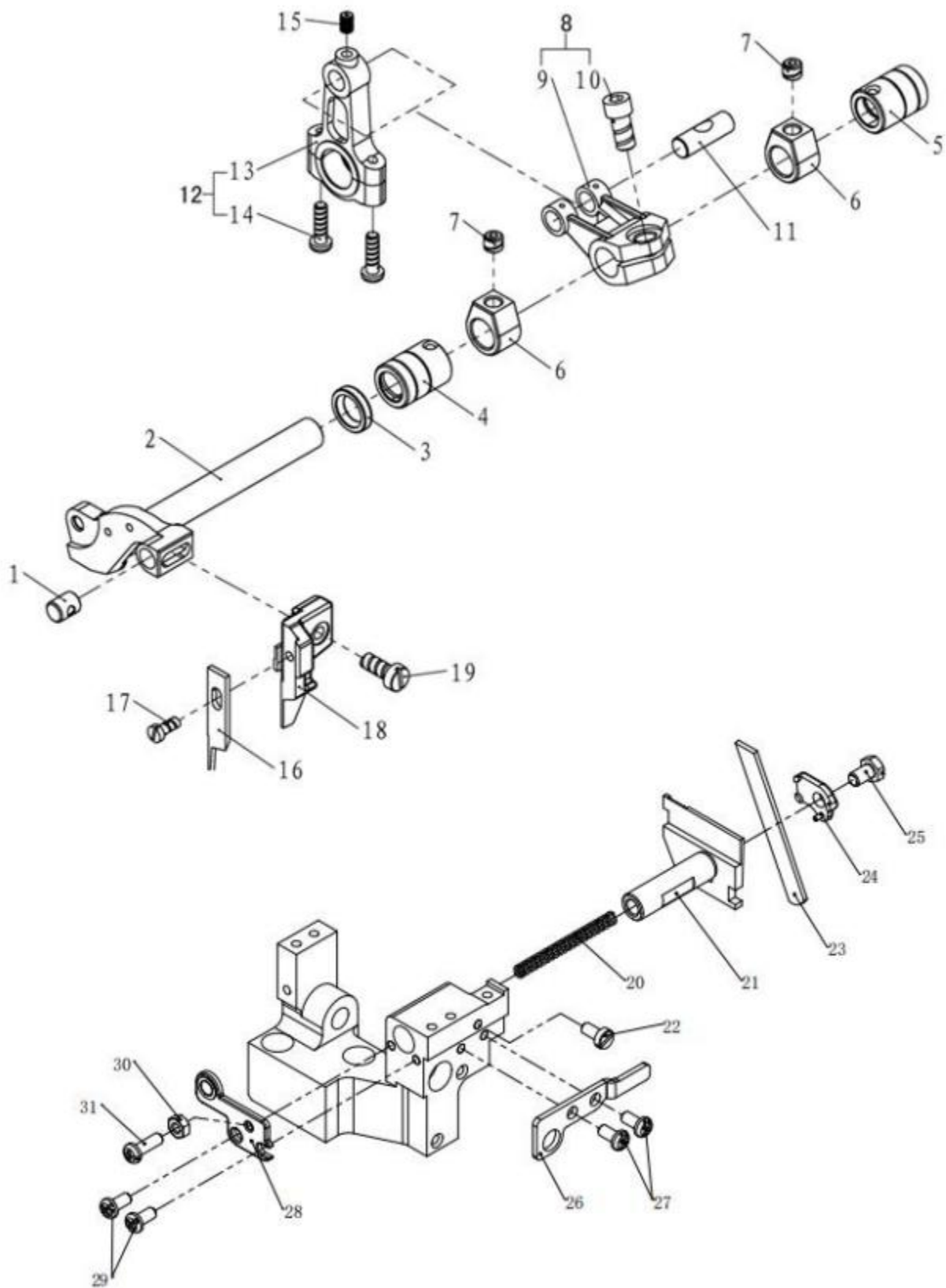


10. 送布传动部分 Feed transmit mechanism

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	201.10-01	送布轴	Feed Rocker Shaft	1	1	1	1	1	1	1	1	
2	06-0700814-1	开口挡圈	E-ring	1	1	1	1	1	1	1	1	
3	22-15004000	油封	Oil Seal	1	1	1	1	1	1	1	1	
4	201.08-06	铜垫片	Copper Gasket	2	2	2	2	2	2	2	2	
5	201.07-06F	送布轴前轴套	Feed Rocker Shaft Front Bushing	1	1	1	1	1	1	1	1	
6	201.07-06F	送布轴后轴套	Feed Rocker Shaft Rear Bushing	1	1	1	1	1	1	1	1	
7	201.10-07	差动牙架调整曲柄组件	Ratio Adjusting Crank ASM	1	1	1	1	1	1	1	1	
8	01-506751224-1	差动牙架调整曲柄螺钉	Ratio Adjusting Crank Screw	1	1	1	1	1	1	1	1	
9	201.10-07-02	差动牙架调整曲柄	Ratio Adjusting Crank	1	1	1	1	1	1	1	1	
10	01-503000621-1	滑块盖板螺钉	Slipper Block Screw	2	2	2	2	2	2	2	2	
11	201.10-07-04	差动送布滑块盖板	Slipper Block Cover	1	1	1	1	1	1	1	1	
12	201.10-07-05	差动牙架调整曲柄滑块	Crank Block	1	1	1	1	1	1	1	1	
13	201.10-08	滑块	Slipper Block	1	1	1	1	1	1	1	1	
14	201.10-09	送布曲柄组件调整	Feed Cloth Adjusting Crank ASM	1	1	1	1	1	1	1	1	
15	201.10-09-01	送布调整曲柄	Feed Cloth Adjusting Crank	1	1	1	1	1	1	1	1	
16	01-506751224-1	送布调整曲柄紧固螺钉	Setscrew	1	1	1	1	1	1	1	1	
17	201.10-11	偏心轴	Eccentric Cam	1	1	1	1	1	1	1	1	
18	05-053101001-5	垫片	Gasket	1	1	1	1	1	1	1	1	
19	03-605000400-1	送布牙连杆偏心轴螺母	Nut	1	1	1	1	1	1	1	1	
20	01-705051325-1	送布牙架连杆套螺钉	Screw	1	1	1	1	1	1	1	1	
21	05-053151102-5	送布牙架连杆套垫圈	Gasket	1	1	1	1	1	1	1	1	
22	201.10-16	送布牙架连杆套	Connecting Rod Bushing	1	1	1	1	1	1	1	1	
23	201.10-17	送布牙架连杆	Connecting Rod	1	1	1	1	1	1	1	1	
24	01-804000414-1	挡圈螺钉	Screw	2	2	2	2	2	2	2	2	
25	201.10-19	轴箍	Thrust Collar	2	2	2	2	2	2	2	2	
26	201.10-20	送布牙架	Feed Rocker Rank	1	1	1	1	1	1	1	1	
27	201.10-21	差动牙架	Ratio Rank	1	1	1	1	1	1	1	1	
28	201.10-22	差动送布滑块	Feed Slipper Block	1	1	1	1	1	1	1	1	
29	201.10-23	抬牙滑块	Take-up Slipper Block	1	1	1	1	1	1	1	1	
30	01-404001223-1	螺钉	Screw	1	1	1	1	1	1	1	1	
31	201.10-25	油封	Oil Seal	1	1	1	1	1	1	1	1	
32	10-1401014-1	挡圈	E-ring	1	1	1	1	1	1	1	1	
33	12-115160	O型圈	O-ring	1	1	1	1	1	1	1	1	
34	201.10-28	牙叉轴	Shaft	1	1	1	1	1	1	1	1	
35	01-535000821-1	差动牙螺钉	Screw	2	2	2	2	2	2	2	2	
36	201.10-30	差动牙	Ratio dog	1	1	1						
	203.10-30	差动牙	Ratio dog				1					
	204.10-30	差动牙	Ratio dog						1		1	
	205.10-30	差动牙	Ratio dog					1		1		
37	260.10-31-01	牙架导轨	Guide Orbit	1	1	1	1	1	1	1	1	
38	01-404000823-1	牙架导轨螺钉	Screw	4	4	4	4	4	4	4	4	
39	201.10-33	密封导架	Guide Bracket	1	1	1	1	1	1	1	1	

