

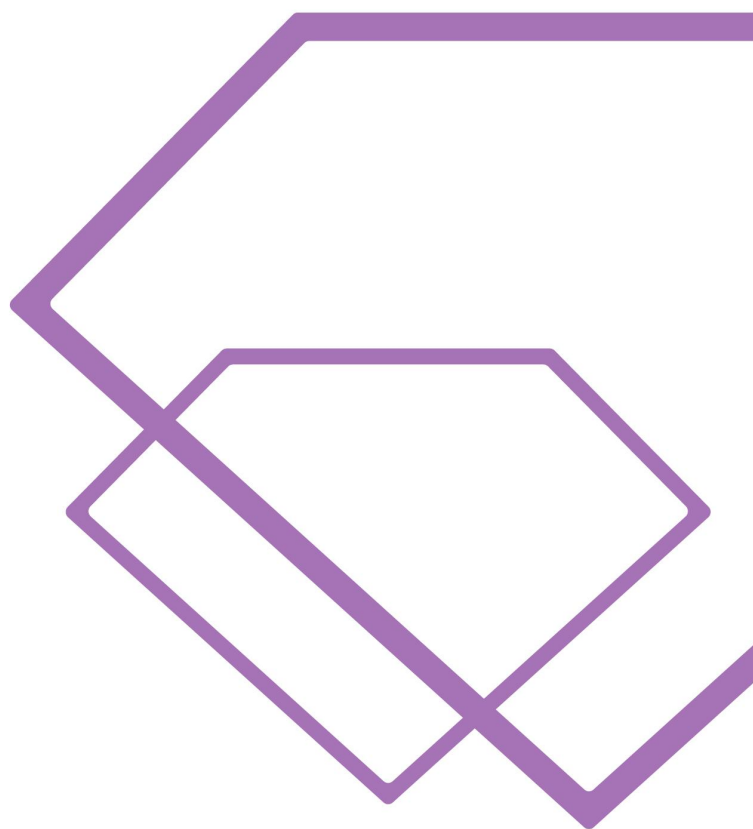
新一代智能缝纫机

NEW GENERATION OF INTELLIGENT SEWING MACHINE

HIKARI® 富山

零件手册

PARTS BOOK



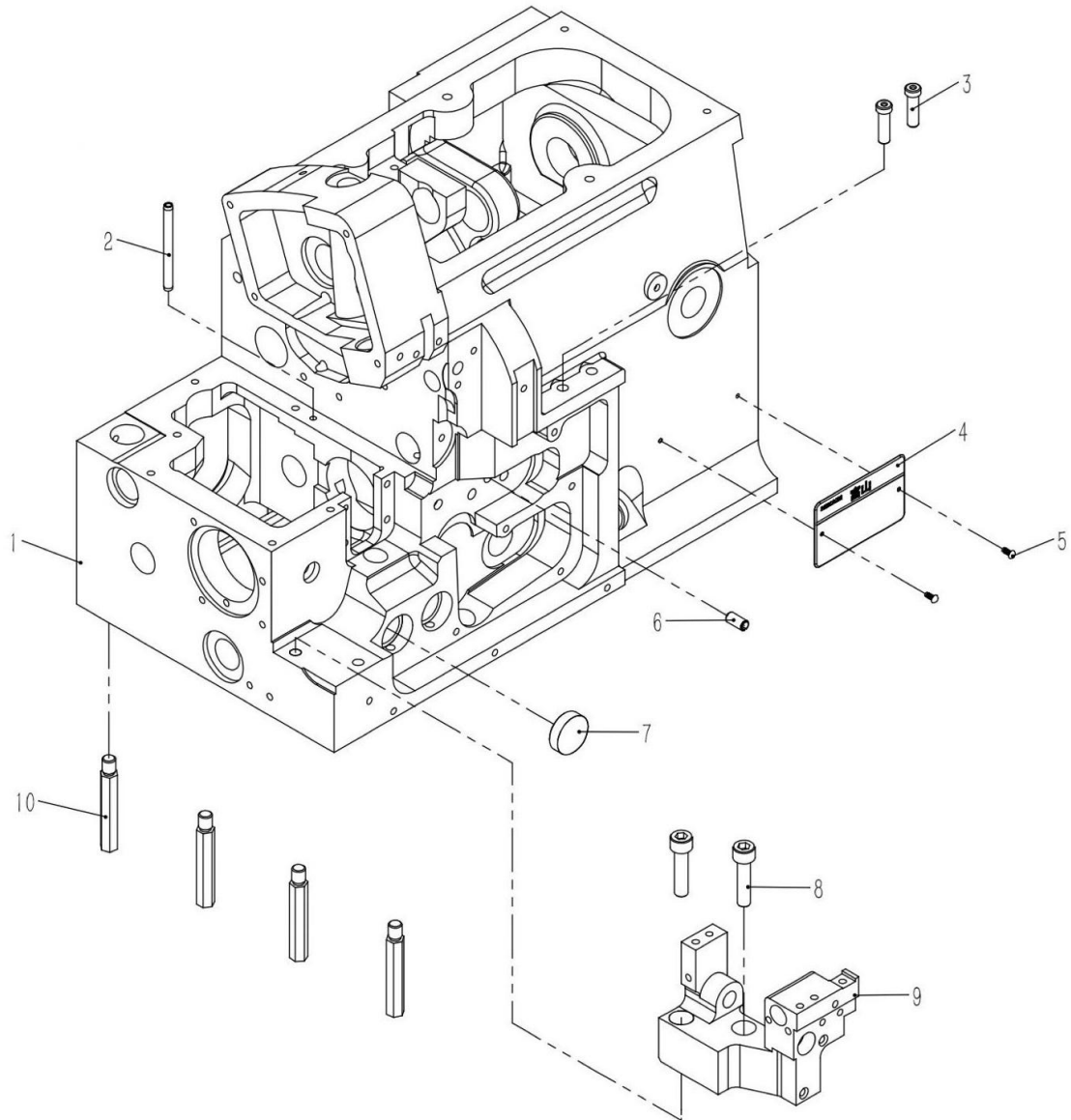
HXT8V 系列
Series

新一代智能上下送布包缝机

NEW GENERATION OF INTELLIGENT
UP-AND-DOWN FEEDING OVERLOCK MACHINE

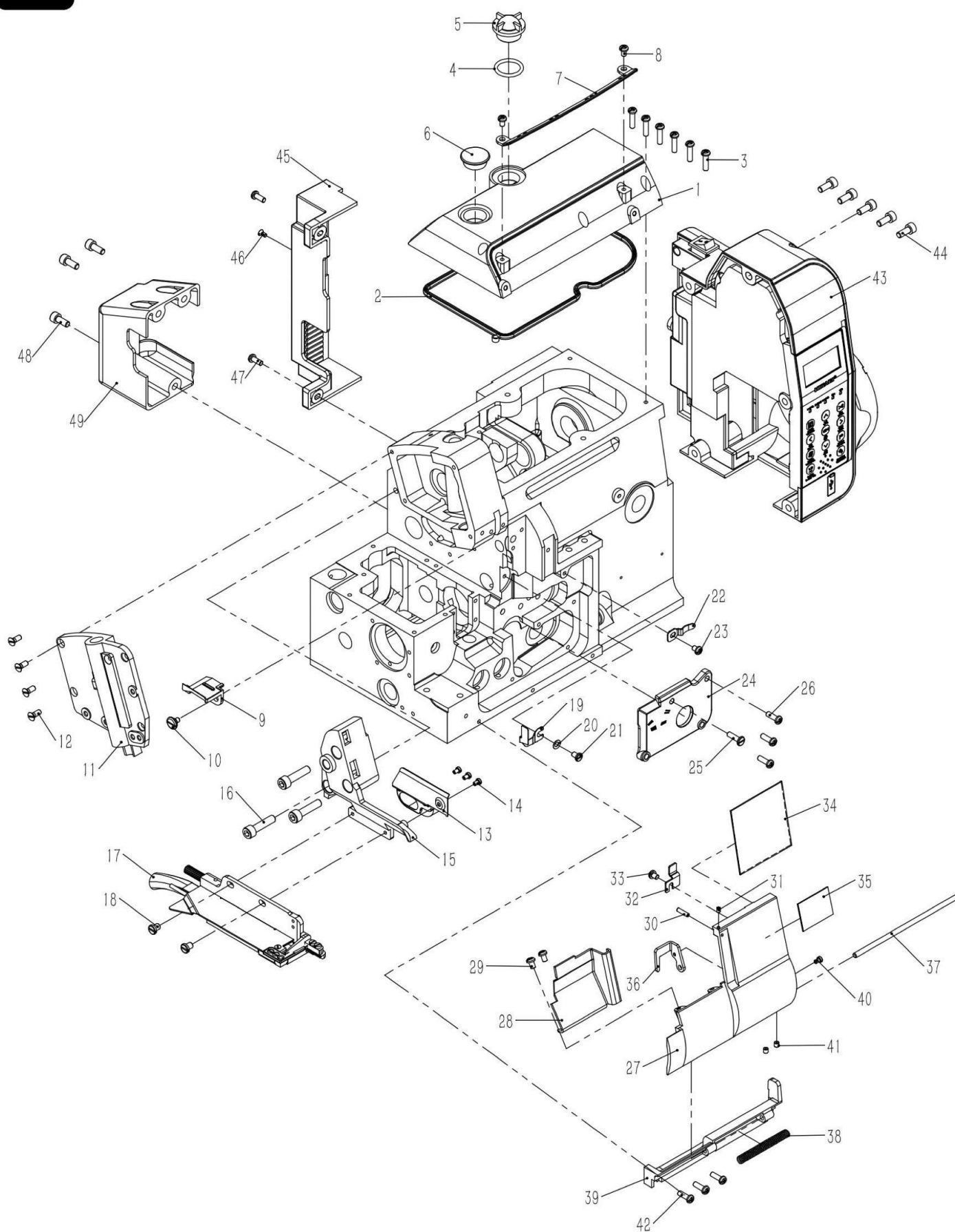
目 录

1. 机壳部分 (Machine cover).....	P1-P2
2. 密封部分(1) (Airpoof mechanism(1))	P3-P5
3. 密封部分(2) (Airpoof mechanism(2)).....	P6-P8
4. 主轴传动部分 (Mainshaft transmit mechanism)	P9-P10
5. 针杆传动部分(Needle Rod transmit mechanism)	P11-P13
6. 针板部分 (Needle bar mechanism)	P14-P15
7. 上弯针传动部 (Upper looper driving mechanism)	P16-P17
8. 下弯针传动部分 (Lower looper driving mechanism).....	P18-P19
9. 针距调节部分(Adjusting of the stitch space mechanism).....	P20-P21
10. 送布传动部分 (Feed transmit mechanism).....	P22-P24
11. 上送布传动部分(1) (Top feed transmit mechanism (1))	P25-P26
12. 上送布传动部分(2) (Topfeed transmit mechanism (2)).....	P27-P28
13. 上送布传动部分(3) (Top feed transmit mechanism (3)).....	P29-P30
14. 剪切部分(Thread trimmer mechanism).....	P31-P32
15. 压布传动部分 (Presser foot driving mechanism).....	P33-P35
16. 润滑部分 (Lubrication component).....	P36-P37
17. 油盘部分 (Oil reservoir component).....	P38-P39
18. 夹线器部分(Thread tension component).....	P40-P41
19. 过线件部分(1) (Thread guider component (1)).....	P42-P43
20. 过线件部分(2) (Thread guider component (2)).....	P46-P47
21. 硅油装置部分 (Silicone oil component).....	P48-P49
22. 压脚部分 (Presser foot mechanism).....	P50-P51
23. 五线专用件 (Five-wire special parts).....	P52-P53
24. 附件部分 (1) Accessory list(1).....	P54-P55
25. 附件部分 (2) Accessory list(2).....	P56-P57
26. 自动抬压脚及吸风部件(Automatic presser foot lifter and air suction parts)....	P58-P60
27. 步进电机组件 (Stepping motor assembly).....	P61-P62



1. 机壳部分 (Machine cover)

[illegible]

