

HIKARI® 富山

HATKW-01/J

智能袋模开袋机(激光款)

INTELLIGENT POCKET WELTING MACHINE
WITH ADJUSTABLE MOLD(LASER CUT)



袋模智能伸缩 迅速应对制品规格变化

PIONEERING INTELLIGENT POCKET MOLD
COLD KNIFE POCKET WELTING MACHINE



关键使用价值

KEY USE VALUE

- 袋模智能伸缩，迅速应对制品规格变化
Smart telescopic pocket template, enabling rapid response to product size variations.

其他使用价值

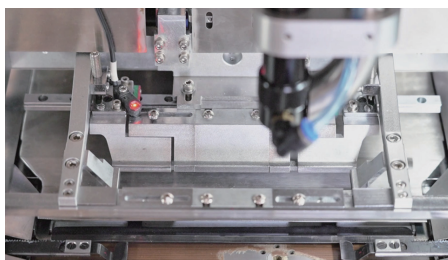
- 机头升降结构：上下分离式结构，上轴与下轴传动采用台达伺服电机直驱连接，转动精度高，速度快，整机的缝纫速度3000r/min，机头上升高度（空程）50mm；操作空间更大，主要解决客户在做长款衣服（例如：风衣、女士连衣裙、医用外套等）
Sewing Head Lifting Structure: Adopts an upper-lower split design. Upper and lower shaft transmission driven directly by Delta servo motors, ensuring high rotational accuracy and high speed. Maximum sewing speed: 3000 r/min. Sewing head lift height (idle stroke): 50mm, providing greater operating space. Specifically designed to meet the needs of producing long garments (e.g., trench coats, women's dresses, medical coats, etc.).
- 智能折边机构：折边连杆采用电机控制，屏幕输入数据，折边位置可控，折边精度可控制在 $\leq 0.1\text{mm}$ ；缝制袋口更稳定；
Intelligent Hemming Mechanism: Hemming linkage controlled by motor. Input data directly via touch-screen. Hemming position precision: $\leq 0.1\text{mm}$, ensuring stable pocket mouth stitching.
- 激光款优点：开袋速度更快，相较于冷刀款缝制单个口袋时间减少4秒
Laser Version Advantages: Faster pocket opening. Reduces sewing time per pocket by 4 seconds compared with cold-knife version.
- 磁吸接料结构：采用磁吸飞板对袋片进行接料，使缝制好的口袋更平整；
Magnetic Pickup Structure: Uses magnetic floating plates to receive pocket pieces. Ensures finished pockets are flatter and neater.

机器目前可以做的开袋工艺如下：单唇、单唇+拉链、单拉链、双唇、双唇+拉链、拉链+拉链帽、三边缝（上）、双唇+拉链+拉链帽、假口袋

Applicable Pocket Opening Processes: single lip、single lip+zipper、zipper only、double lips、double lips+zipper、zipper+zipper cap、3 sides (UP)、double lips+zipper+zipper cap、bound pocket.

缝制口袋宽度与长度：长:85mm-215mm、：宽度10mm-20mm

Sewing width and length: length: 85mm-215mm、width: 10mm-20mm



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