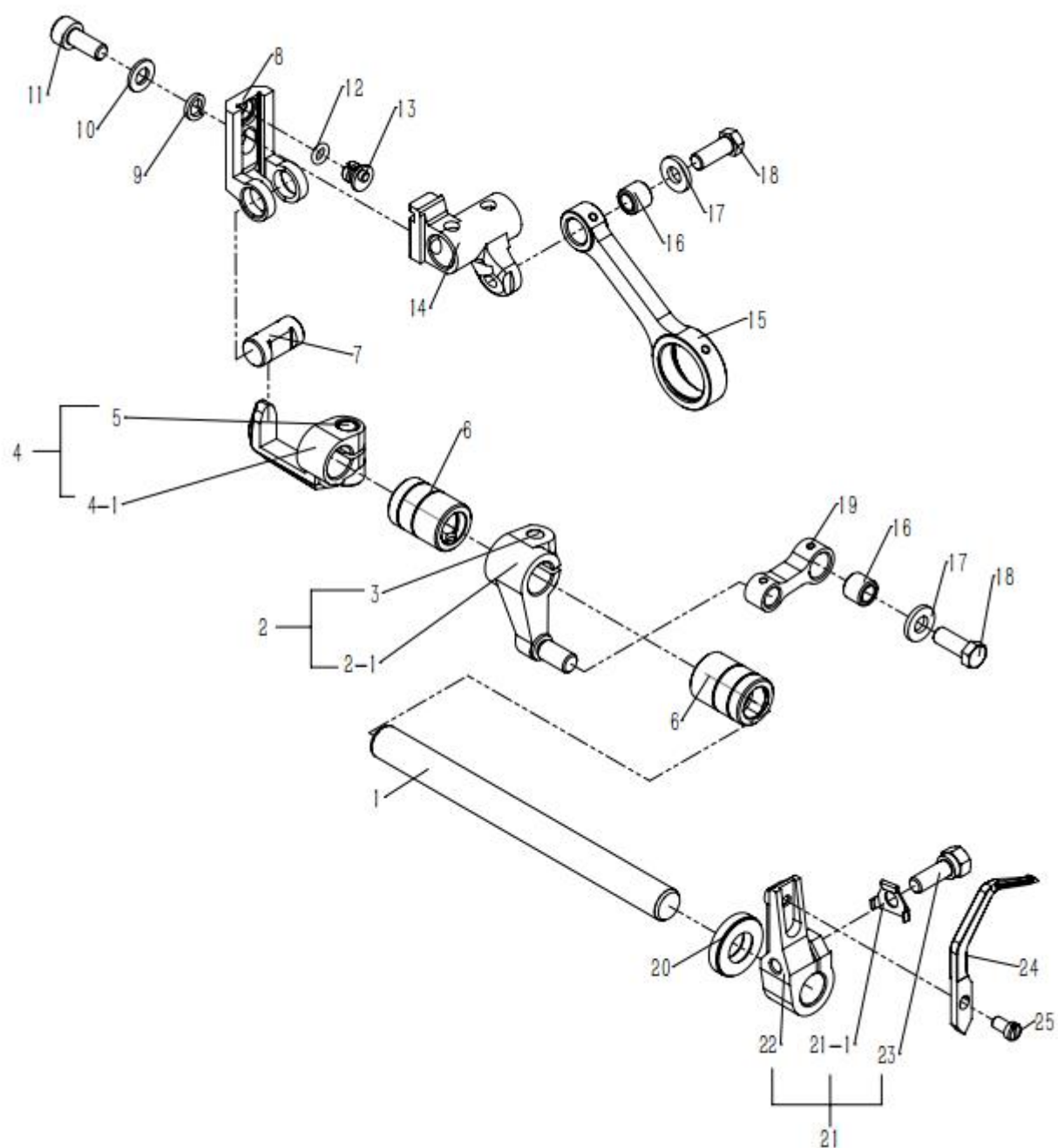
10. 送布传动部分 Feed transmit mechanism

[illegible]



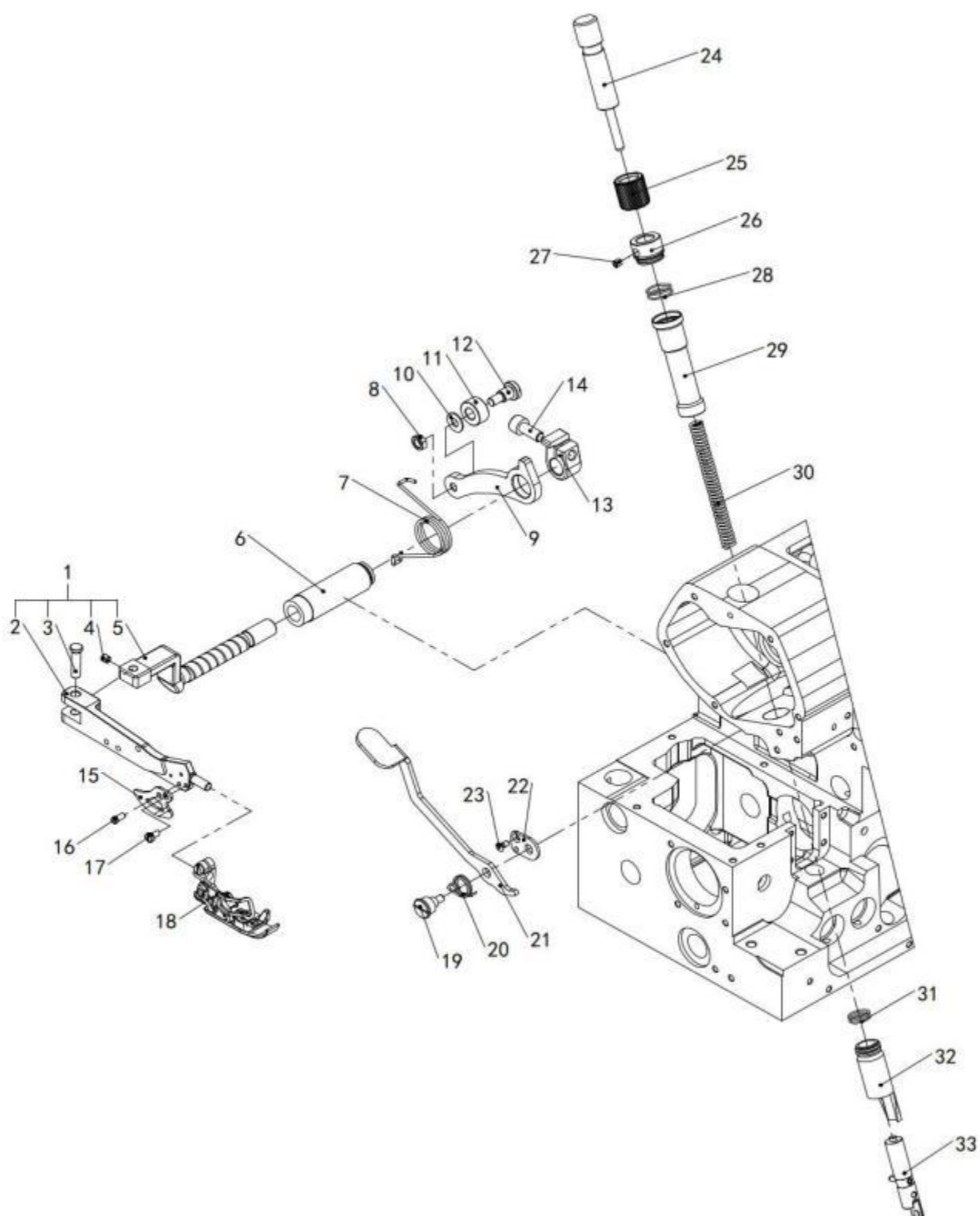
11. 剪切部分 Thread trimmer mechanism

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	201.11-01	销轴	Pin	1	1	1	1	1	1	1	1	
2	201.11-02	上刀轴	Upper Knife Shaft	1	1	1	1	1	1	1	1	
3	13-09330150	油封	Oil Seal	1	1	1	1	1	1	1	1	
4	201.07-06F	套筒	Bushing	1	1	1	1	1	1	1	1	
5	201.07-06F	套筒	Bushing	1	1	1	1	1	1	1	1	
6	201.11-06	上刀轴箍	Crank Pin	2	2	2	2	2	2	2	2	
7	01-806750514-1	挡圈螺钉	Screw	2	2	2	2	2	2	2	2	
8	201.11-08	上切刀曲柄组件	Feed Forked Arm Components	1	1	1	1	1	1	1	1	
9	201.11-08-01	上切刀曲柄	Feed Forked Arm	1	1	1	1	1	1	1	1	
10	01-506751224-1	螺钉M6x12	Screw	1	1	1	1	1	1	1	1	
11	201.05-13	销轴	Pin	1	1	1	1	1	1	1	1	
12	201.11-11	上刀连杆组件	Connecting Rod ASM	1	1	1	1	1	1	1	1	
13	201.11-11-01	上刀连杆	Feed Forked Connecting Rod	1	1	1	1	1	1	1	1	
14	01-404001623-1	上切刀传动连杆螺钉	Setscrew	2	2	2	2	2	2	2	2	
15	01-804000614-1	上切刀传动连杆螺钉	Setscrew	1	1	1	1	1	1	1	1	
16	201.11-14	上切刀	Upper Knife	1	1	1	1	1		1		
	2102.11-14	上切刀	Upper Knife						1		1	
17	01-535000821-1	上切刀固定螺钉	Setscrew	1	1	1	1	1	1	1	1	
18	201.11-16	上刀座	Plain Knife Support	1	1	1						
	203.11-16	上刀座	Plain Knife Support				1	1	1	1	1	
19	01-504001221-1	上切刀架固定螺钉	Setscrew	1	1	1	1	1	1	1	1	
20	201.11-18	下切刀弹簧	Lower Knife Spring	1	1	1	1	1	1	1	1	
21	201.11-19	下切刀架	Lower Knife Slide Stud	1	1	1						
	203.11-19	下切刀架	Lower Knife Slide Stud				1	1		1		
	2107.11-19	下切刀架	Lower Knife Slide Stud						1		1	
22	01-504000821-1	下切刀架固定螺钉	Setscrew	1	1	1	1	1	1	1	1	
23	201.11-21	下切刀	Lower Knife	1	1	1	1	1		1		
	2102.11-21	下切刀	Lower Knife						1		1	
24	201.11-22	下切刀压板	Lower Knife Presser Board	1	1	1	1	1	1	1	1	
25	01-705000821-1	下切刀固定螺钉	Setscrew	1	1	1	1	1	1	1	1	
26	201.11-24	下切刀架支板	Lower Knife Bracket Support	1	1	1	1	1	1	1	1	
27	01-404000823-1	下切刀架固定螺钉	Setscrew	2	2	2	2	2	2	2	2	
28	296.34-41-00	感应器挡板组件	sensor (hall)	1	1	1	1	1	1	1	1	
29	01-404000823-1	十字一字盘头螺钉	Screw	2	2	2	2	2	2	2	2	
30	03-604000320-1	调节螺母	Adjusting Nut	1	1	1	1	1	1	1	1	
31	01-404001223-1	调节螺钉	Adjusting Screw	1	1	1	1	1	1	1	1	