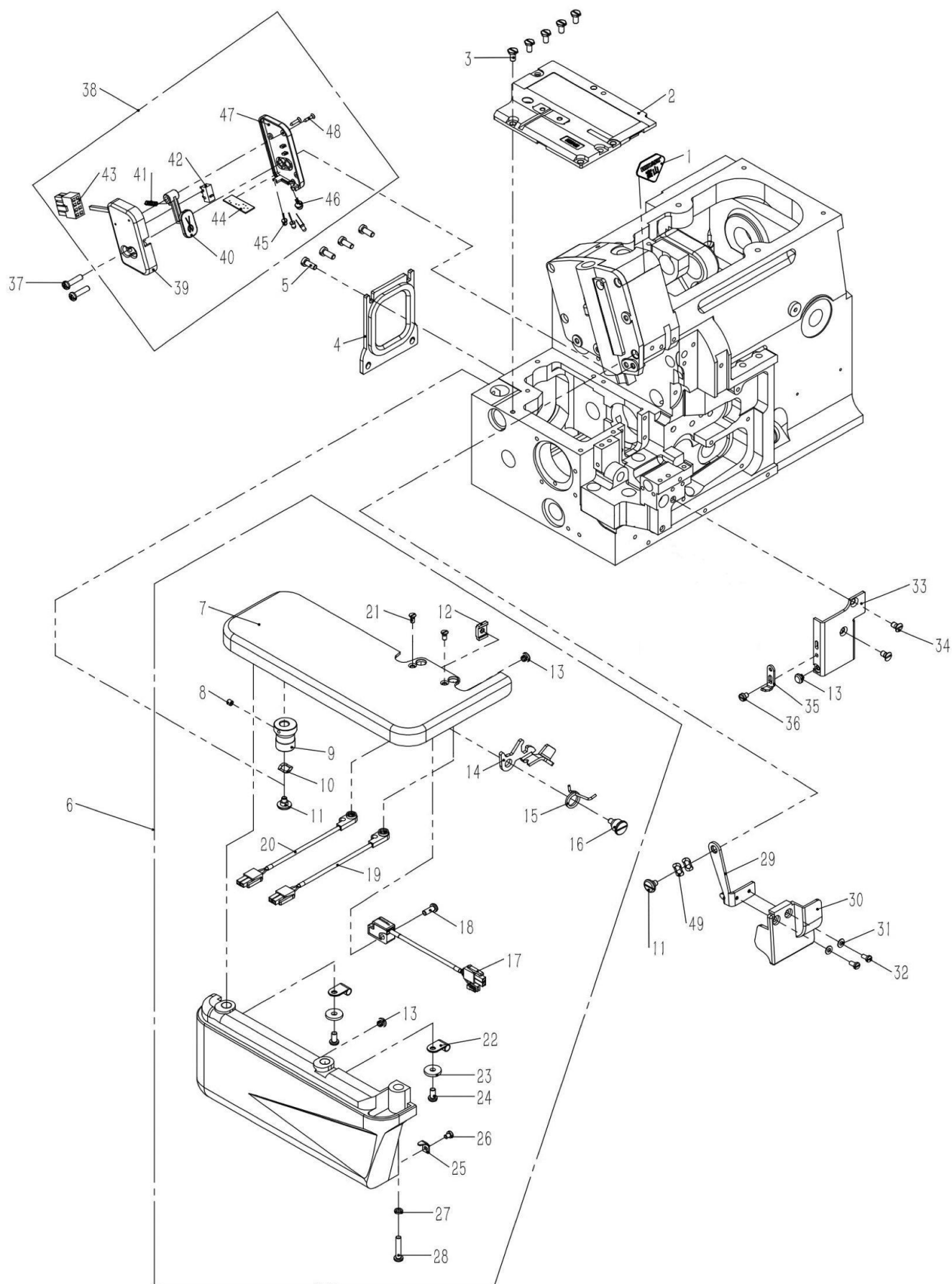


2. 密封部分(1) Airproof mechanism(1)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	2102. 02-01C	上盖	Upper Cover	1	1	1	1	1	1	1	
2	2102. 02-02	油封垫	Oil Reservior Gasket	1	1	1	1	1	1	1	
3	01-404001623-1	上盖螺钉	Screw	6	6	6	6	6	6	6	
4	12-190265	O型橡胶密封圈	O-ring	1	1	1	1	1	1	1	
5	101. 09-01	油窗	Oil Sight Window	1	1	1	1	1	1	1	
6	22-19807024	油塞	Oil Plug	1	1	1	1	1	1	1	
7	201. 02-35G	过线板A	Thread Guide Plate	1	1	1	1	1	1	1	
8	01-404000623-1	过线板螺钉	Screw	2	2	2	2	2	2	2	
9	2101. 02-08	橡胶盖	Cover	1	1	1	1	1	1	1	
10	2101. 02-09	M4螺钉	Screw	1	1	1	1	1	1	1	
11	2101. 02-03A	机头前盖组件	Front Cover ASM	1	1	1	1	1	1	1	
12	01-104001021-1	机头前盖固定螺钉	Screw	4	4	4	4	4	4	4	
13	2101. 02-06	盖板	Cover	1	1	1	1	1	1	1	
14	01-503000521-1	盖板螺钉M3×5	Screw	3	3	3	3	3	3	3	
15	2101. 02-05	托架	Bracket	1	1	1	1	1	1	1	
16	01-506002524-1	托架螺钉M6×25	Screw	3	3	3	3	3	3	3	
17	296. 33-12A	直刀组件	Straight knife assembly	1	1	1	1	1	1	1	
18	01-545000621-1	M4. 5×6螺钉	Screw	2	2	2	2	2	2	2	
19	2101. 02-10	卡板	Cover	1	1	1	1	1	1	1	
20	09-0420408-1	蝶形垫圈	Spring Washer	1	1	1	1	1	1	1	
21	01-604000621-1	M4×5. 5螺钉	Screw	1	1	1	1	1	1	1	
22	201. 02-13	前板锁紧舌	Cloth Waste Cover Stopper	1	1	1	1	1	1	1	
23	01-404000523-1	前盖板锁紧舌螺钉	Screw	1	1	1	1	1	1	1	
24	201. 02-17	前盖板	Cloth Waste Cover	1	1	1	1	1	1	1	
25	01-604001421-1	前盖板螺钉B	Screw	1	1	1	1	1	1	1	
26	01-404001223-1	前盖板螺钉A	Screw	3	3	3	3	3	3	3	
27	201. 02-28G1	前罩壳	Cover	1	1	1	1	1	1	1	
28	201. 02-20	前盖板罩板	Cover	1	1	1					
	203. 02-20	前盖板罩板	Cover				1	1	1	1	
29	01-404000623-1	前盖板罩板螺钉	Screw	2	2	2	2	2	2	2	
30	01-803001214-1	螺钉	Screw	1	1	1	1	1	1	1	
31	01-803000414-1	螺钉	Screw	1	1	1	1	1	1	1	
32	201. 02-15	前盖板锁紧板	Cloth Waste Locket	1	1	1	1	1	1	1	
33	01-404000523-1	前盖板锁紧舌螺钉	Screw	1	1	1	1	1	1	1	
34	2101. 02-33	穿线标识	Threading Sign	1	1	1					
	203. 02-33A	穿线标识A	Threading Sign				1				
	204. 02-33A	穿线标识A	Threading Sign					1			
	206. 02-34A	穿线标识A	Threading Sign						1	1	
35	101. 01-13	安全指示牌	Safety-indicating Plate	1	1	1	1	1	1	1	
36	201. 02-22	前盖板防转压板	Anti-rotating Clamp	1	1	1	1	1	1	1	

2. 密封部分(1) Airproof mechanism(1)

[illegible]

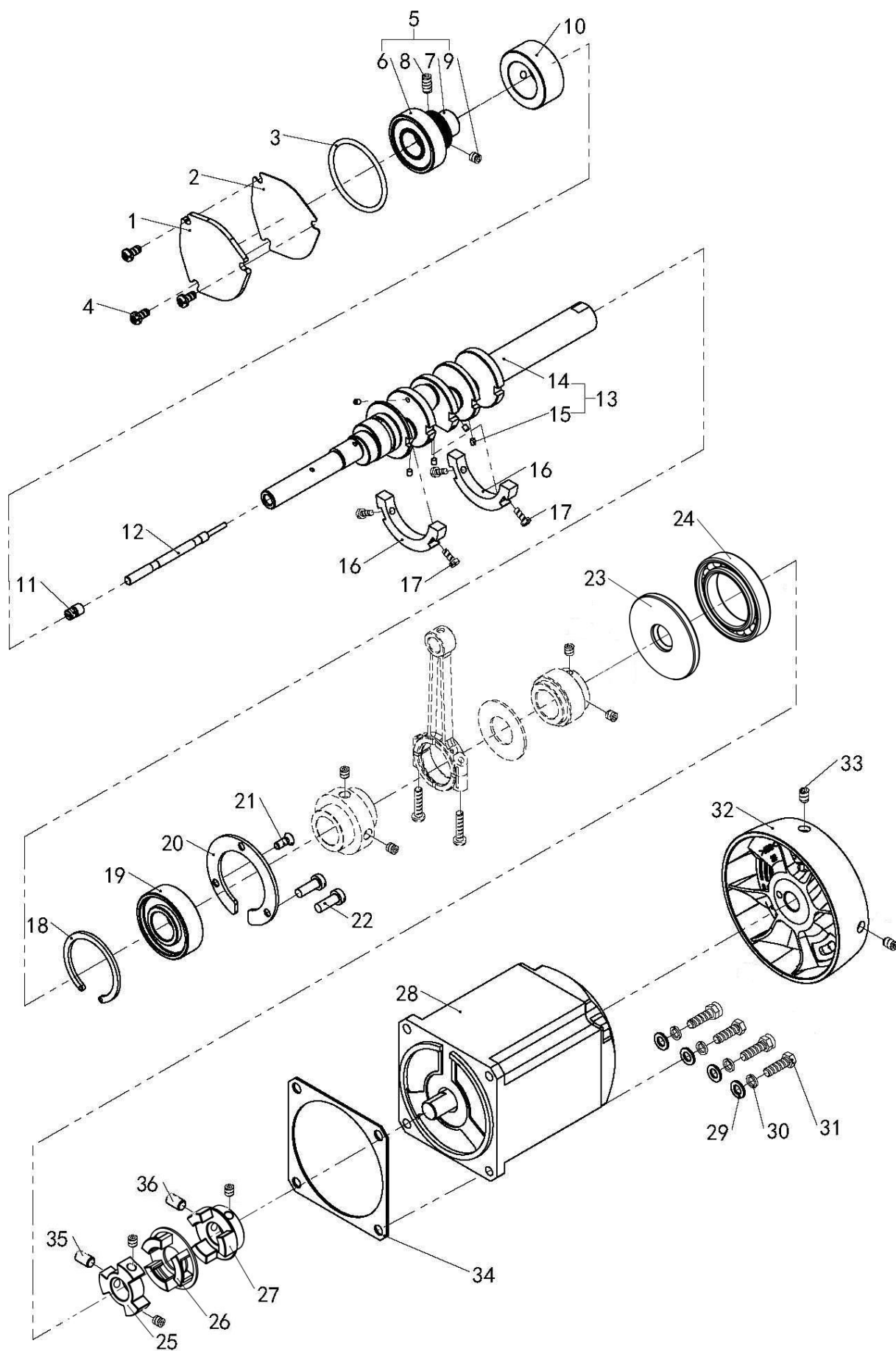


3. 密封部分(2) Airproof mechanism(2)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	H0-001	面板贴（钻石形）	Series Card	1	1	1	1	1	1	1	
2	201. 03-03A	左上盖	Cover	1	1	1	1	1	1	1	
3	01-704000821-1	左上盖固定螺钉	Screw	5	5	5	5	5	5	5	
4	201. 03-01	后盖板组件	Rear Cover	1	1	1	1	1	1	1	
5	01-504001021-1	后盖板螺钉	Screw	4	4	4	4	4	4	4	
6	295. 03-22C-00	缝台组件	Cloth Base assembly	1	1	1	1	1	1	1	
7	295. 03-22C-01	缝台	Cloth Base	1	1	1	1	1	1	1	
8	01-804000414-1	缝台转动轴固定螺钉	Screw	1	1	1	1	1	1	1	
9	201. 03-24	缝台转动轴套	Eccentric Bushing	1	1	1	1	1	1	1	
10	08-0700311-1	波形弹性垫圈	Cushion	1	1	1	1	1	1	1	
11	201. 03-08	台螺钉	Screw	1	1	1	1	1	1	1	
12	201. 03-26	缝台闸固定板	Fix Board	1	1	1	1	1	1	1	
13	201. 03-16	防震塞	Rubber Cushion	3	3	3	3	3	3	3	
14	201. 03-27	缝台闸	Cloth Base Switch-type Stopper	1	1	1	1	1	1	1	
15	201. 03-28	缝台闸弹簧	Cloth Base Switch-type Spring	1	1	1	1	1	1	1	
16	201. 03-29	缝台闸固定螺钉	Screw	1	1	1	1	1	1	1	
17	296. 34-39-00	缝台开关（霍尔）	Safety Switch（hall）	1	1	1	1	1	1	1	
18	01-404001023-1	开关螺钉（霍尔）	Screw	1	1	1	1	1	1	1	
19	295. 33-05A	一体机前光眼	Front emission lamp	1	1	1	1	1	1	1	
20	295. 33-06A	一体机中光眼	Middle emission lamp	1	1	1	1	1	1	1	
21	01-103000721-1	光眼固定螺钉	Screw	2	2	2	2	2	2	2	
22	B01-36-A00	R型线夹	R type clamp	2	2	2	2	2	2	2	
23	05-043201350-1	下罩壳垫圈	Lower Cover Gasket	2	2	2	2	2	2	2	
24	01-404000823-1	下罩壳固定螺钉A	Lower Cover Setscrew	2	2	2	2	2	2	2	
25	201. 03-34	下罩壳压板	Lower Sover Pressure Board	1	1	1	1	1	1	1	
26	01-503000421-1	下罩壳压板螺钉	Pressure Board Screw	1	1	1	1	1	1	1	
27	07-0421111-1	弹簧垫圈	Cushion	1	1	1	1	1	1	1	
28	01-404002023-1	下罩壳固定螺钉B	Setscrew	1	1	1	1	1	1	1	
29	201. 03-06C	观察镜支架	Mirror Bracket	1	1	1	1	1	1	1	
30	201. 03-05	观察镜	Observing Mirror	1	1	1					
	203. 03-05	观察镜	Observing Mirror				1	1	1	1	
31	05-032050700-1	平垫圈	Ring	2	2	2	2	2	2	2	
32	01-603000621-1	观察镜固定螺钉	Setscrew	2	2	2	2	2	2	2	
33	201. 03-12	防护板	protective board	1	1	1	1	1	1	1	
34	01-104000721-1	防护板固定螺钉	Setscrew	2	2	2	2	2	2	2	
35	201. 03-14	压板	Pressure Board	1	1	1	1	1	1	1	
36	01-535000421-1	防护板压板固定螺钉	Screw	1	1	1	1	1	1	1	

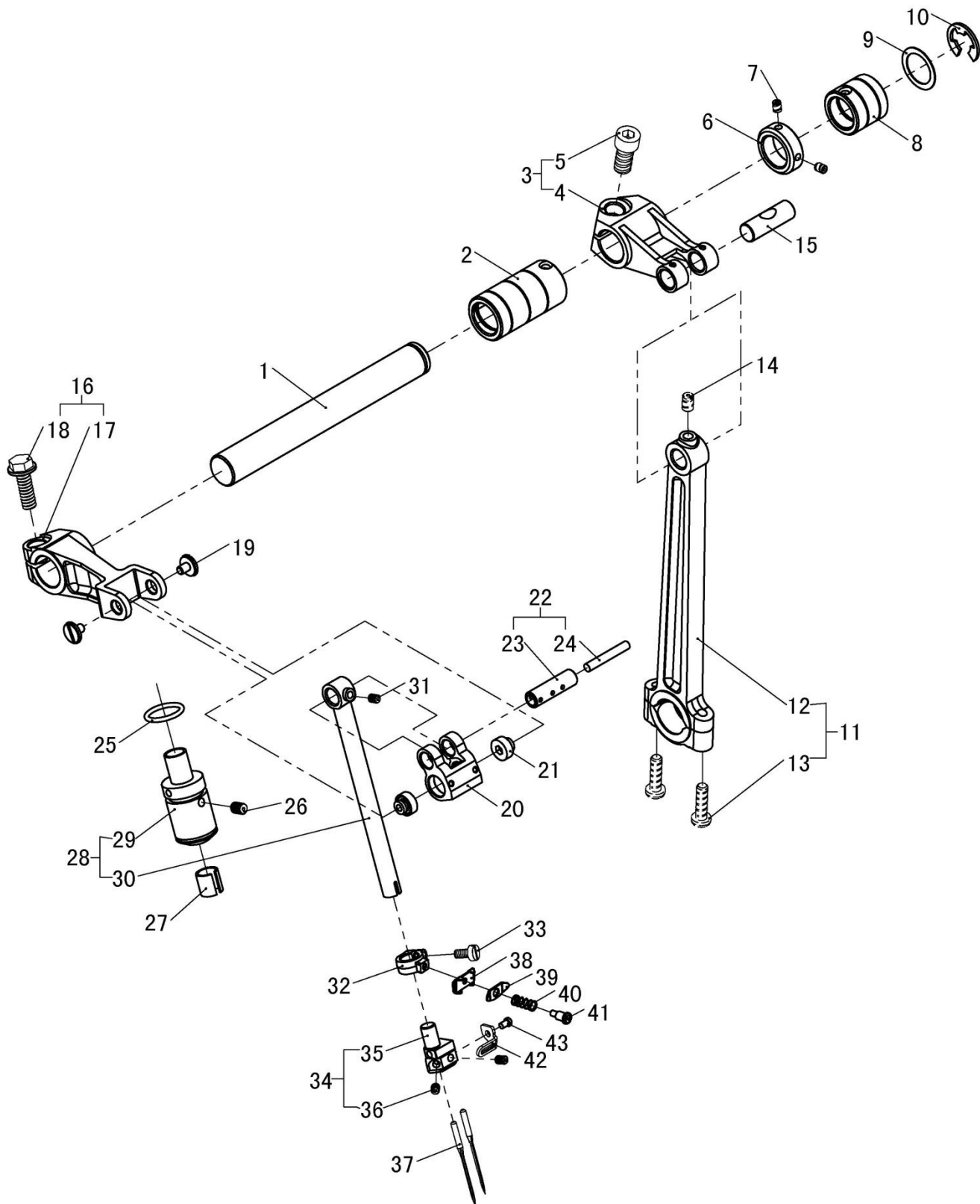
3. 密封部分(2) Airproof mechanism(2)

[illegible]