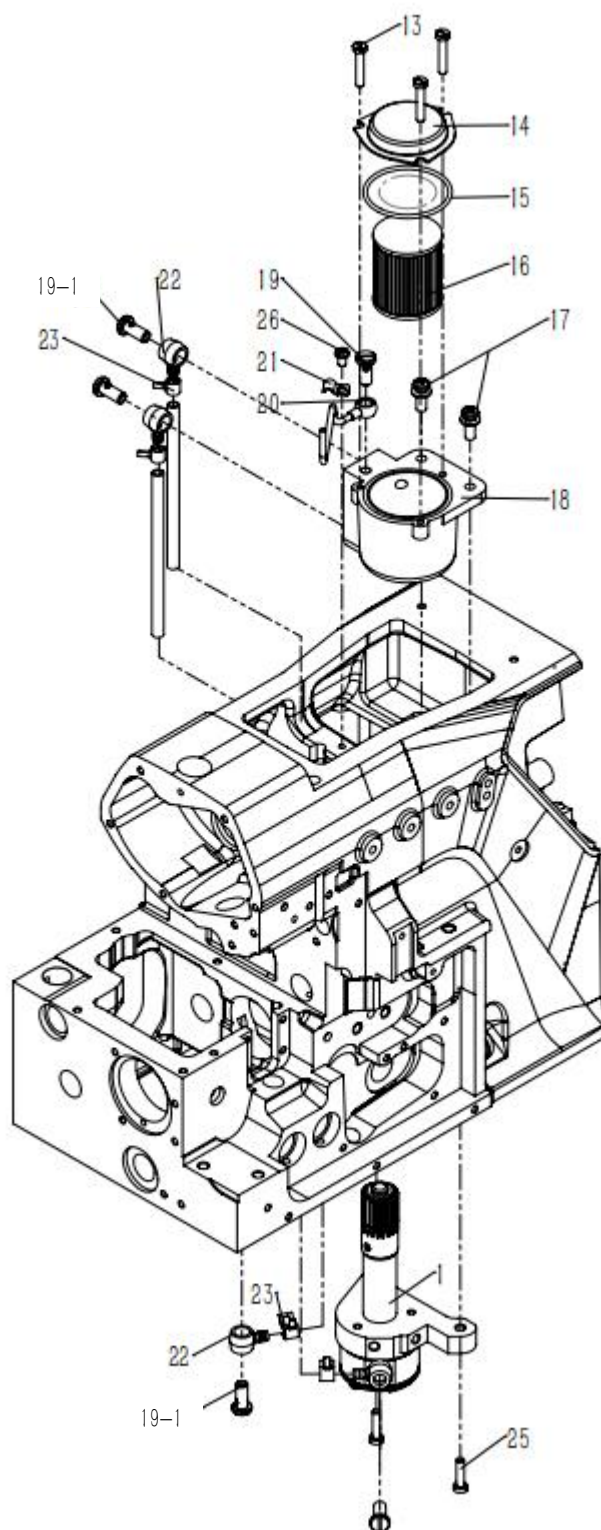
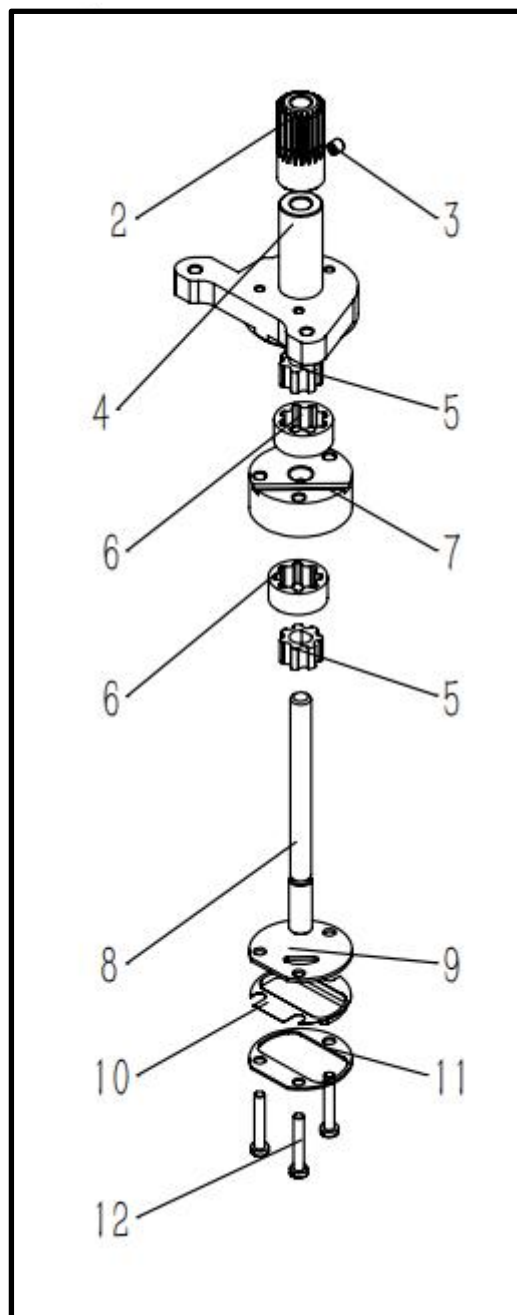
12. 前弯针传动部分

[illegible]



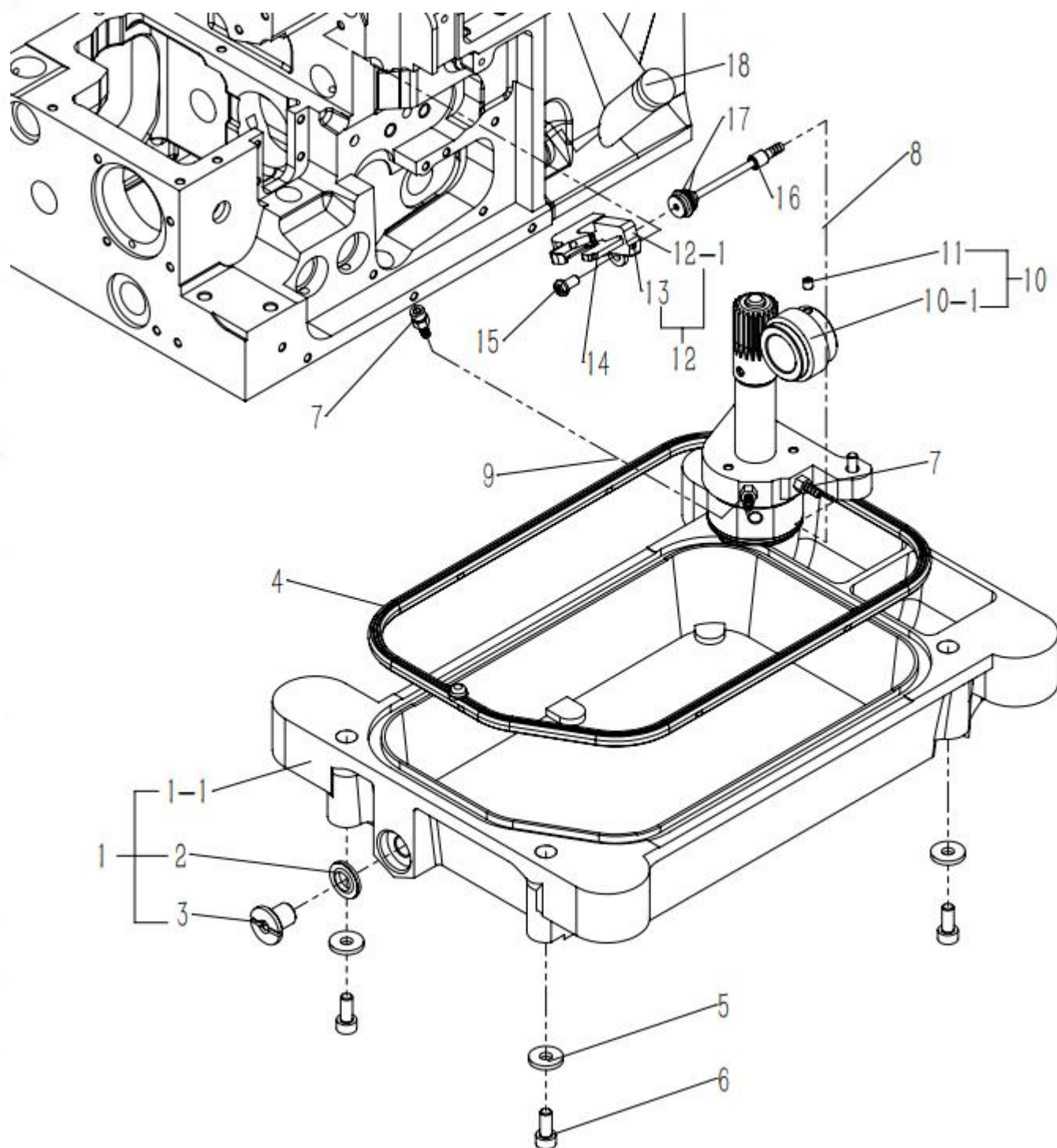
13. 压布传动部分 Presser foot driving mechanism