4. 主轴传动部分 (Main shaft transmit mechaniam)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	201.04-01G	主轴前轴承盖	Main and Front bearing cover	1	1	1					
	203.04-01G	主轴前轴承盖	Main and Front bearing cover				1	1	1	1	
2	201.04-01G-01	轴承盖橡胶垫	bearing cover Rubber sealing	1	1	1					
	203.04-01G-01	轴承盖橡胶垫	bearing cover Rubber sealing				1	1	1	1	
3	12-387265	O型圈	O-ring	1	1	1	1	1	1	1	
4	01-404000823-1	轴承座固定螺钉A	Setscrew A	3	3	3					
	01-104001021-1	轴承座固定螺钉	Setscrew				2	2	2	2	
	01-404001023-1	轴承座固定螺钉	Setscrew				1	1	1	1	
5	260.04-05	轴承组件	Crankshaft Ball Bearing ASM	1	1	1	1	1	1	1	
6	14-6202-RZ	轴承	Crankshaft Ball Bearing	1	1	1	1	1	1	1	
7	201.04-05-2	轴承套（外齿）	Shaft Bushing	1	1	1	1	1	1	1	
8	01-805001014-1	轴承紧套紧定螺钉A	Setscrew A	1	1	1	1	1	1	1	
9	01-805000514-1	轴承紧套紧定螺钉B	Setscrew B	1	1	1	1	1	1	1	
10	201.04-14	主轴中轴套	Mainshaft Bushing	1	1	1	1	1	1	1	
11	201.04-09	主轴端螺钉	Screw	1	1	1					
12	201.04-18	油量销	Oil Adjusting Bar	1	1	1	1	1	1	1	
	203.04-09	凸轮轴	Cam Shaft				1	1	1	1	
13	2101.04-00A	主轴组件	Mainshaft Components	1							
	2102.04-00A	主轴组件	Mainshaft Components		1	1					
	2103.04-00A	主轴组件	Mainshaft Components				1		1		
	2104.04-00A	主轴组件	Mainshaft Components					1		1	
14	2101.04-10A	主轴	Mainshaft	1			1		1		
	2102.04-10A	主轴	Mainshaft		1	1		1		1	
16	201.04-12	主轴平衡块	Mainshaft Balance Block	2	2	2	2	2	2	2	
17	01-503000821-1	主轴平衡块固定螺钉	Setscrew	4	4	4	4	4	4	4	
18	11-4251824-1	制动环	braking Ring	1	1	1	1	1	1	1	
19	14-6203	单列向心球滚珠轴承	Crankshaft Ball Bearing	1	1	1	1	1	1	1	
20	210.04-30	轴承挡圈	Bearing Ring	1	1	1	1	1	1	1	
21	01-104000721-1	沉头螺钉	Screw	1	1	1	1	1	1	1	
22	01-504000621-1	螺钉	Screw	2	2	2	2	2	2	2	
23	13-14150550	油封	Oil Seal	1	1	1	1	1	1	1	
24	14-61907-2Z	轴承	Bearing	1	1	1	1	1	1	1	
25	102.02-44A	连轴器(1)	Linker(1)	1	1	1	1	1	1	1	
26	102.02-45A	连轴器橡胶圈	Rubber Ring	1	1	1	1	1	1	1	
27	102.02-48A	连轴器(2)	Linker(2)	1	1	1	1	1	1	1	
28	30049957	直驱电机	Motor Asm	1	1	1	1	1	1	1	
29	05-053101000-1	平垫片	Washer	4	4	4	4	4	4	4	
30	07-0521313-1	弹簧垫片	Spring Washer	4	4	4	4	4	4	4	
31	01-505001824-1	直驱电机螺钉	Screw	4	4	4	4	4	4	4	
32	296.04-27	手轮组件（3#）	Hand Wheel ASM 3#	1	1	1	1	1	1	1	
33	02-815281014-1	手轮螺钉	Screw	2	2	2	2	2	2	2	
34	102.11-41	步进电机垫片	Motor Washer	1	1	1	1	1	1	1	
35	01-806000814-1	连轴器(1)螺钉	Screw	3	3	3	3	3	3	3	
36	01-806000614-1	连轴器(2)螺钉	Screw	3	3	3	3	3	3	3	

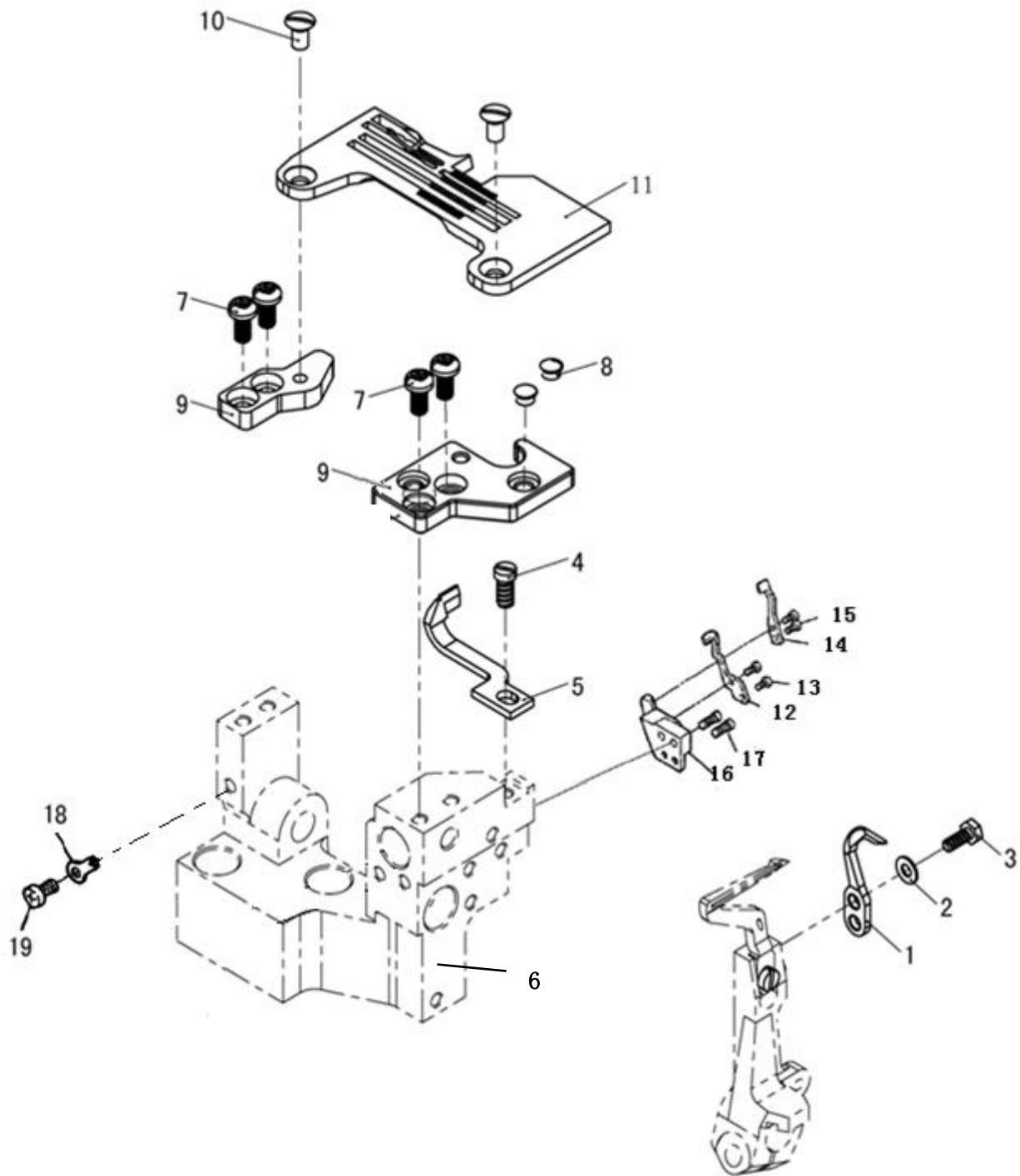


5. 针杆传动部分 (Needle Rod transmit mechanism)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	2101.05-01	针杆传动轴	Needle Rod Transmit Shaft	1	1	1	1	1	1	1	
2	201.05-02	机针传动轴前套筒	Front Bushing	1	1	1	1	1	1	1	
3	201.05-03	机针传动轴曲柄组件	Needle Rod Transmit Shaft Crank ASM	1	1	1	1	1	1	1	
4	201.05-03-01	机针传动轴曲柄	Needle Rod Transmit Shaft Crank	1	1	1	1	1	1	1	
5	01-506751224-1	机针传动轴曲柄螺钉	Screw	1	1	1	1	1	1	1	
6	2101.05-02	轴箍	Thrust Collar	1	1	1	1	1	1	1	
7	01-803000314-1	挡圈紧定螺钉	Setscrew	2	2	2	2	2	2	2	
8	2101.05-03	机针传动轴后套筒	Rear Bushing	1	1	1	1	1	1	1	
9	201.05-08	铜垫片	Copper Spacer	1	1	1	1	1	1	1	
10	06-0800816-1	卡簧	E-spring	1	1	1	1	1	1	1	
11	201.05-10	针杆连杆组件	Connecting Rod ASM	1	1	1	1	1	1	1	
12	201.05-10-01	针杆连杆	Connecting Rod	1	1	1	1	1	1	1	
13	01-404001623-1	针杆连杆螺钉	Connecting Rod Screw	2	2	2	2	2	2	2	
14	01-804000614-1	机针传动连杆紧定螺钉	Connecting Rod Setscrew	1	1	1	1	1	1	1	
15	201.05-13	销轴	Feed Branch Crank Pin	1	1	1	1	1	1	1	
16	2101.05-04	针杆曲柄组件	Needle Rod Crank ASM	1	1	1	1	1	1	1	
17	2101.05-04-01	针杆曲柄	Needle Rod Crank	1	1	1	1	1	1	1	
18	19-706751225-1	针杆传动摆杆螺钉	Screw	1	1	1	1	1	1	1	
19	2101.05-05	M3×4螺钉	Screw	2	2	2	2	2	2	2	
20	2101.05-06	连接曲柄	Link	1	1	1	1	1	1	1	
21	2101.05-07	螺纹销	Pin	2	2	2	2	2	2	2	
22	2101.05-08	针杆连接销组件	Needle Driving ASM Pin ASM	1	1	1	1	1	1	1	
23	2101.05-08-01	针杆连接销	Needle Driving ASM Pin	1	1	1	1	1	1	1	
24	2101.05-08-02	油线 φ3×34	Oil Wick	1	1	1	1	1	1	1	
25	12-115150	O型圈	O-ring	1	1	1	1	1	1	1	
26	01-804000544-1	针杆套螺钉	Needle Rod Collar Screw	1	1	1	1	1	1	1	
27	201.05-23	毛毡	Felt	1	1	1	1	1	1	1	
28	2101.05-10	针杆组件	Needle Rod ASM	1	1	1	1	1	1	1	
29	2101.05-10-01	针杆轴套	Needle Rod Collar	1	1	1	1	1	1	1	
30	2101.05-10-02	针杆	Needle Rod	1	1	1	1	1	1	1	
31	01-803000444-1	M3×4螺钉	Screw	1	1	1	1	1	1	1	
32	201.05-26	拦线板支架	Needle Thread Presser Guide	1	1	1	1	1	1	1	
33	01-903000621-1	固定螺钉	Setscrew	1	1	1	1	1	1	1	
34	202.05-29	针夹组件	Needle Clamp ASM	1	1						
	203.05-30	针夹组件	Needle Clamp ASM			1					
	204.05-30	针夹组件	Needle Clamp ASM				1				
	206.05-30	针夹组件	Needle Clamp ASM					1			
	2107.05-30	针夹组件	Needle Clamp ASM						1		
35	202.05-29-01	针夹	Needle Clamp	1	1						
	203.05-30-01	针夹	Needle Clamp			1					
	204.05-30-01	针夹	Needle Clamp				1				
36	01-803000324-1	针夹螺钉	Needle Clamp Screw	2	2						

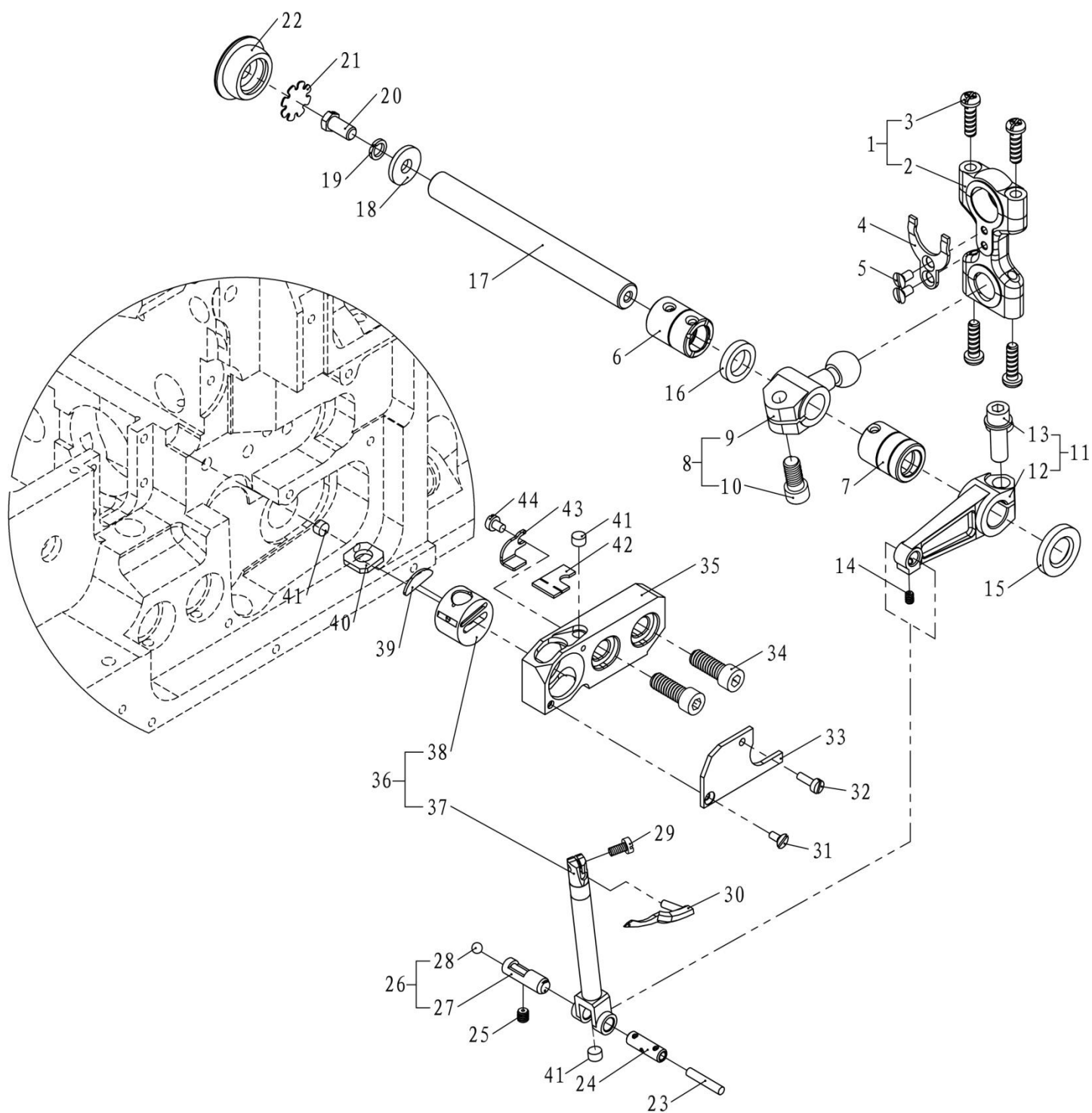
— 13 —

[illegible]



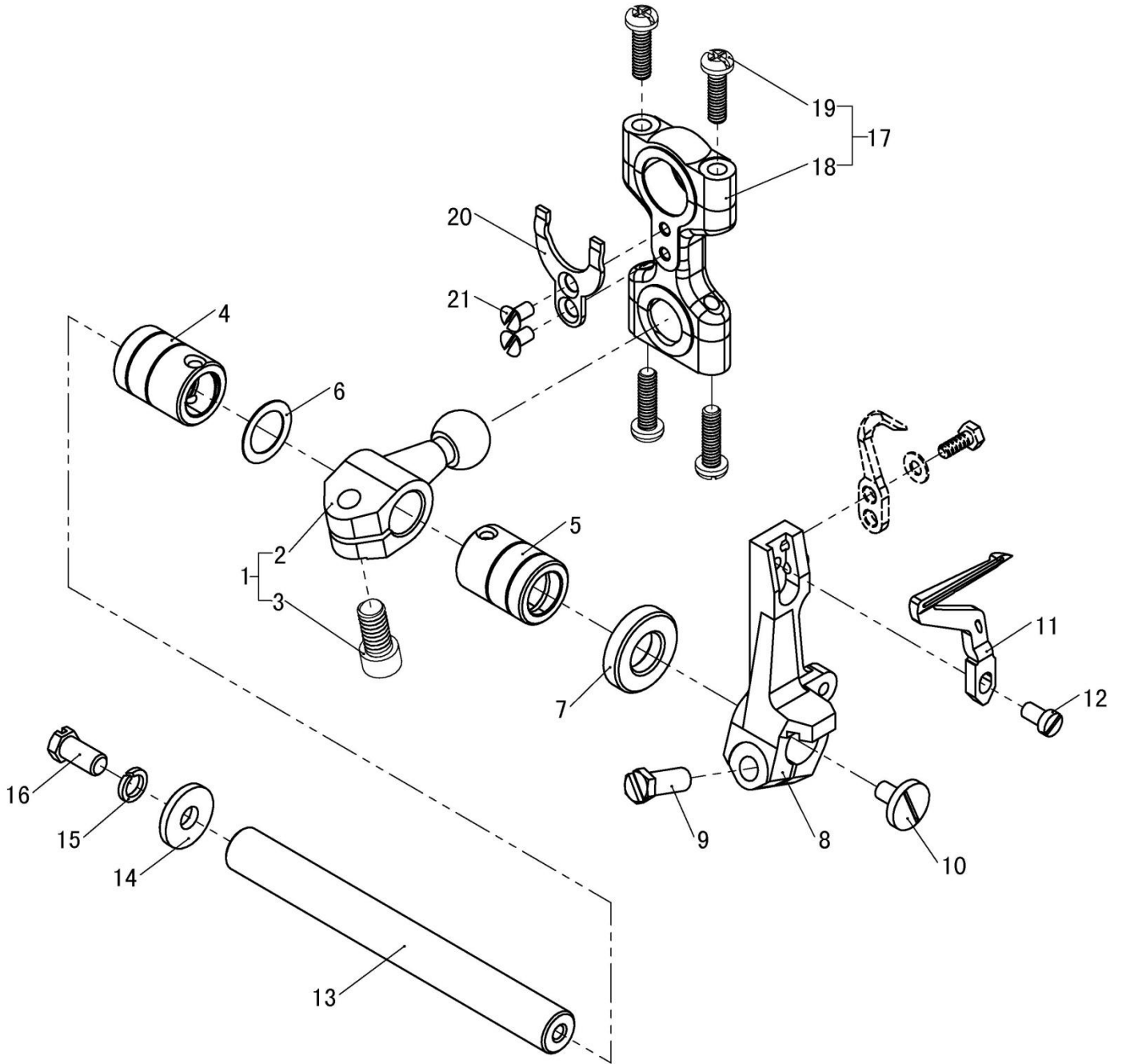
6. 针板部分 (Needle bar mechanism)

[illegible]



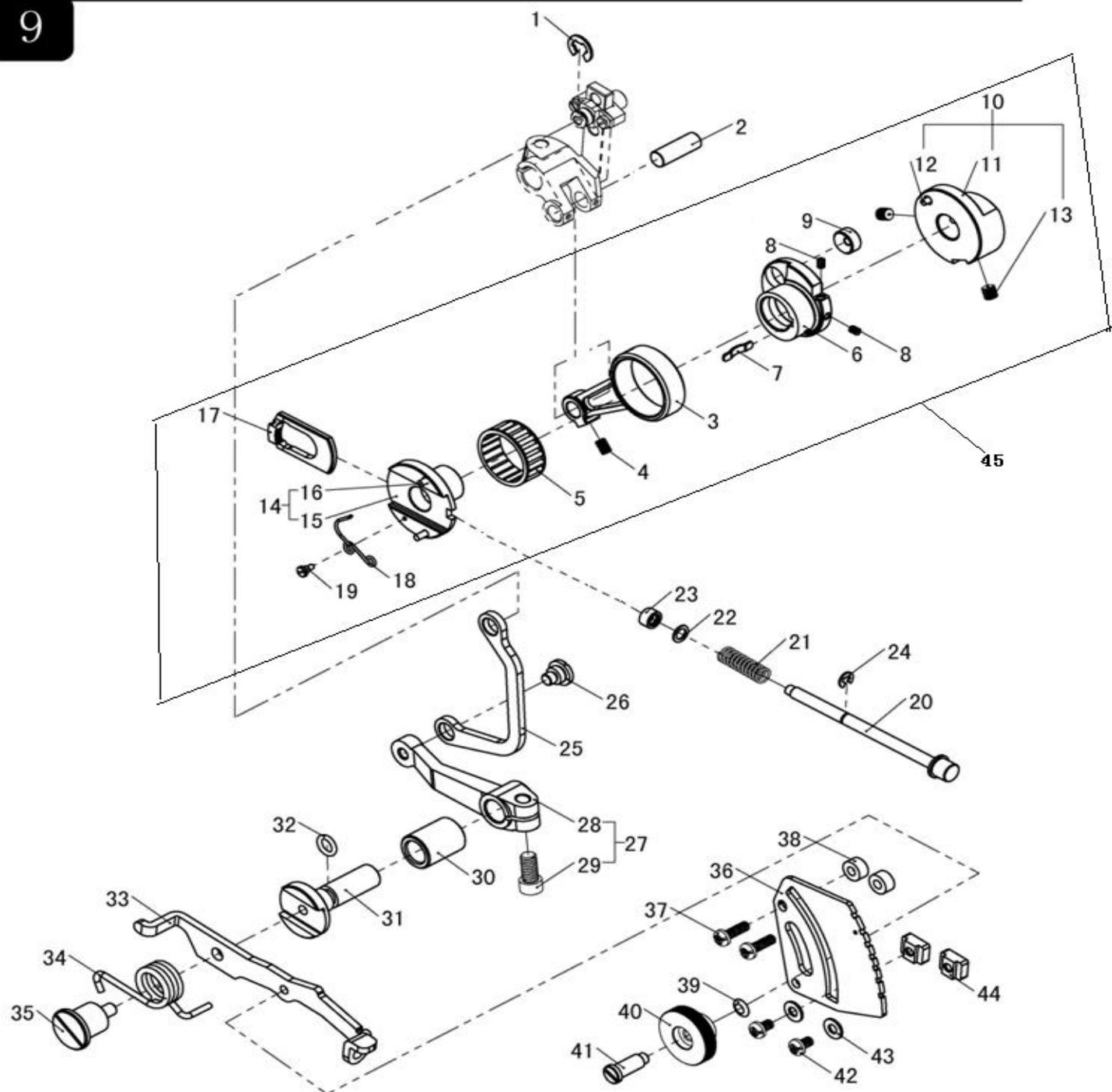
7. 上弯针传动部分
(Upper looper driving mechanism)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	201. 07-01	弯针球连杆组件	Looper Ball Connecting Rod ASM	1	1	1	1	1	1	1	
2	201. 07-01-01	弯针球连杆	Looper Ball Connecting Rod	1	1	1	1	1	1	1	
3	01-404001623-1	弯针球连杆螺钉	Screw	4	4	4	4	4	4	4	
4	201. 07-03	防震片	Rubber Cushion	1	1	1	1	1	1	1	
5	01-103000621-1	螺钉	Screw	2	2	2	2	2	2	2	
6	201. 07-05	上弯针轴后轴套	Upper Looper Shaft Rear Bushing	1	1	1	1	1	1	1	
7	201. 07-06	弯针轴前轴套	Looper Shaft Front Bushing	1	1	1	1	1	1	1	
8	202. 07-07	上弯针球曲柄组件	Upper Looper Ball Crank ASM	1	1	1	1	1	1	1	
9	202. 07-07-01	上弯针球曲柄	Upper Looper Ball Crank	1	1	1	1	1	1	1	
10	01-506751224-1	上弯针球曲柄螺钉	Upper Looper Ball Crank Screw	1	1	1	1	1	1	1	
11	201. 07-09	摇杆曲柄组件	Upper Looper Arm ASM	1	1	1	1	1	1	1	
12	201. 07-09-01	摇杆曲柄	Upper Looper Arm	1	1	1	1	1	1	1	
13	19-706751225-1	螺钉	Screw	1	1	1	1	1	1	1	
14	01-803000444-1	连杆销固定螺钉	Setscrew	1	1	1	1	1	1	1	
15	13-09340190	油封	Oil Seal	1	1	1	1	1	1	1	
16	202. 07-13	挡圈	Stopping Gasket	1	1	1	1	1	1	1	
17	201. 07-14	弯针轴	Looper Shaft	1	1	1	1	1	1	1	
18	05-053201452-5	弯针轴垫片	Looper Shaft Washer	1	1	1	1	1	1	1	
19	07-0521313-1	弹簧垫圈	Spring Washer	1	1	1	1	1	1	1	
20	01-705001021-1	六角头开槽螺钉	Screw	1	1	1	1	1	1	1	
21	201. 07-18	防油片	Oil Proof Spacer	1	1	1	1	1	1	1	
22	201. 07-19	橡胶帽	Rubber Cap	1	1	1	1	1	1	1	
23	201. 07-20	油线	Oil Thread	1	1	1	1	1	1	1	
24	201. 07-21	连杆销轴	Gauge Fixing Pin	1	1	1	1	1	1	1	
25	01-804000414-1	机壳销紧定螺钉	Setscrew	1	1	1	1	1	1	1	
26	201. 07-23	机壳销组件	Pin Components	1	1	1	1	1	1	1	
27	201. 07-23-01	机壳销	Machine Pin	1	1	1	1	1	1	1	
28	201. 07-23-02	钢球	Steel Ball	1	1	1	1	1	1	1	
29	01-935000621-1	上弯针紧定螺钉	Setscrew	1	1	1	1	1	1	1	
30	202. 07-26	上弯针	Upper Looper	1							
	201. 07-26	上弯针	Upper Looper			1	1				
	2102. 07-26	上弯针（华杰）	Upper Looper					1			
31	01-125000621-1	挡板螺钉A	Screw A	1	1	1	1	1	1	1	
32	01-525000821-1	挡板螺钉B	Screw B	1	1	1	1	1	1	1	
33	201. 07-29	摇杆座盖	Upper Looper Gange Cover	1	1	1	1	1	1	1	
34	01-506001624-1	上弯针滑杆座螺钉	Screw	2	2	2	2	2	2	2	
35	201. 07-31	摇杆座	Upper Looper Guide Support	1							
	204. 07-31	摇杆座	Upper Looper Guide Support		1						
36	201. 07-32	摇杆组件	Upper Looper Holder ASM	1	1	1	1	1	1	1	
37	201. 07-32-01	摇杆	Upper Looper Holder	1	1	1	1	1	1	1	
38	201. 07-32-02	摆轴	Thrust Collar	1	1	1	1	1	1	1	
39	201. 07-34	月牙毛毡	Crescent Moon Felt	1	1	1	1	1	1	1	
40	201. 07-35	油毡	Felt	1	1	1	1	1	1	1	
41	201. 07-36	油塞	Oil Plug	3	3	3	3	3	3	3	
42	201. 07-40	毛毡	Felt	1	1	1	1	1	1	1	
43	201. 07-39	挡片	Stopper	1	1	1	1	1	1	1	
44	01-503000421-1	M3X4螺钉	Screw	1	1	1	1	1	1	1	



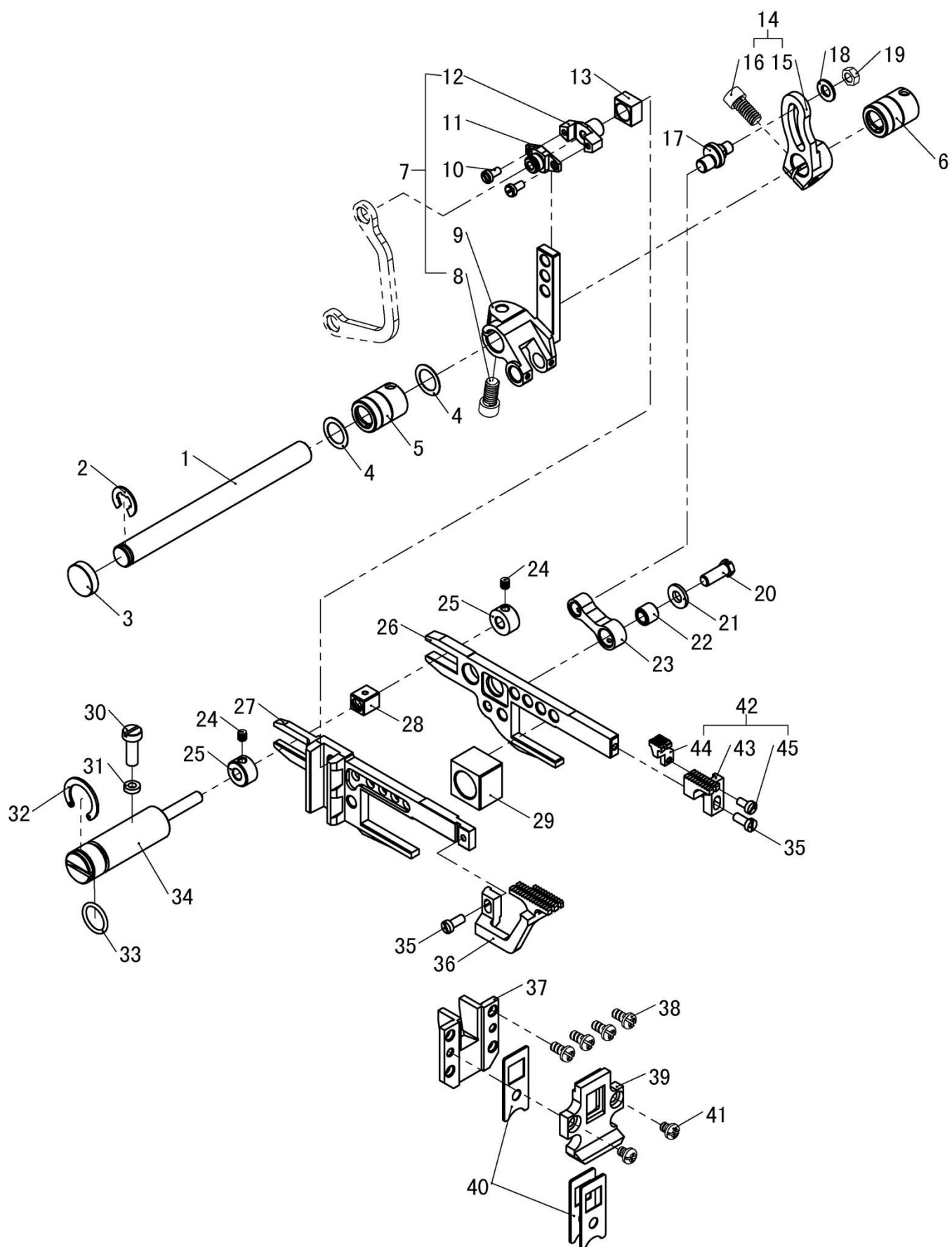
8. 下弯针传动部分 (Lower looper driving mechanism)

[illegible]