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	296.35-35	压脚轴组件	Lifting Presser Foot Shaft ASM	1	1	1	1	1	1	1	1	
2	296.34-09	压脚臂	Lifting Presser Foot Arm	1	1	1	1	1	1	1	1	
3	296.34-38	铰链销	Hinge Pin	1	1	1	1	1	1	1	1	
4	01-804000614-1	铰链销紧定螺钉	Hinge Pin Setscrew	1	1	1	1	1	1	1	1	
5	201.13-02A-01	抬压脚轴	Lifting Presser Foot Shaft	1	1	1	1	1	1	1	1	
6	296.35-05	压脚轴套	Presser Foot Bushing	1	1	1	1	1	1	1	1	
7	296.35-15	扭簧	Twisting Spring	1	1	1	1	1	1	1	1	
8	03-605000270-1	六角螺母	Hexagon nut	1	1	1	1	1	1	1	1	
9	2101.29-03	抬压脚驱动板	Lifting presser foot drive plate	1	1	1	1	1	1	1	1	
10	05-051081203-5	平垫片	Spring Washer	1	1	1	1	1	1	1	1	
11	2101.29-05	轴套	Axle Sleeve	1	1	1	1	1	1	1	1	
12	296.34-30	轴螺钉	Screw	1	1	1	1	1	1	1	1	
13	201.13-13-1	抬压脚曲柄	Lifting Presser Foot Crank	1	1	1	1	1	1	1	1	
14	01-506751424-1	抬压脚曲柄螺钉	Lifting Presser Foot Crank Screw	1	1	1	1	1	1	1	1	
15	249.27-04	护片	guard	1	1	1	1	1	1	1	1	
16	01-903000621-1	一字槽小帽螺钉	Screw	1	1	1	1	1	1	1	1	
17	01-503000621-1	一字槽圆柱头螺钉	Screw	1	1	1	1	1	1	1	1	
18	225.21-01	压脚组件	Press foot	1								
	296.21-01	压脚组件	Press foot		1							
	263.21-01	压脚组件	Press foot			1						
	203.21-01A	压脚组件	Press foot				1					
	205.21-01	压脚组件	Press foot					1				
	204.21-01	压脚组件	Press foot						1			
	206.21-01	压脚组件	Press foot							1		
	206.21-01A	压脚组件	Press foot								1	
19	201.13-32	抬压脚扳手固定螺钉	Screw	1	1	1	1	1	1	1	1	
20	201.13-31	抬压脚扳手弹簧	Spanner Spring	1	1	1	1	1	1	1	1	
21	296.35-12	扳手	wrench	1	1	1	1	1	1	1	1	
22	296.35-14	限位板	Presser Board	1	1	1	1	1	1	1	1	
23	01-103000621-1	一字槽沉头螺钉	Screw	1	1	1	1	1	1	1	1	
24	296.35-07	调压螺钉	Screw	1	1	1	1	1	1	1	1	
25	296.35-09	调压锁紧螺帽	nut	1	1	1	1	1	1	1	1	
26	296.35-08	调压螺母锁紧套	Locking sleeve	1	1	1	1	1	1	1	1	
27	01-804000414-1	内六角凹端紧定螺钉	Screw	1	1	1	1	1	1	1	1	
28	12-125100	O型橡胶密封圈	O-ring seal	2	2	2	2	2	2	2	2	
29	296.35-10	压杆防油管	Oil line preventer	1	1	1	1	1	1	1	1	
30	296.13-29D	弹簧	spring	1	1	1	1	1	1	1	1	
31	12-106100	O型橡胶密封圈	O-ring seal	2	2	2	2	2	2	2	2	
32	293.13-38F	压杆铜套	Copper sleeve	1	1	1	1	1	1	1	1	
33	296.35-11	压杆头组件	Presser Rod Head ASM	1	1	1	1	1	1	1	1	



14. 润滑部分 Lubrication component

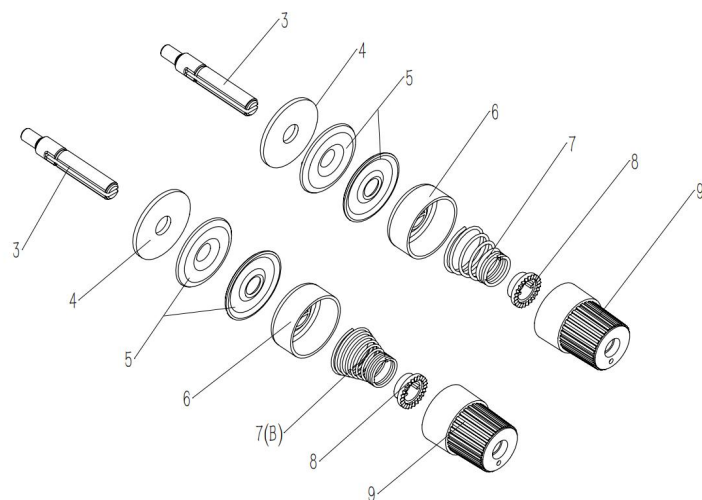
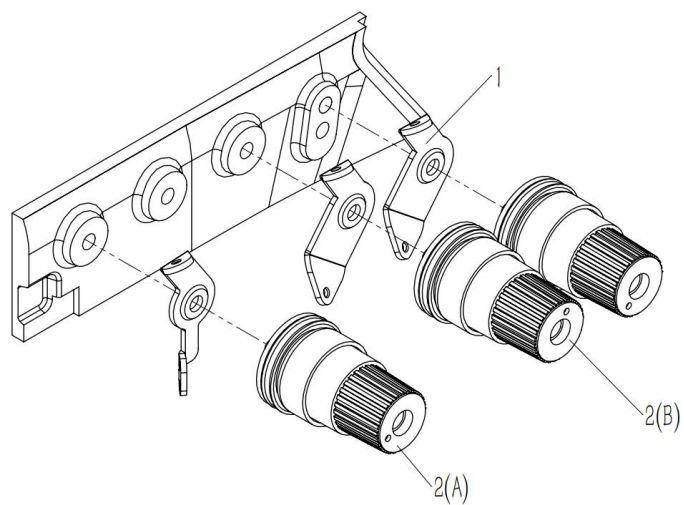
序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	210. 14-00F	油泵组件	Oil Pump ASM	1	1	1	1	1	1	1	1	
2	201. 14-01-01	油泵蜗轮	Worm Gear	1	1	1	1	1	1	1	1	
3	01-805000514-1	油泵蜗轮紧定螺钉	Worm Gear Setscrew	1	1	1	1	1	1	1	1	
4	201. 14-01-03	油泵体	Oil Pump	1	1	1	1	1	1	1	1	
5	210. 14-01-04	油泵转子	Pinion Gear	2	2	2	2	2	2	2	2	
6	210. 14-01-05	油泵定子	Oil Pump Pinion	2	2	2	2	2	2	2	2	
7	210. 14-01-06	油泵底座	Oil Pump Base	1	1	1	1	1	1	1	1	
8	201. 14-01-07	油泵主轴	Gear Pump Shaft Large	1	1	1	1	1	1	1	1	
9	201. 14-01-08	油泵底板	Pinion Spacer	1	1	1	1	1	1	1	1	
10	201. 14-01-09	滤油网	Filter	1	1	1	1	1	1	1	1	
11	201. 14-01-10	滤油网固定片	Filter Gasket	1	1	1	1	1	1	1	1	
12	201. 14-01-11	油泵底板固定螺钉	Setscrew	3	3	3	3	3	3	3	3	
13	01-404000823-1	螺钉	Screw	3	3	3	3	3	3	3	3	
14	296. 34-25	过滤器盖	Oil Finding Cap	1	1	1	1	1	1	1	1	
15	12-410200	O型圈	O Ring	1	1	1	1	1	1	1	1	
16	201. 14-05	滤油器	Cartridge Filter	1	1	1	1	1	1	1	1	
17	18-405001422-3	M4×12螺钉	Screw	2	2	2	2	2	2	2	2	
18	296. 34-24	滤油器底座	Filter Casing	1	1	1	1	1	1	1	1	
19	201. 14-11A	油管活接头螺钉	Screw	1	1	1	1	1	1	1	1	
19-1	201. 14-11	油管活接头螺钉	Screw	4	4	4	4	4	4	4	4	
20	296. 35-06	喷油管组件	Jet tubing assembly	1	1	1	1	1	1	1	1	
21	296. 35-29	油管压线板	Tubing press plate	1	1	1	1	1	1	1	1	
22	201. 14-10	油管接头	Oil Pipe Joint	4	4	4	4	4	4	4	4	
23	201. 20-08	油管卡簧	Oil Pipe Spring	4	4	4	4	4	4	4	4	
24	201. 20-09YGA	油管	Tubing	2	2	2	2	2	2	2	2	
25	01-504001621-1	螺钉	Screw	2	2	2	2	2	2	2	2	
26	01-404000623-1	螺钉	Screw	1	1	1	1	1	1	1	1	



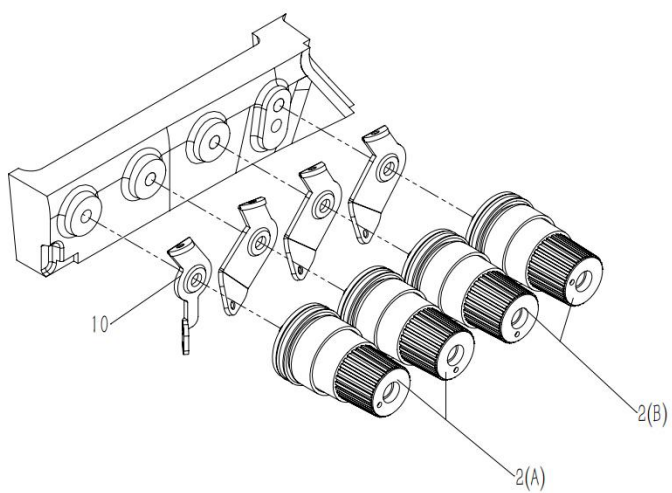
15. 油盘部分 Oil reservoir component

[illegible]

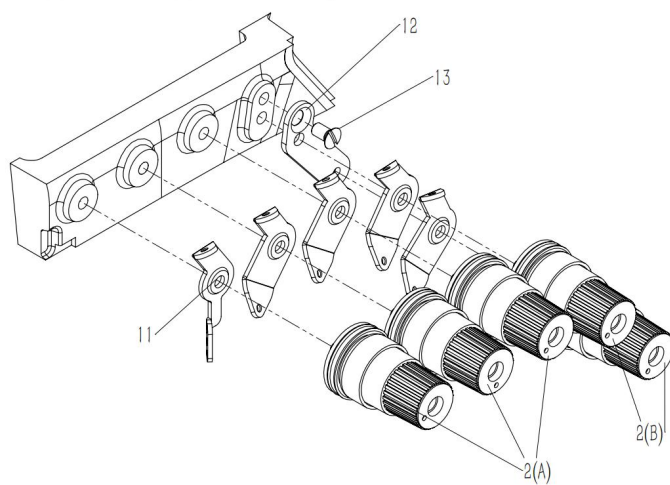
3线



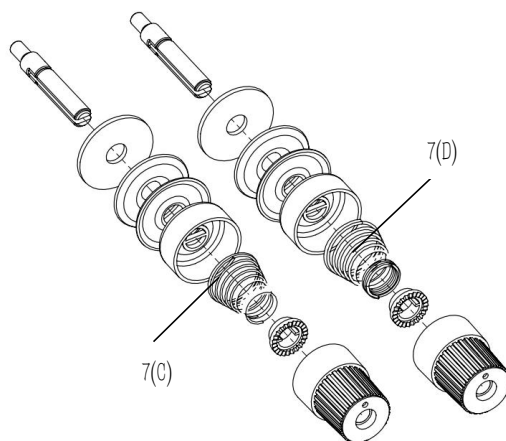
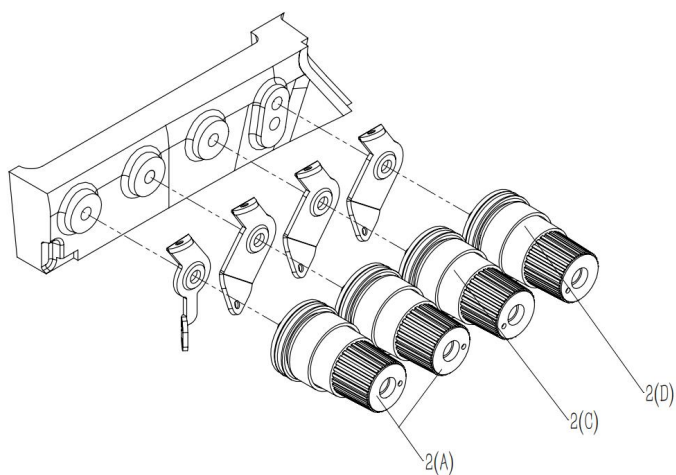
4、5线



6线

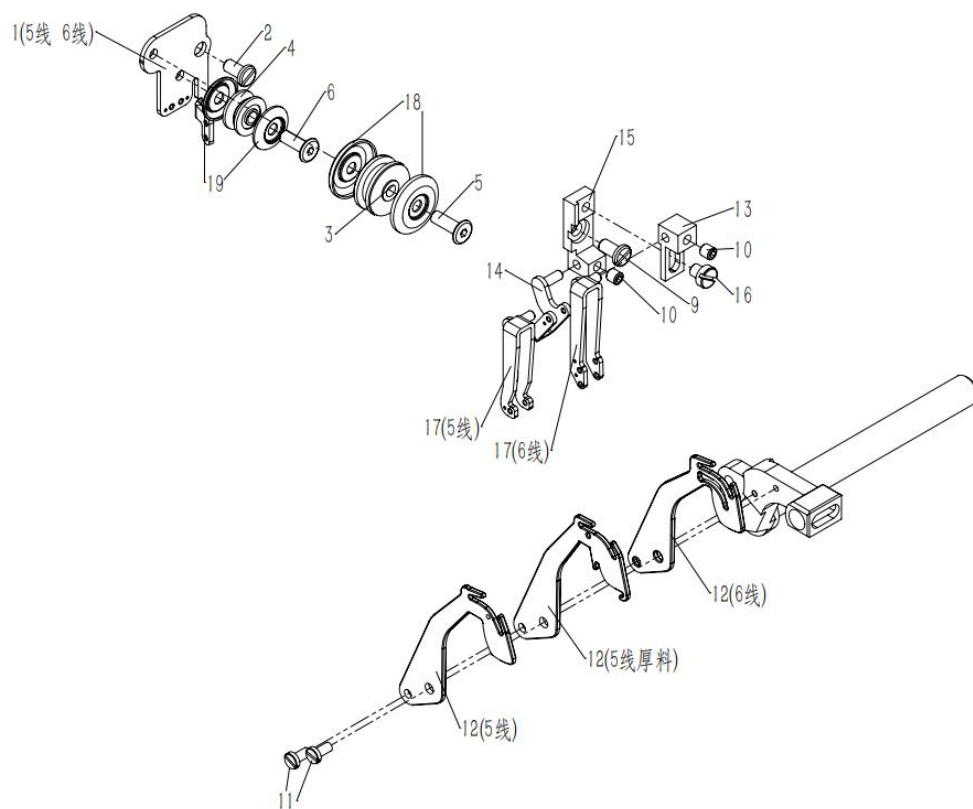
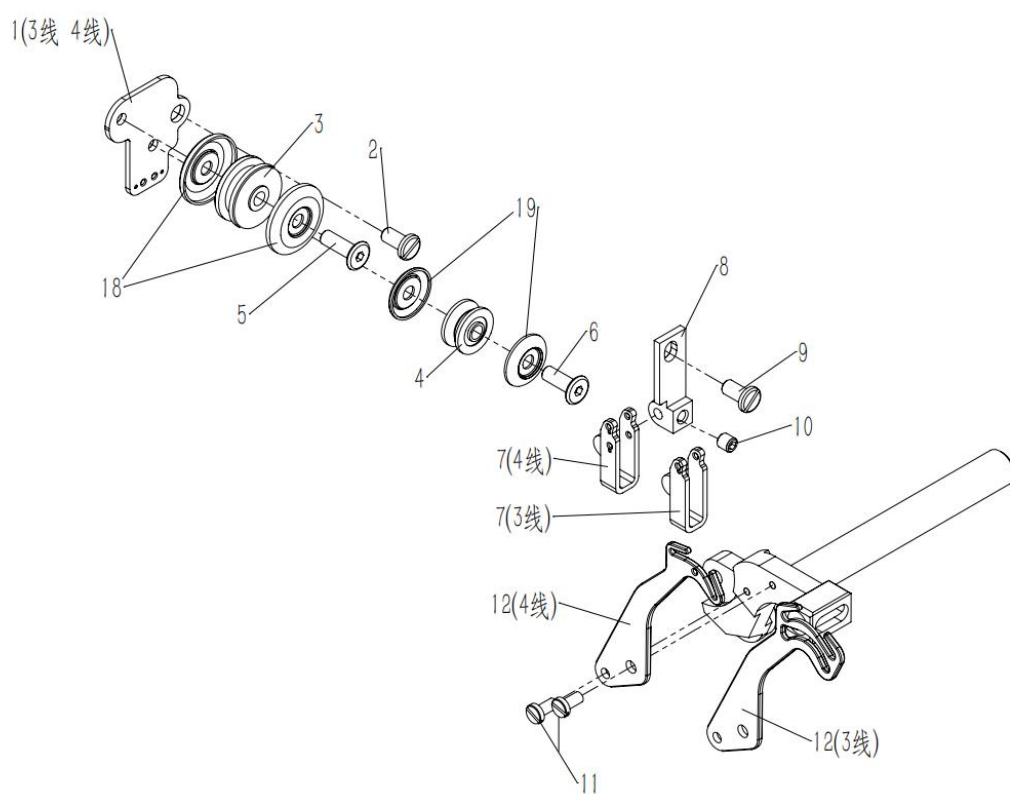


5线 (厚料)



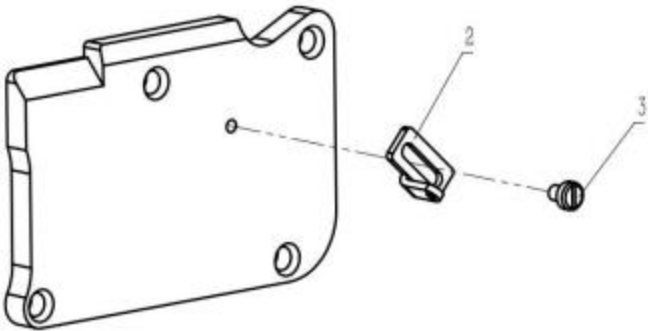
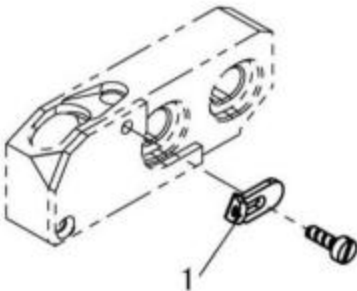
16. 夹线器部分 Thread tension component