9. 针距调节部分 Adjusting of the stitch space mechanism

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	06-0600812-1	轴用挡圈	Gasket	1	1	1	1	1	1	1	
2	201. 05-13	销轴	Pin	1	1	1	1	1	1	1	
3	201. 09-03	连杆	Feeding Connecting Rod	1	1	1	1	1	1	1	
4	01-804000614-1	送布连杆紧固螺钉	Setscrew	1	1	1	1	1	1	1	
5	201. 09-05	送布连杆滚针轴承	Feeding Needle Bearing	1	1	1	1	1	1	1	
6	201. 09-06	针距凸轮	Cam	1							
	2102. 09-06A	针距凸轮	Cam		1						
7	201. 09-07	弹簧片	Spring	1	1	1	1	1	1	1	
8	01-803000414-1	内六角紧定螺钉	Hexagon Setscrew	2	2	2	2	2	2	2	
9	201. 09-09	针距凸轮滑块	Cam Block	1	1	1	1	1	1	1	
10	201. 09-10	针距调节座组件	Adjusting Base Components	1	1	1	1	1	1	1	
11	201. 09-10-01	针距调节座	Adjusting Base	1	1	1	1	1	1	1	
12	201. 09-10-02	定位销	Position Pin	1	1	1	1	1	1	1	
13	01-805000514-1	针距调节座紧定螺钉	Position Pin Setscrew	2	2	2	2	2	2	2	
14	201. 09-13	偏心轮组件	Eccentric Wheel Components	1	1	1	1	1	1	1	
15	201. 09-13-01	偏心轮	Eccentric Wheel	1	1	1	1	1	1	1	
16	201. 09-13-02	定位销	Position Pin	2	2	2	2	2	2	2	
17	201. 09-15	内齿	Inside Gear	1	1	1	1	1	1	1	
18	201. 09-16	弹簧	Spring	1	1	1	1	1	1	1	
19	201. 09-17	压簧固定螺钉	Setscrew	1	1	1	1	1	1	1	
20	201. 09-18	针距调节轴	Ratio Adjusting Rod	1	1	1	1	1	1	1	
21	201. 09-19	差动调节簧	Ratio Adjusting Spring	1	1	1	1	1	1	1	
22	05-050050760-4	垫片	Gasket	1	1	1	1	1	1	1	
23	201. 09-21	油封	Oil Seal	1	1	1	1	1	1	1	
24	06-0300607-1	开口挡圈	E-ring	1	1	1	1	1	1	1	
25	201. 09-23	差动调节连杆	Ratio Adjusting Rod	1	1	1	1	1	1	1	
26	201. 09-24A	差动调节连杆螺钉	Ratio Adjusting Rod Screw	1	1	1	1	1	1	1	
27	201. 09-25	差动调节曲柄组件	Ratio Adjusting Crank ASM	1	1	1	1	1	1	1	
28	201. 09-25-01	差动调节曲柄	Ratio Adjusting Crank	1	1	1	1	1	1	1	
29	01-506751224-1	固定螺钉	Setscrew	1	1	1	1	1	1	1	
30	201. 09-27	差动轴套	Ratio Bushing	1	1	1	1	1	1	1	
31	201. 09-28	差动轴	Ratio Shaft	1	1	1	1	1	1	1	
32	12-060200	O型圈	O-ring	1	1	1	1	1	1	1	
33	201. 09-30	差动调节杠杆	Ratio Adjusting Lever	1	1	1	1	1	1	1	
34	201. 09-31	差动扳手簧	Ratio Spanner Spring	1	1	1	1	1	1	1	
35	201. 09-32	差动扳手固定螺钉	Ratio Spanner Setscrew	1	1	1	1	1	1	1	
36	201. 09-33	针距调节指示板	Adjusting Indicator	1	1	1	1	1	1	1	
37	01-404001223-1	固定螺钉	Setscrew	2	2	2	2	2	2	2	
38	201. 09-35	固定垫圈	Spacer	2	2	2	2	2	2	2	
39	09-0620513-1	弹性垫圈（碟形）	Elastic Spacer (Dish-Live)	1	1	1	1	1	1	1	
40	201. 09-37	差动调节螺母	Ratio Adjusting Nut	1	1	1	1	1	1	1	
41	201. 09-38	差动调节螺钉	Ratio Adjusting Screw	1	1	1	1	1	1	1	
42	01-404000623-1	定位螺钉	Setscrew	2	2	2	2	2	2	2	
43	05-043080900-4	垫片	Spacer	2	2	2	2	2	2	2	
44	201. 09-41	定位螺母	Nut	2	2	2	2	2	2	2	
45	2102. 09-42A	针距调节大组件	Needle pitch adjustment assembly		1						

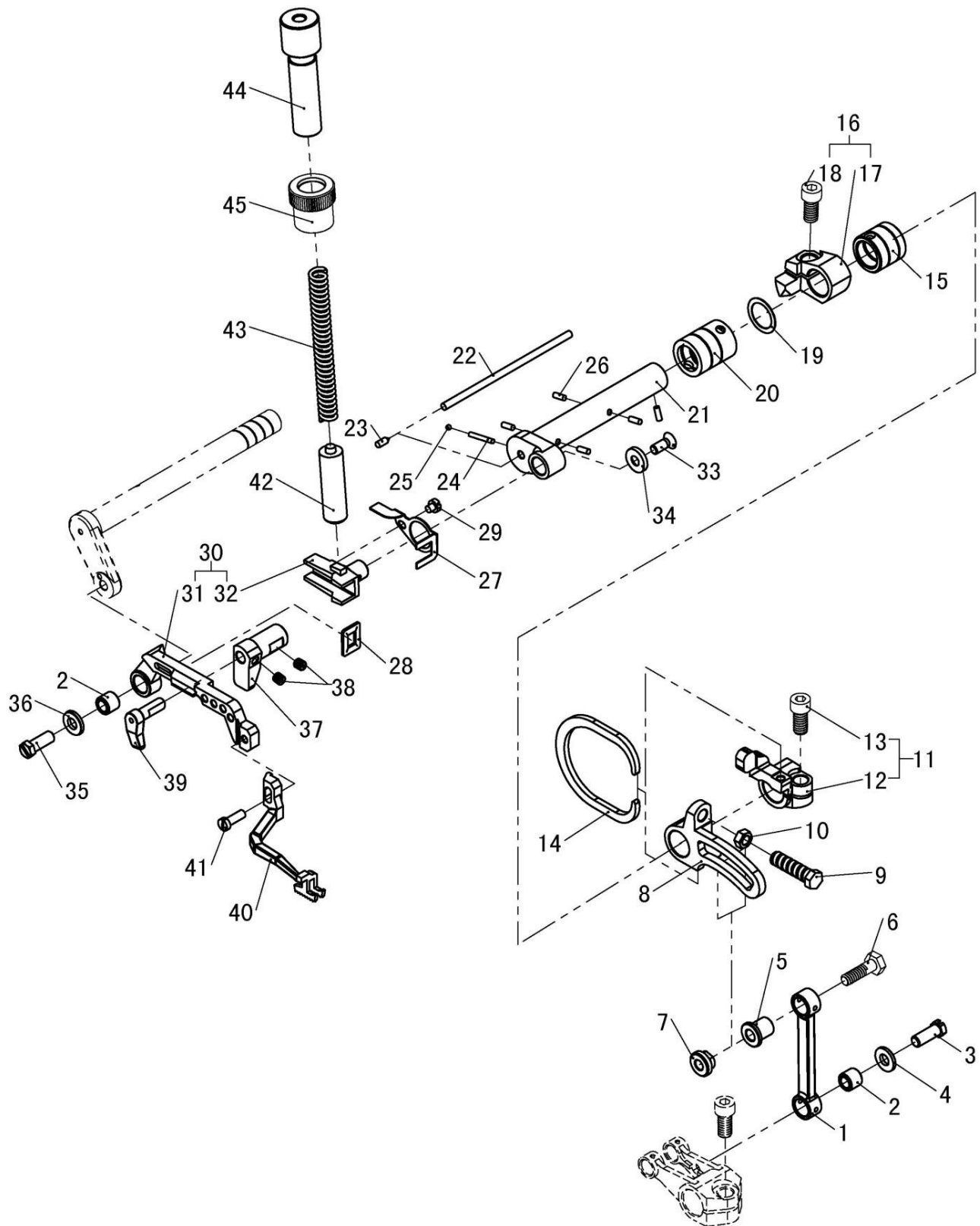


10. 送布传动部分 Feed transmit mechanism

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	201. 10-01	送布轴	Feed Rocker Shaft	1	1	1	1	1	1	1	
2	06-0700814-4	开口挡圈	E-ring	1	1	1	1	1	1	1	
3	22-15004000	油封	Oil Seal	1	1	1	1	1	1	1	
4	201. 08-06	铜垫片	Copper Gasket	2	2	2	2	2	2	2	
5	201. 07-06	送布轴前轴套	Feed Rocker Shaft Front Bushing	1	1	1	1	1	1	1	
6	201. 07-06	送布轴后轴套	Feed Rocker Shaft Rear Bushing	1	1	1	1	1	1	1	
7	201. 10-07	差动牙架调整曲柄组件	Ratio Adjusting Crank ASM	1	1	1	1	1	1	1	
8	01-506751224-1	差动牙架调整曲柄螺钉	Ratio Adjusting Crank Screw	1	1	1	1	1	1	1	
9	201. 10-07-02	差动牙架调整曲柄	Ratio Adjusting Crank	1	1	1	1	1	1	1	
10	01-503000621-1	滑块盖板螺钉	Slipper Block Screw	2	2	2	2	2	2	2	
11	201. 10-07-04	差动送布滑块盖板	Slipper Block Cover	1	1	1	1	1	1	1	
12	201. 10-07-05	差动牙架调整曲柄滑块	Crank Block	1	1	1	1	1	1	1	
13	201. 10-08	滑块	Slipper Block	1	1	1	1	1	1	1	
14	201. 10-09	送布曲柄组件调整	Feed Cloth Adjusting Crank ASM	1	1	1	1	1	1	1	
15	201. 10-09-01	送布调整曲柄	Feed Cloth Adjusting Crank	1	1	1	1	1	1	1	
16	01-506751224-1	送布调整曲柄紧固螺钉	Setscrew	1	1	1	1	1	1	1	
17	201. 10-11	偏心轴	Eccentric Cam	1	1	1	1	1	1	1	
18	05-053101001-5	垫片	Gasket	1	1	1	1	1	1	1	
19	03-605000400-1	送布牙连杆偏心轴螺母	Nut	1	1	1	1	1	1	1	
20	01-705051325-1	送布牙架连杆套螺钉	Screw	1	1	1	1	1	1	1	
21	05-053151102-5	送布牙架连杆套垫圈	Gasket	1	1	1	1	1	1	1	
22	201. 10-16	送布牙架连杆套	Connecting Rod Bushing	1	1	1	1	1	1	1	
23	201. 10-17	送布牙架连杆	Connecting Rod	1	1	1	1	1	1	1	
24	01-804000414-1	挡圈螺钉	Screw	2	2	2	2	2	2	2	
25	201. 10-19	轴箍	Thrust Collar	2	2	2	2	2	2	2	
26	201. 10-20	送布牙架	Feed Rocker Rank	1	1	1	1	1	1	1	
27	201. 10-21	差动牙架	Ratio Rank	1	1	1	1	1	1	1	
28	201. 10-22	差动送布滑块	Feed Slipper Block	1	1	1	1	1	1	1	
29	201. 10-23	抬牙滑块	Take-up Slipper Block	1	1	1	1	1	1	1	
30	01-504000624-1	螺钉	Screw	1	1	1	1	1	1	1	
31	201. 10-25	油封	Oil Seal	1	1	1	1	1	1	1	
32	10-1401014-1	挡圈	E-ring	1	1	1	1	1	1	1	
33	12-115160	O型圈	O-ring	1	1	1	1	1	1	1	
34	201. 10-28	牙叉轴	Shaft	1	1	1	1	1	1	1	
35	01-535000821-1	差动牙螺钉	Screw	2	2	2	2	2	2	2	
36	201. 10-30	差动牙	Ratio dog	1	1						
	203. 10-30	差动牙	Ratio dog				1				
	204. 10-30	差动牙	Ratio dog					1			
	2102. 10-30-00	送布牙大组件(四排齿)	Ratio dog			1					
37	201. 10-31	牙架导轨	Guide Orbit	1	1	1	1	1	1	1	
38	01-404000823-1	牙架导轨螺钉	Screw	4	4	4	4	4	4	4	
39	201. 10-33	密封导架	Guide Bracket	1	1	1	1	1	1	1	
40	201. 10-34	油封	Oil Seal	3	3	3	3	3	3	3	
41	01-404000523-1	密封导架螺钉	Screw	2	2	2	2	2	2	2	

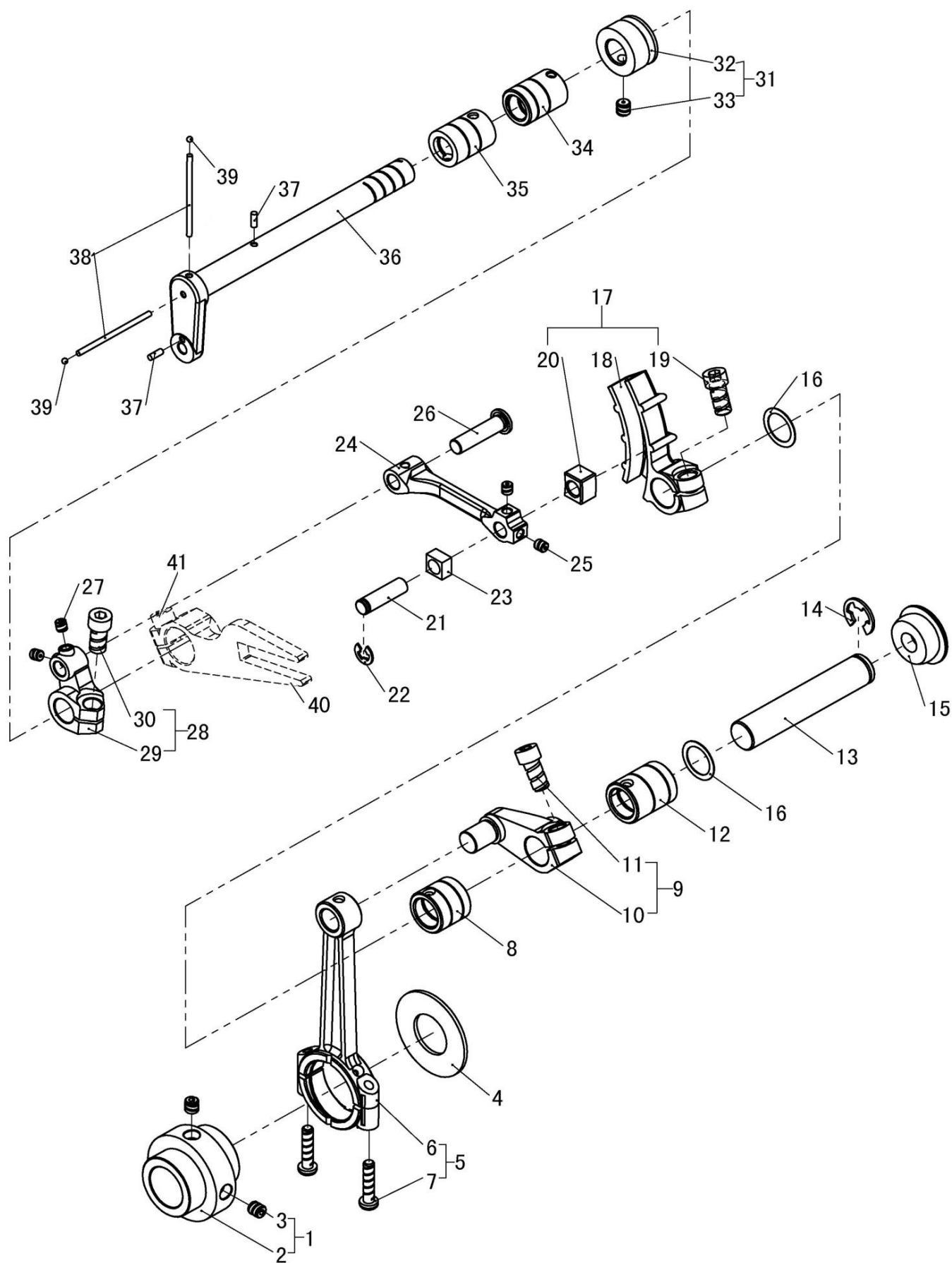
10. 送布传动部分 Feed transmit mechanism

[illegible]



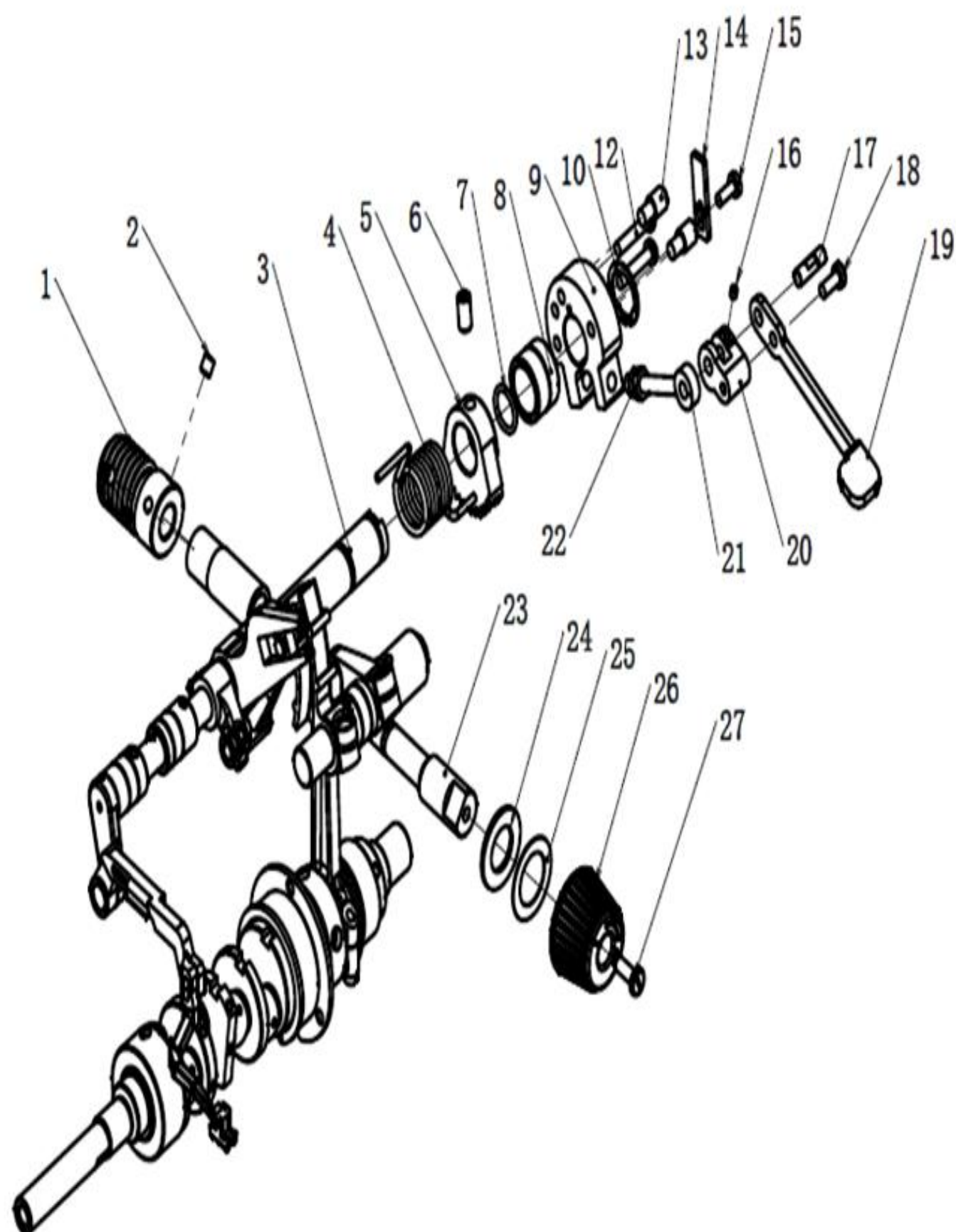
11. 上送布传动部分(1) Top feed transmit mechanism(1)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	2101.11-01	连杆	Link	1	1	1	1	1	1	1	
2	201.10-16	套筒	Bushing	2	2	2	2	2	2	2	
3	01-705051325-1	M5×13六角螺钉	Screw	1	1	1	1	1	1	1	
4	05-053151102-5	平垫片	Washer	1	1	1	1	1	1	1	
5	2101.11-03	轴套	Bushing	1	1	1	1	1	1	1	
6	19-705051725-1	螺栓 M5x17	Bolt	1	1	1	1	1	1	1	
7	2101.11-04	限位螺母	Nut	1	1	1	1	1	1	1	
8	2101.11-05	调节曲柄	Crank	1	1	1	1	1	1	1	
9	01-706002255-1	螺栓 M6x22	Bolt	1	1	1	1	1	1	1	
10	03-606000400-1	六角螺母	Nut	1	1	1	1	1	1	1	
11	2101.11-06	挡套组件	Collar ASM	1	1	1	1	1	1	1	
12	2101.11-06-01	挡套	Collar	1	1	1	1	1	1	1	
13	01-506751224-1	M6x12螺钉	Screw	1	1	1	1	1	1	1	
14	2101.11-07	C型弹簧	Flat spring	1	1	1	1	1	1	1	
15	2101.05-03	曲柄轴后套筒	Bushing	1	1	1	1	1	1	1	
16	2101.11-09	限位挡圈组件	Collar ASM	1	1	1	1	1	1	1	
17	2101.11-09-01	限位挡圈	Collar	1	1	1	1	1	1	1	
18	01-506751224-1	螺栓 M6x12	Screw	1	1	1	1	1	1	1	
19	201.05-08	铜垫片	Washer	1	1	1	1	1	1	1	
20	2101.11-13	曲柄轴前轴套	Bushing	1	1	1	1	1	1	1	
21	2101.11-14	曲柄轴	Crankshaft	1	1	1	1	1	1	1	
22	2101.11-15	油线	Oil wick	1	1	1	1	1	1	1	
23	2101.11-16	插销	Pin	1	1	1	1	1	1	1	
24	2101.11-17	油毡	Oil felt	1	1	1	1	1	1	1	
25	2101.11-18	油塞	Plug	1	1	1	1	1	1	1	
26	2101.11-19	油毡	Oil felt	5	5	5	5	5	5	5	
27	2101.11-20	送料轴油封导架	Guide/Feed Bar Oil Seal	1	1	1	1	1	1	1	
28	2101.11-21	油封	Oil seal	1	1	1	1	1	1	1	
29	01-503000321-1	M3×3螺钉	Screw	1	1	1	1	1	1	1	
30	2101.11-22	上送布架组件	Top Feed Bar Assebly	1	1	1	1	1	1	1	
31	2101.11-22-01	上送布牙架	Top Feed Bar	1	1	1	1	1	1	1	
32	2101.11-22-02	上送布牙架导向	Guide	1	1	1	1	1	1	1	
33	01-104001021-1	M4×10螺钉	Screw	1	1	1	1	1	1	1	
34	2101.11-23	平垫片	Washer	1	1	1	1	1	1	1	
35	01-705051325-1	M5×13螺钉	Screw	1	1	1	1	1	1	1	
36	05-053151102-5	平垫片	Washer	1	1	1	1	1	1	1	
37	2101.11-24	上送布牙架限位座	Guide/Top Bar Oil Seal	1	1	1	1	1	1	1	
38	01-804000414-1	M4×4螺钉	Screw	2	2	2	2	2	2	2	
39	2101.11-25	上送布牙架限位头	Guide/Top Bar Oil Seal	1	1	1	1	1	1	1	
40	2101.11-26	上送布牙	Top Feed Bar	1							
	2102.11-26	上送布牙	Top Feed Bar		1						
	2103.11-26	上送布牙	Top Feed Bar				1				
	2104.11-26	上送布牙	Top Feed Bar					1			
	2102.11-26A	上送布牙(三排齿)	Top Feed Bar			1					
41	01-535001021-1	M3.5×10螺钉	Screw	1	1	1	1	1	1	1	
42	2101.11-27	压杆头	Presser Bar	1	1	1	1	1	1	1	
43	2101.11-28	调压簧	Spring	1	1	1	1	1	1	1	
44	2101.11-29	调节螺钉	Screw	1	1	1	1	1	1	1	
45	2101.11-30A	调节螺母锁紧套	Nut	1	1	1	1	1	1	1	



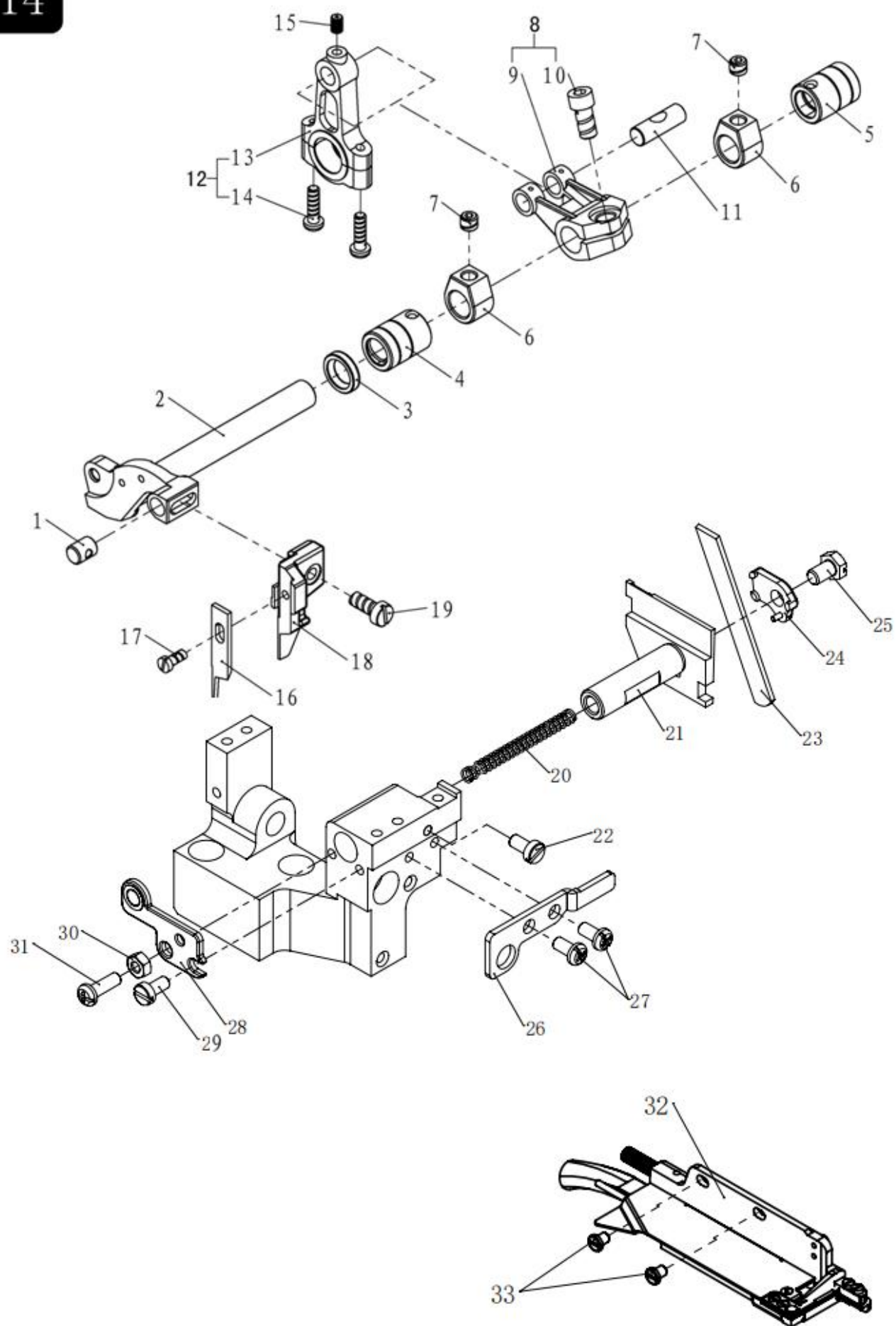
12. 上送布传动部分(2) Top feed transmit mechanism(2)

[illegible]



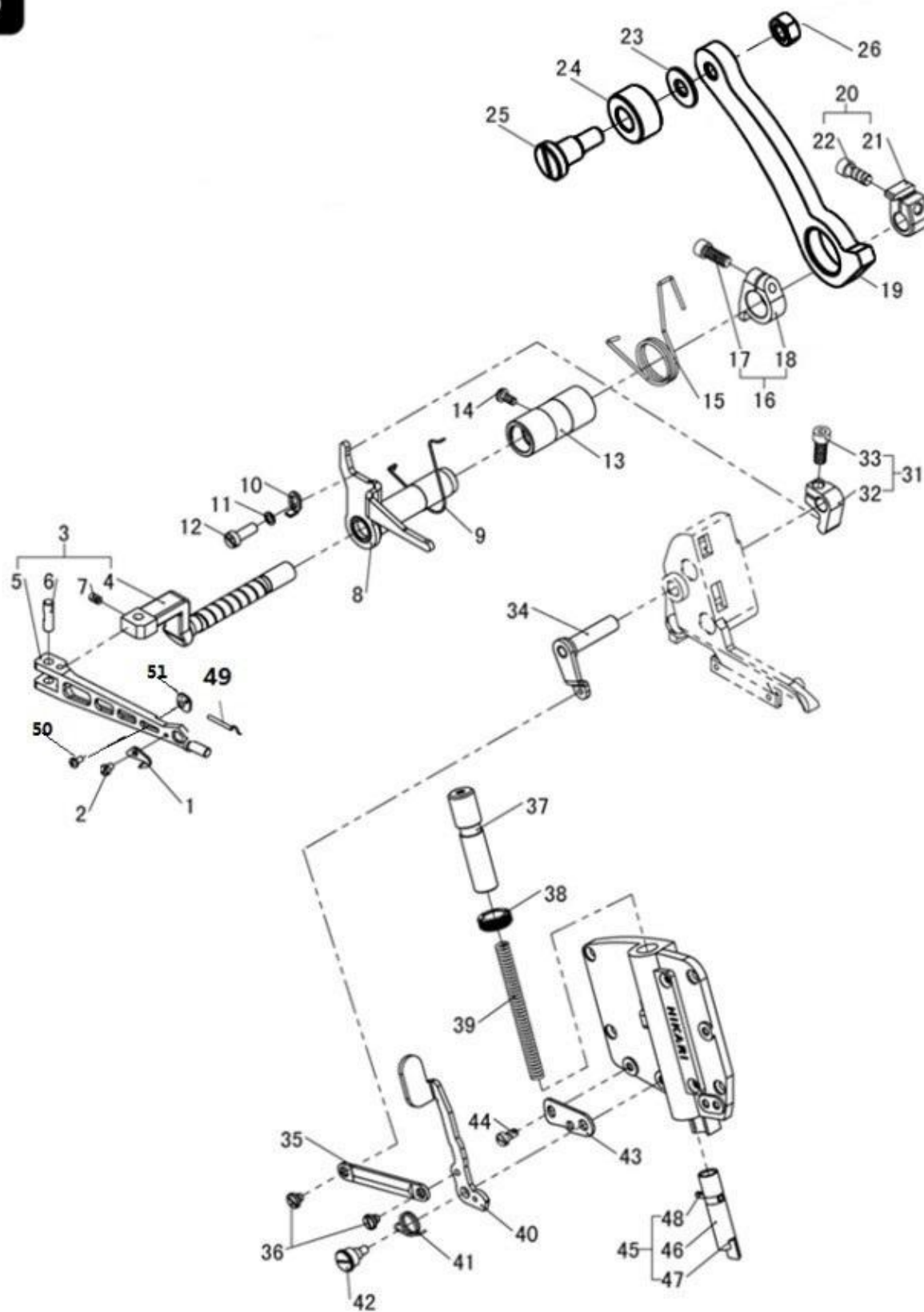
13. 上送布传动部分(3) Top feed transmit mechanism(3)