[illegible]



17. 过线件部分(1) Thread guider component(1)

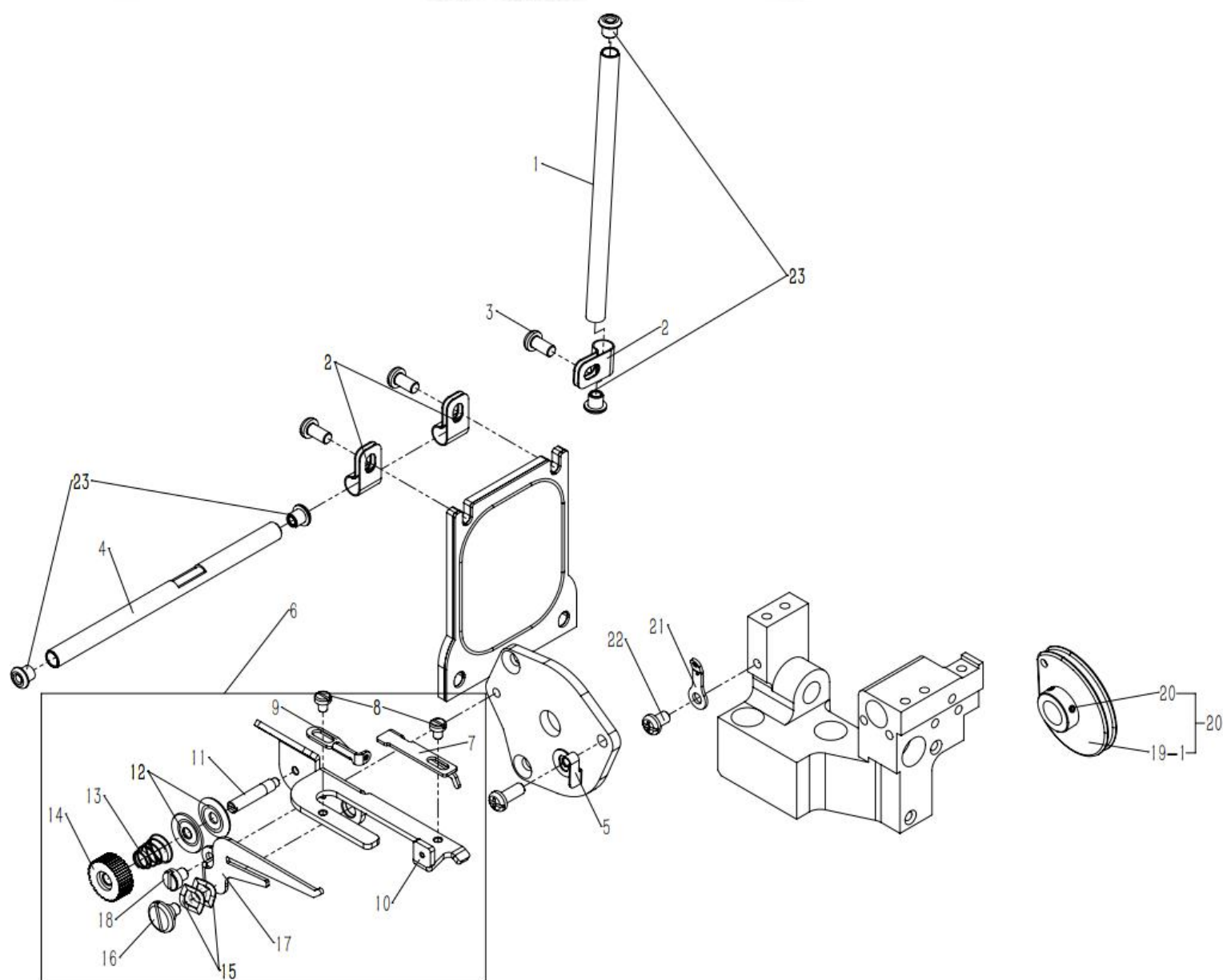
序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	296.36-08A	穿线板	Cable board	1	1	1						
	296.36-09A	穿线板	Cable board				1	1	1	1	1	
2	01-604000821-1	螺钉	Screw	1	1	1	1	1	1	1	1	
3	137.01-10	U型滑轮	U-block				1	1	1	1	1	
4	296.36-06	V型滑轮	V-block				1	1	1	1	1	
5	296.36-17	扁平内六角螺钉	Screw	1	1	1	1	1	1	1	1	
6	296.36-16	扁平内六角螺钉	Screw	1	1	1						
7	201.17-09	二眼过线板组件	Two-hole Thread Tension ASM	1								
	202.17-09	二眼过线板组件	Two-hole Thread Tension ASM		1	1						
8	201.17-11	过线板座	Thread Tension Base	1	1	1						
9	01-604000821-1	过线板固定座螺钉	Screw	1	1	1	1	1	1	1	1	
10	01-804000414-1	螺钉	Setscrew	1	1	1	2	2	2	2	2	
11	01-603000621-1	挑线板固定螺钉	Setscrew	2	2	2	2	2	2	2	2	
12	201.17-13	挑线板	Thread Take-up Disk	1								
	202.17-13D	挑线板	Thread Take-up Disk		1	1						
	203.17-13	挑线板	Thread Take-up Disk				1	1				
	204.17-13	挑线板	Thread Take-up Disk						1			
	206.17-13	挑线板	Thread Take-up Disk							1	1	
13	203.17-11A	过线板座	Thread Tension Base				1	1	1	1	1	
14	203.17-03	过线板组件	Thread Tension ASM				1	1	1	1	1	
15	296.36-10	过线板固定座（五线）	Thread Tension Base				1	1	1	1	1	
16	01-504000521-1	螺钉	Screw				1	1	1	1	1	
17	203.17-09	二眼过线板组件	Two-hole Thread Tension ASM				1	1	1			
	206.17-09	二眼过线板组件	Two-hole Thread Tension ASM							1	1	
18	296.36-15	V轮罩（大）	V Wheel Casing	2	2	2	2	2	2	2	2	
19	296.36-14	V轮罩（小）	V Wheel Casing	2	2	2	2	2	2	2	2	



18. 过线件部分(2) Thread guider component (2)

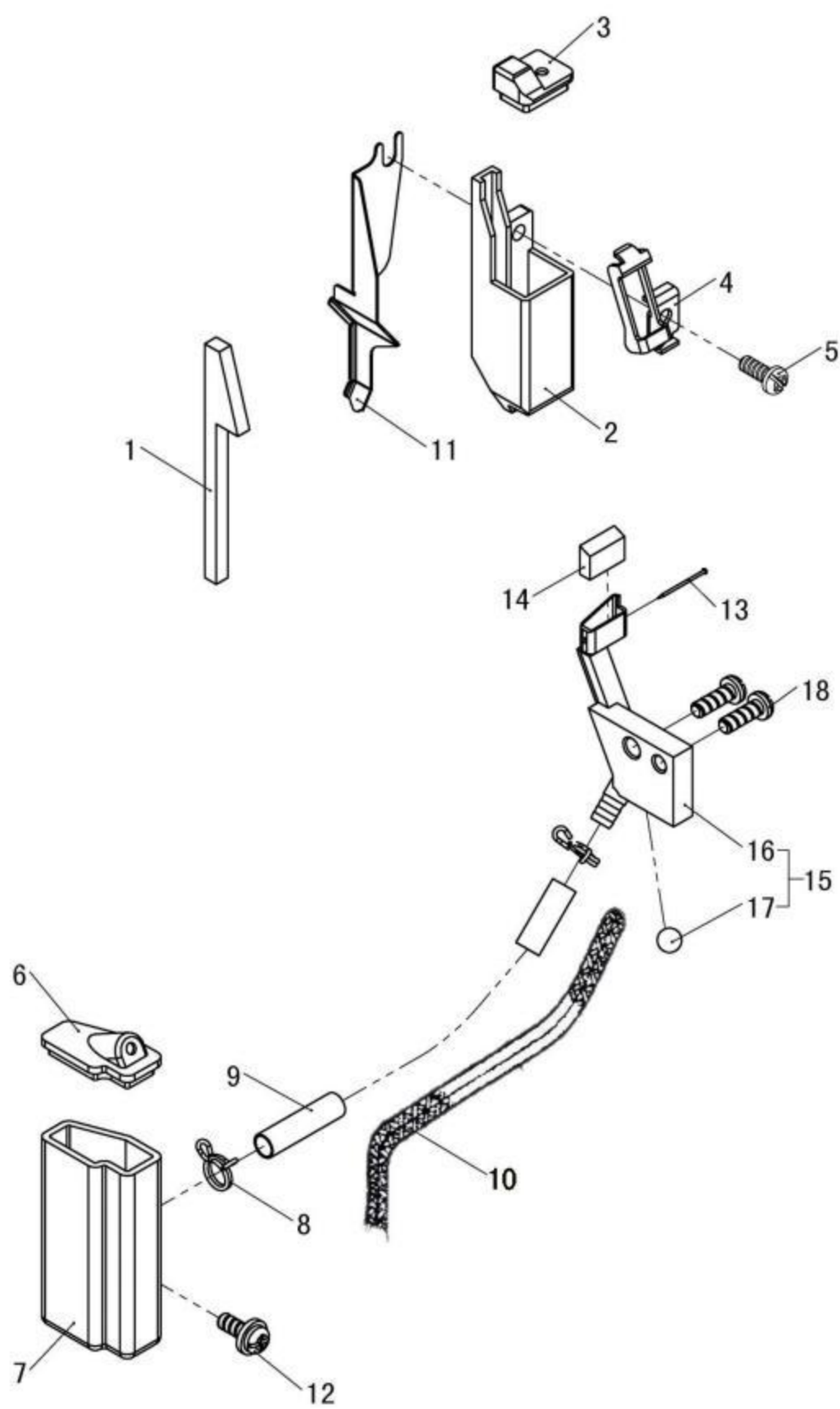
[illegible]