[illegible]



14. 剪切部分 Thread trimmer mechanism

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	201. 11-01	销轴	Pin	1	1	1	1	1	1	1	
2	2111. 10-01	上刀轴	Upper Knife Shaft	1	1	1	1	1	1	1	
3	13-09330150	油封	Oil Seal	1	1	1	1	1	1	1	
4	201. 07-06	套筒	Bushing	1	1	1	1	1	1	1	
5	201. 07-06	套筒	Bushing	1	1	1	1	1	1	1	
6	201. 11-06	上刀轴箍	Crank Pin	2	2	2	2	2	2	2	
7	01-806750514-1	挡圈螺钉	Screw	2	2	2	2	2	2	2	
8	2101. 14-02	上切刀曲柄组件	Feed Forked Arm Components	1	1	1					
	2103. 14-02	上切刀曲柄组件	Feed Forked Arm Components				1	1	1	1	
9	2101. 14-02-01	上切刀曲柄	Feed Forked Arm	1	1	1					
	2103. 14-02-01	上切刀曲柄	Feed Forked Arm				1	1	1	1	
10	01-506751224-1	螺钉M6x12	Screw	1	1	1	1	1	1	1	
11	201. 05-13	销轴	Pin	1	1	1	1	1	1	1	
12	201. 11-11	上刀连杆组件	Connecting Rod ASM	1	1	1	1	1	1	1	
13	201. 11-11-01	上刀连杆	Feed Forked Connecting Rod	1	1	1	1	1	1	1	
14	01-404001623-1	上切刀传动连杆螺钉	Setscrew	2	2	2	2	2	2	2	
15	01-804000614-1	上切刀传动连杆螺钉	Setscrew	1	1	1	1	1	1	1	
16	201. 11-14	上切刀	Upper Knife	1							
	2102. 11-14	上切刀	Upper Knife		1						
17	01-535000821-1	上切刀固定螺钉	Setscrew	1	1	1	1	1	1	1	
18	201. 11-16	上刀座	Plain Knife Support	1	1	1					
	203. 11-16	上刀座	Plain Knife Support				1				
19	01-504001221-1	上切刀架固定螺钉	Setscrew	1	1	1	1	1	1	1	
20	201. 11-18	下切刀弹簧	Lower Knife Spring	1	1	1	1	1	1	1	
21	201. 11-19	下切刀架	Lower Knife Slide Stud	1	1						
	203. 11-19	下切刀架	Lower Knife Slide Stud				1	1			
	2102. 11-19	下切刀架	Lower Knife Slide Stud			1					
	201. 11-19	下切刀架	Lower Knife Slide Stud							1	
22	01-504000821-1	下切刀架固定螺钉	Setscrew	1	1	1	1	1	1	1	
23	201. 11-21	下切刀	Lower Knife	1							
	2102. 11-21	下切刀	Lower Knife		1						
	201. 11-21	下切刀	Lower Knife							1	
24	201. 11-22	下切刀压板	Lower Knife Presser Board	1	1	1	1	1	1	1	
25	01-705000821-1	下切刀固定螺钉	Setscrew	1	1	1	1	1	1	1	
26	201. 11-24	下切刀架支板	Lower Knife Bracket Support	1	1	1	1	1	1	1	
27	01-404000823-1	下切刀架固定螺钉	Setscrew	2	2						
28	296. 34-41-00	感应器挡板组件	sensor (hall)	1	1	1	1	1	1	1	
29	01-504000821-1	螺钉M4×8	Screw	1	1	1	1	1	1	1	
30	03-604000320-1	调节螺母	Adjusting Nut	1	1	1	1	1	1	1	
31	01-504001223-1	调节螺钉	Adjusting Screw	1	1	1	1	1	1	1	
32	2103. 23-10	下吸刀组件	Chain Cutter Complete				1				
	2104. 23-10	下吸刀组件	Chain Cutter Complete					1			
33	01-645000621-1	螺钉	Screw				2	2			

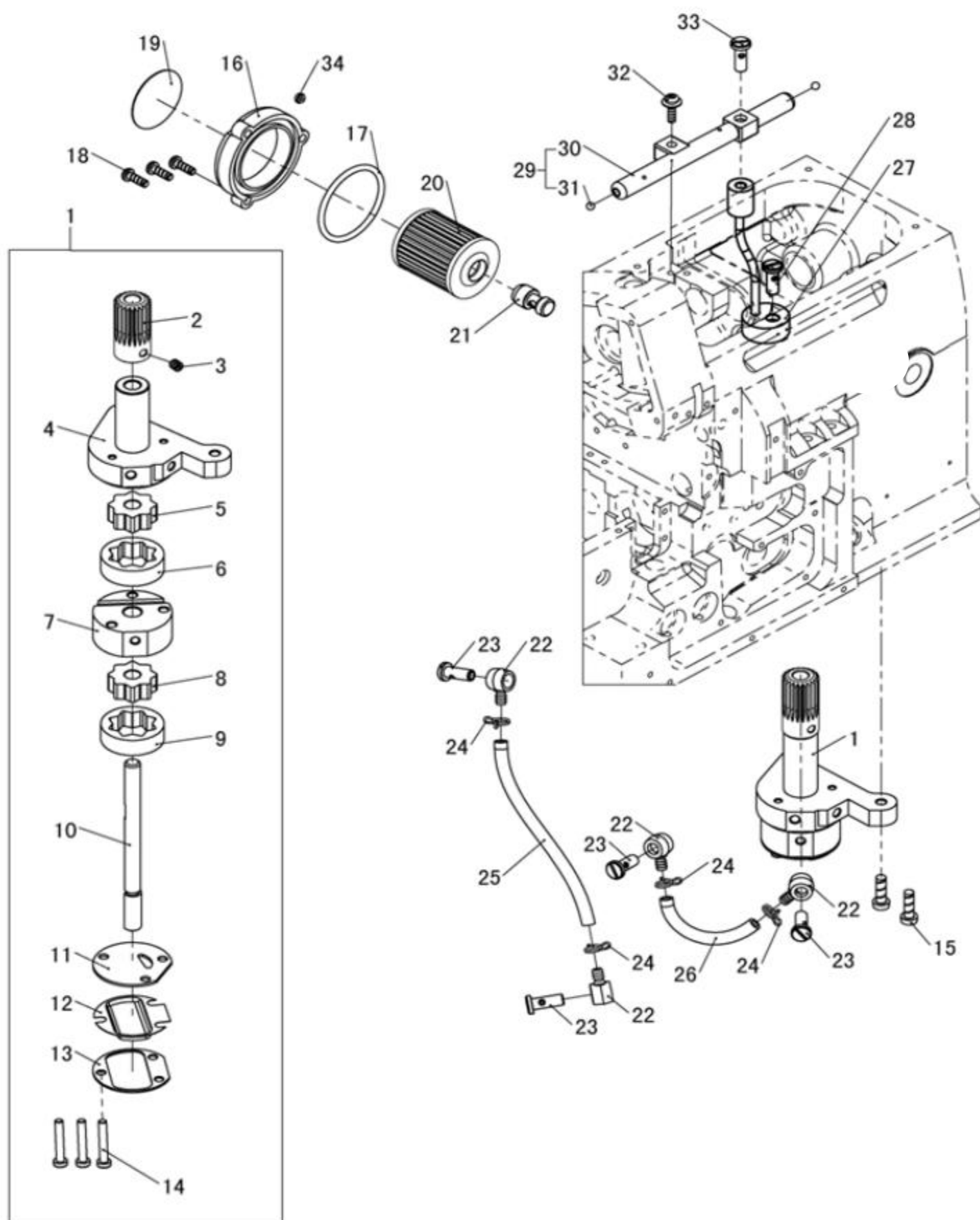


15. 压布传动部分 Presser foot driving mechanism

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	2102. 13-17	护片	Thread Cutting Knife	1	1	1	1	1	1	1	
2	01-503000421-1	割线刀螺钉	Thread Cutting Knife Screw	1	1	1	1	1	1	1	
3	201. 13-02A	抬压脚组件	Lifting Presser Foot ASM	1	1	1	1	1	1	1	
4	201. 13-02A-01	抬压脚轴	Lifting Presser Foot Shaft	1	1	1	1	1	1	1	
5	201. 13-02A-02	抬压脚臂	Lifting Presser Foot Arm	1	1	1	1	1	1	1	
6	201. 13-02A-03	铰链销	Hinge Pin	1	1	1	1	1	1	1	
7	01-804000614-1	铰链销紧定螺钉	Hinge Pin Setscrew	1	1	1	1	1	1	1	
8	2101. 15-01A	抬牙杠杆	Lever	1	1	1	1	1	1	1	
9	2101. 15-02	弹簧	Spring	1	1	1	1	1	1	1	
10	2101. 15-03	定位片	Stopper	1	1	1	1	1	1	1	
11	09-0420408-1	平垫片	Spring Washer	1	1	1	1	1	1	1	
12	01-504000621-1	M4×6螺钉	Screw	1	1	1	1	1	1	1	
13	2101. 15-04	压脚轴套	Presser Foot Bushing	1	1	1	1	1	1	1	
14	01-404000823-1	压脚轴套紧定螺钉	Presser Foot Bushing Setscrew	1	1	1	1	1	1	1	
15	2101. 15-05	扭簧	Twisting Spring	1	1	1	1	1	1	1	
16	2101. 15-06	挡圈组件	Collar ASM	1	1	1	1	1	1	1	
17	2101. 15-06-01	挡圈	Collar	1	1	1	1	1	1	1	
18	01-505001424-1	螺钉 M5x14	Screw	1	1	1	1	1	1	1	
19	2101. 29-03	抬压脚驱动板	Lifting presser foot drive plate	1	1	1	1	1	1	1	
20	201. 13-13	抬压脚曲柄组件	Lifting Presser Foot Crank ASM	1	1	1	1	1	1	1	
21	201. 13-13-1	抬压脚曲柄	Lifting Presser Foot Crank	1	1	1	1	1	1	1	
22	01-506751424-1	抬压脚曲柄螺钉	Lifting Presser Foot Crank Screw	1	1	1	1	1	1	1	
23	05-051081203-5	平垫片	Gasket	1	1	1	1	1	1	1	
24	2101. 29-05	轴套	Axle Sleeve	1	1	1	1	1	1	1	
25	296. 34-30	轴螺钉	Shaft screw	1	1	1	1	1	1	1	
26	03-605000400-1	六角螺母M5×4	Hexagon nutM5×4	1	1	1	1	1	1	1	
31	2101. 15-08	杠杆组件	Lever ASM	1	1	1	1	1	1	1	
32	2101. 15-08-01	杠杆	Lever	1	1	1	1	1	1	1	
33	01-505001224-1	M5×12螺钉	Screw	1	1	1	1	1	1	1	
34	2101. 15-09	连杆轴	Lever	1	1	1	1	1	1	1	
35	2101. 15-10	连杆	Link	1	1	1	1	1	1	1	
36	2101. 15-11	轴台螺钉	Screw	2	2	2	2	2	2	2	
37	2101. 15-12	调压螺钉	Presser Screw Regulation	1	1	1	1	1	1	1	
38	2101. 15-13	调压螺母	Nut Regulation Collar	1	1	1	1	1	1	1	
39	2101. 15-14	调压簧	Presser Spring	1	1	1					
	204. 13-29	调压簧	Presser Spring				1	1	1	1	
40	2101. 15-15	抬压脚扳手	Spanner	1	1	1	1	1	1	1	

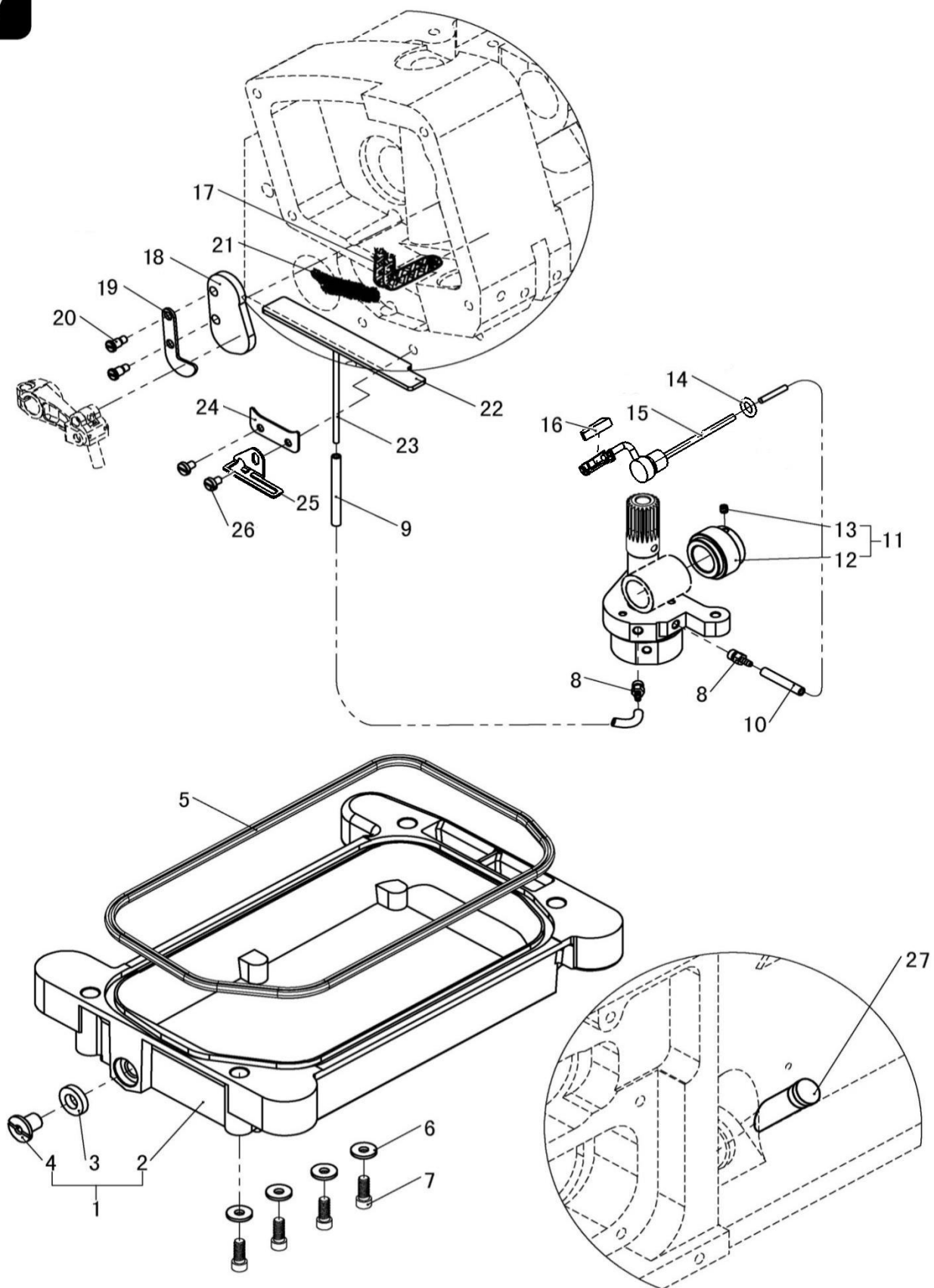
15. 压布传动部分 Presser foot driving mechanism

[illegible]