5、6线



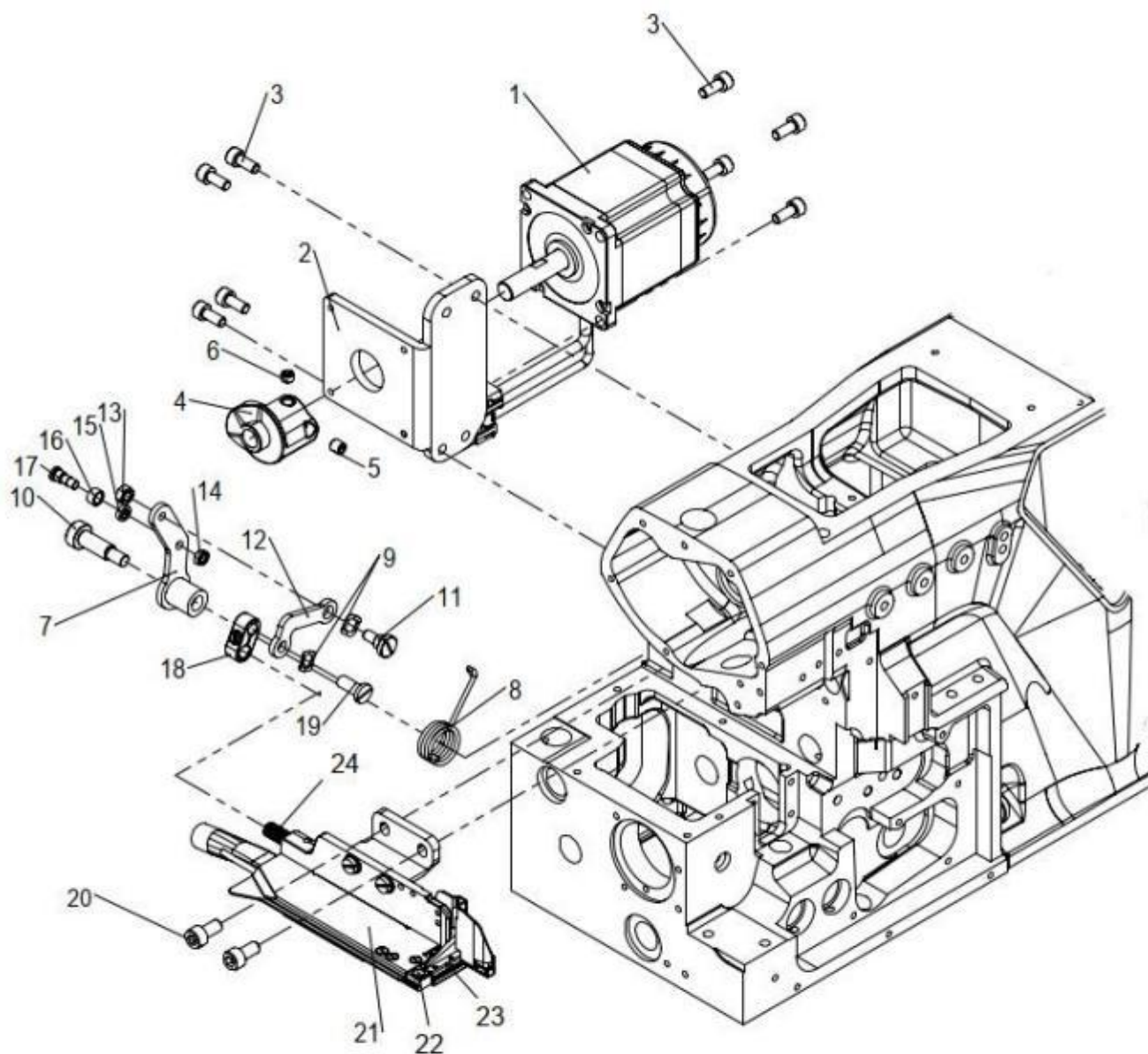
19. 过线件部分(3) Thread guider component (3)

[illegible]



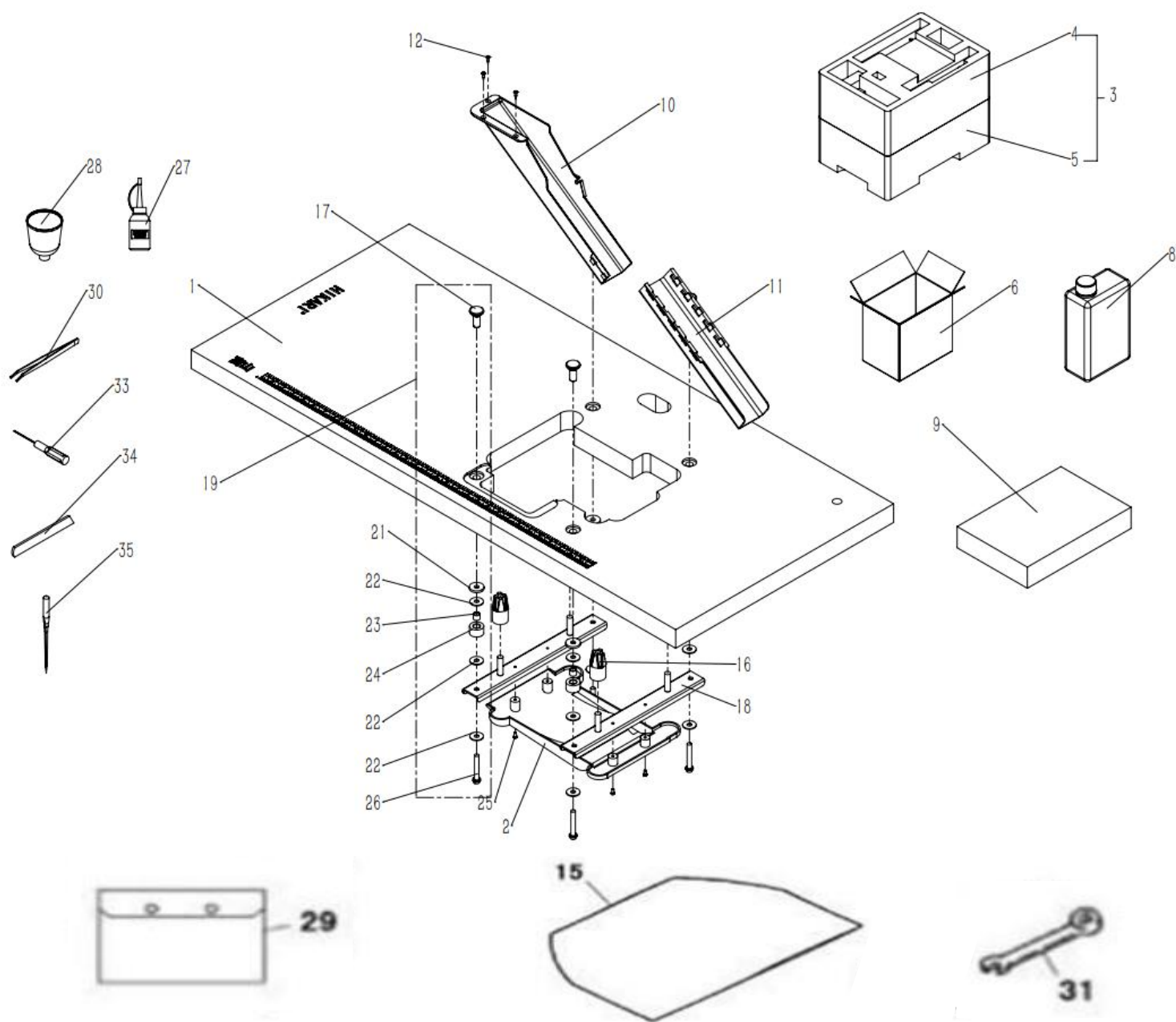
20. 硅油装置部分 Silicone oil component

[illegible]



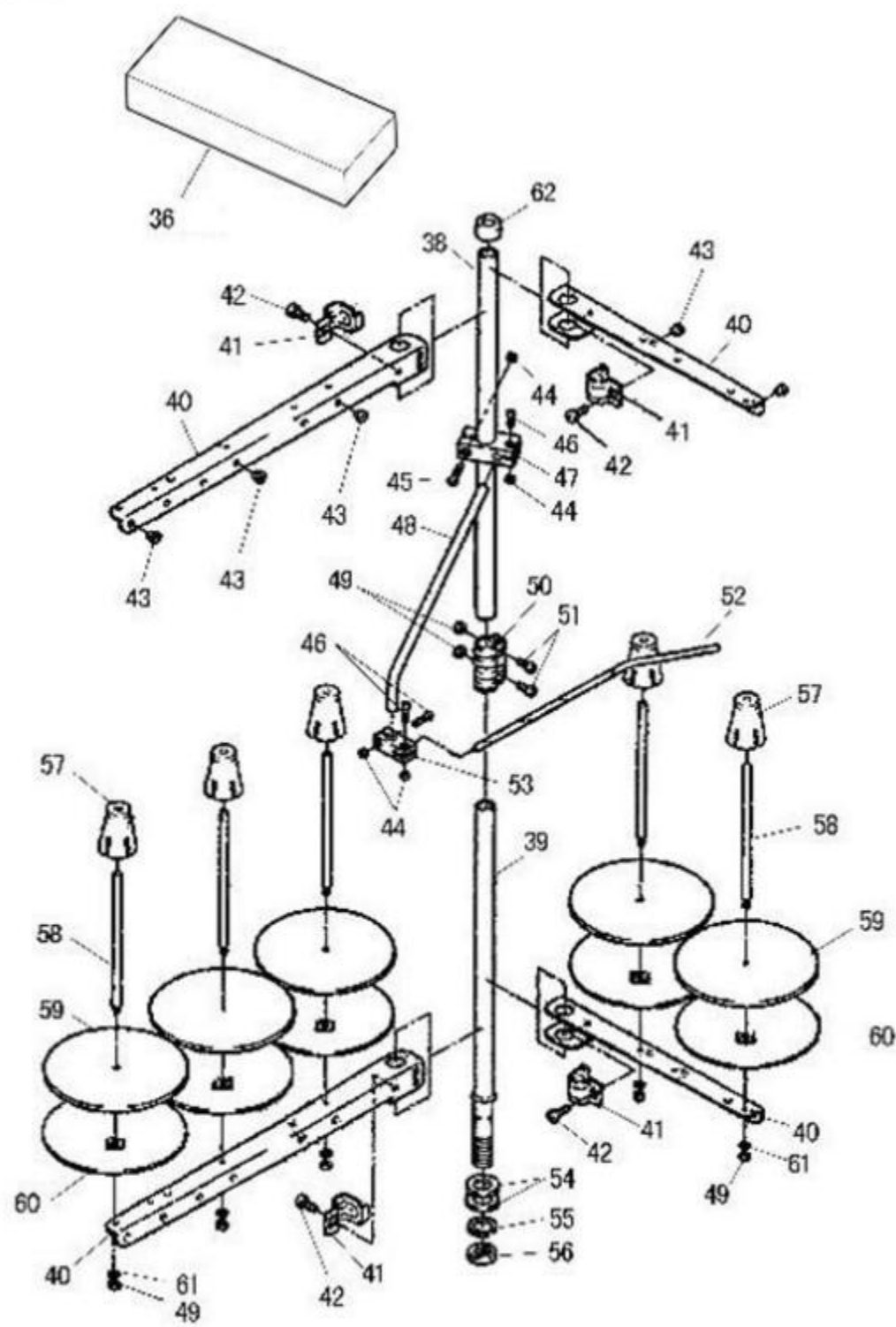
21. 步进电机部分 (Stepping motor assembly)

[illegible]



22. 附件部分 (1) Accessory list(1)

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
1	296.28-11	台板	Table(Semi-Sunken)	1	1	1	1	1	1	1	1	
2	209.22-15	台板托盘	Frame Holding Plate	1	1	1	1	1	1	1	1	
3	296.22-03D	泡沫箱组件	Foam Box ASM	1	1	1	1	1	1	1	1	
4	296.22-03D-01	泡沫箱 (上)	Foam Box (Up)	1	1	1	1	1	1	1	1	
5	296.22-03D-02	泡沫箱 (下)	Foam Box (Down)	1	1	1	1	1	1	1	1	
6	296.22-04C	外包装箱	Packing Box (Outside)	1	1	1	1	1	1	1	1	
8	201.22-06A	大油壶	Oil pot	1	1	1	1	1	1	1	1	
9	201.22-07A-00	三线大附件箱组件 (7V)	Big Accessories Box Asm	1								
	202.22-07A-00	四线大附件箱组件 (7V)	Big Accessories Box Asm		1	1						
	203.22-07A-00	五线大附件箱组件 (7V)	Big Accessories Box Asm				1	1	1	1		
	206.22-07A-00	六线大附件箱组件 (7V)	Big Accessories Box Asm							1	1	
10	201.22-07-02	漏斗槽上段	Cloth Waste Chute Upper	1	1	1	1	1	1	1	1	
11	201.22-07-03	漏斗槽下段	Cloth Waste Chute Lower	1	1	1	1	1	1	1	1	
12	21-2350162-4	漏斗槽上段螺钉	Setscrew	1	1	1	1	1	1	1	1	
15	296.34-35	防尘罩	Dust- Proof Cap	1	1	1	1	1	1	1	1	
16	201.22-07-08-03A	托盘防震连接垫	Dust- Proof Rubber	4	4	4	4	4	4	4	4	
17	296.34-49-06	台板固定螺套	Holding Plate Bolt	4	4	4	4	4	4	4	4	
18	209.22-11A	托架	Bracket	2	2	2	2	2	2	2	2	
19	296.34-49	托架固定组件		1	1	1	1	1	1	1	1	
21	296.34-49-03	垫片	Gasket	4	4	4	4	4	4	4	4	
22	296.34-49-02	平垫片	Gasket	8	8	8	8	8	8	8	8	
23	296.34-49-05	内套	Inner Sleeve	4	4	4	4	4	4	4	4	
24	296.34-49-04	橡胶套	Rvbber Sleeve	4	4	4	4	4	4	4	4	
25	01-404000823-1	托盘螺钉	Tray Screw	4	4	4	4	4	4	4	4	
26	296.34-49-01	台板托盘螺钉	Fram Holding Plate Screw	4	4	4	4	4	4	4	4	
27	201.22-07-08-09	小油壶	Oil Container	1	1	1	1	1	1	1	1	
28	201.22-07-08-10	油漏斗	Oil Funnel	1	1	1	1	1	1	1	1	
29	201.22-07-08-11	附件袋	Accessories Bag	1	1	1	1	1	1	1	1	
30	201.22-07-08-13	镊子	Tweezers	1	1	1	1	1	1	1	1	
31	201.22-07-08-14	双头扳手S8	Double-ended Spanner S8	1	1	1	1	1	1	1	1	
33	201.22-07-08-16	有柄内六角扳手S1.5	Hexagon Spanner S1.5	1	1	1	1	1	1	1	1	
34	201.11-21	下切刀	Knife	1	1	1	1	1	1	1	1	
35	201.05-32G	机针 (DCX27#11)	Needle	1	1	1				1		
	203.05-32	机针 (DCX27#14)	Needle				1	1				
	204.05-32	机针 (DCX27#21)	Needle						1		1	



23. 附件部分 (2) Accessory list(2)

序号	图号	名称		3	4	4	5	5	5	6	6	备注
		中文	英文	线	厚	宽	线	宽	厚	线	厚	
36	201.22-07-09	线架组件	Center Accessories Box ASM	1								
	202.22-07-09	线架组件	Center Accessories Box ASM		1	1						
	203.22-07-09	线架组件	Center Accessories Box ASM				1	1	1			
	206.22-07-09	线架组件	Center Accessories Box ASM							1	1	
38	201.22-07-09-02	线架上管	Thread Standing Pipe (upper)	1	1	1	1	1	1	1	1	
39	201.22-07-09-03	线架下管	Thread Standing Pipe (lower)	1	1	1	1	1	1	1	1	
40	201.22-07-09-04	过线臂 (长)	Thread Guide Arm (long)	2			2	2	2	2	2	
	202.22-07-09-04	过线臂 (短)	Thread Guide Arm (short)		4	4	2	2	2	2	2	
41	201.22-07-09-05	张扣	Thread Guide Arm Joint	2	4	4	4	4	4	4	4	
42	201.22-07-09-06	张扣螺钉	Thread Guide Arm Joint Screw	2	4	4	4	4	4	4	4	
43	201.22-07-09-07	过线磁眼	Thread Guide Hole	3	4	4	5	5	5	5	5	
44	201.22-07-09-08	螺母	Nut	2	4	4	4	4	4	4	4	
45	201.22-07-09-09	大固定夹螺钉A	Setscrew A	1	1	1	1	1	1	1	1	
46	201.22-07-09-10	固定夹螺钉B	Setscrew B	3	3	3	3	3	3	3	3	
47	201.22-07-09-11	大固定夹	Thread Standing Guide Base(big)	1	1	1	1	1	1	1	1	
48	201.22-07-09-12	固定夹连接杆	Thread Standing Guide Arm	1	1	1	1	1	1	1	1	
49	201.22-07-09-13	螺母	Nut	5	5	5	7	7	7	7	7	
50	201.22-07-09-14	上下管接头	Thread Standing Rod Joint	1	1	1	1	1	1	1	1	
51	201.22-07-09-15	接头螺钉	Screw	2	2	2	2	2	2	2	2	
52	201.22-07-09-16	穿线杆	Thread Standing Thread Guide	1	1	1	1	1	1	1	1	
53	201.22-07-09-17	小固定夹	Thread Standing Guide Base(small)	1	1	1	1	1	1	1	1	
54	201.22-07-09-18	下管垫片	Washer	2	2	2	2	2	2	2	2	
55	201.22-07-09-19	弹簧垫	Spring Washer	1	1	1	1	1	1	1	1	
56	201.22-07-09-20	大螺母	Big Nut	1	1	1	1	1	1	1	1	
57	201.22-07-09-21	线圈芯	Spool Retainer	3	4	4	5	5	5	5	5	
58	201.22-07-09-22	线圈轴	Spool Pin	3	4	4	5	5	5	5	5	
59	201.22-07-09-23	线盘垫	Spool Rest Cushion	3	4	4	5	5	5	5	5	
60	201.22-07-09-24	线盘	Spool Rest	3	4	4	5	5	5	5	5	
61	201.22-07-09-25	弹性垫圈	Spring Washer	3	4	4	5	5	5	5	5	
62	201.22-07-09-26	上管盖帽	Thread Stand Rod Rubber Cap	1	1	1	1	1	1	1	1	



富山IoT



微信公众号



抖音官方号

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