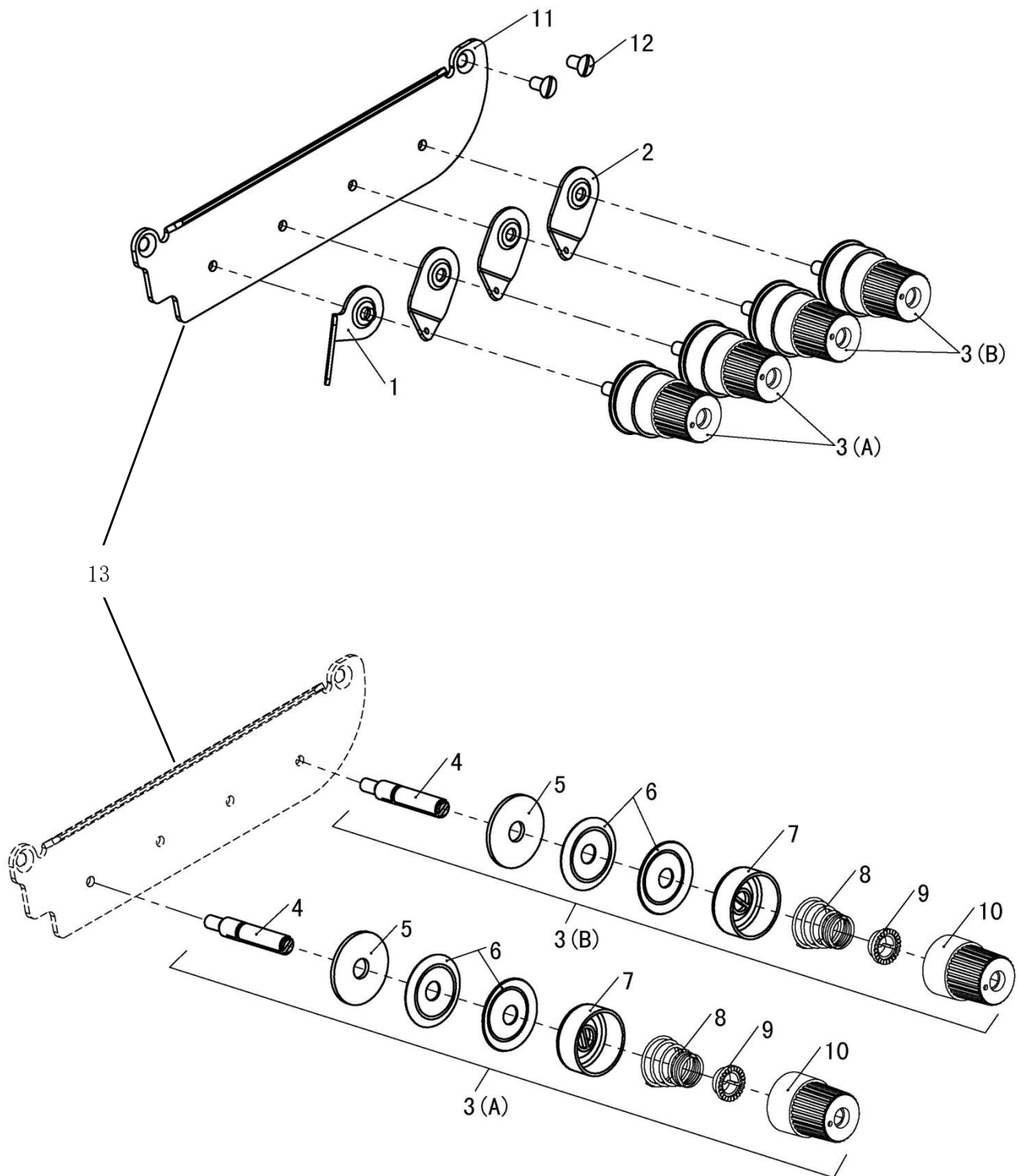
16. 润滑部分 Lubrication component

[illegible]



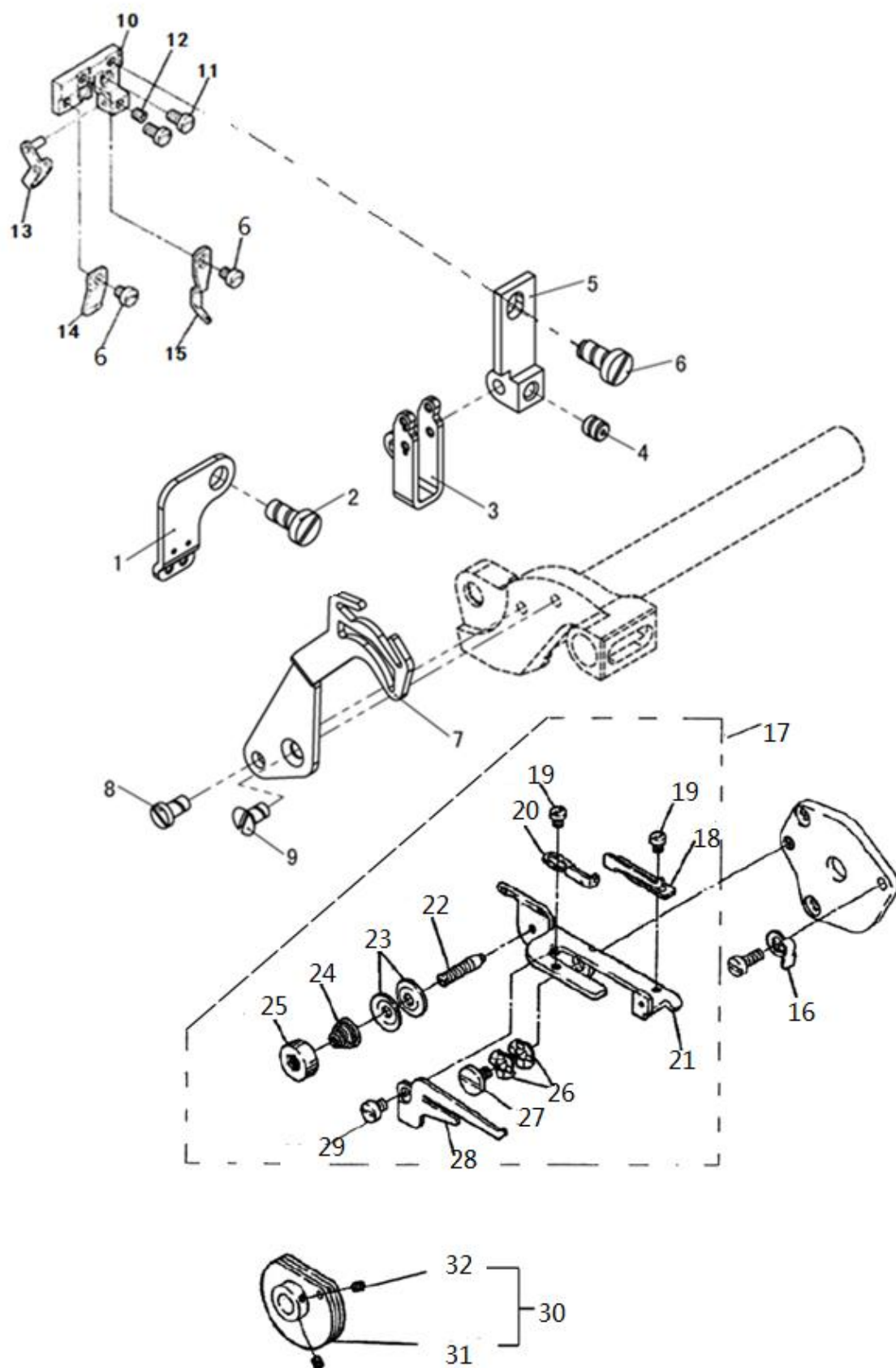
17. 油盘部分 Oil reservoir component

[illegible]



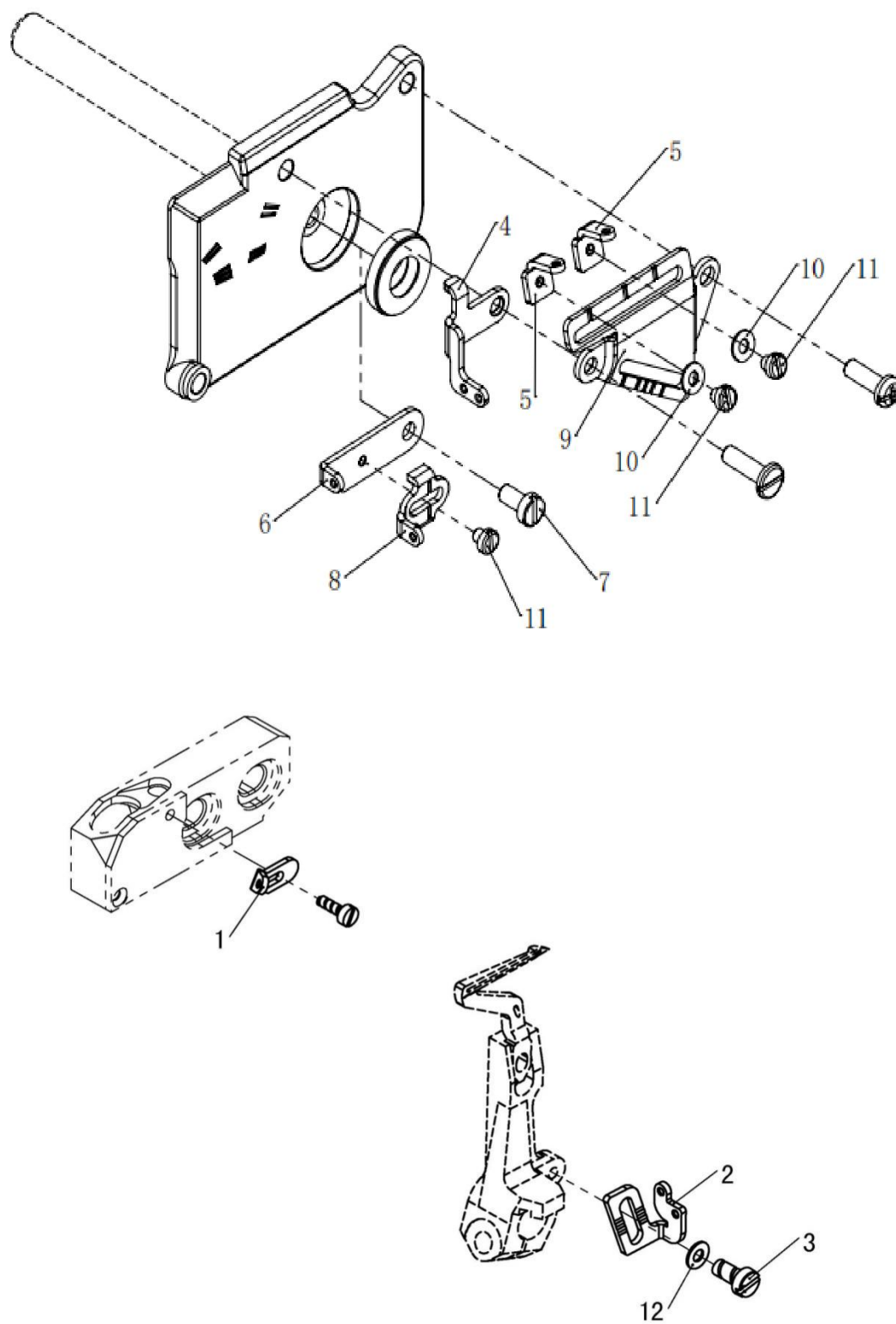
18. 夹线器部分 Thread tension component

[illegible]



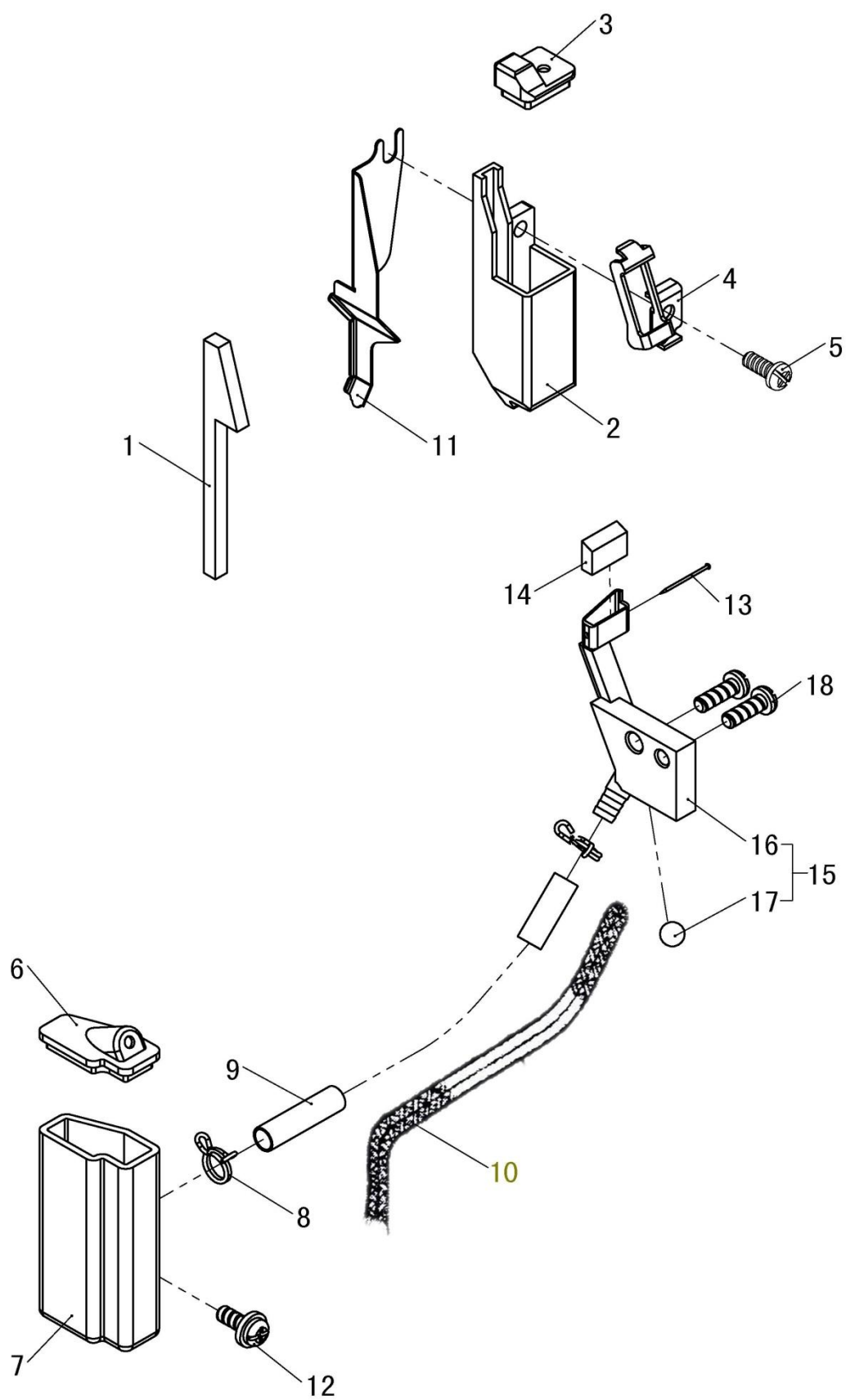
19. 过线件部分(1) Thread guider component (1)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	2102.17-05	穿线板	Thread Tension Disk	1	1						
2	01-604000821-1	穿线板螺钉	Screw	1	1						
3	202.17-09	二眼过线板组件	Two-hole Thread Tension ASM	1	1	1					
	203.17-09	二眼过线板组件	Two-hole Thread Tension ASM				1	1			
	206.17-09	二眼过线板组件	Two-hole Thread Tension ASM						1	1	
4	01-804000414-1	二眼过线板螺钉	Screw	1	1						
5	201.17-11	过线板座	Thread Tension Base	1	1	1					
	203.17-11	过线板座	Thread Tension Base				1	1	1	1	
6	01-604000821-1	过线板座螺钉	Screw	1	1	1					
	01-504000521-1	单孔过线板固定螺钉	Setscrew				3	3	3	3	
7	2101.19-01	挑线板	Thread Take-up Disk	1	1	1					
	2103.19-01	挑线板	Thread Take-up Disk				1				
	2104.19-01	挑线板	Thread Take-up Disk					1			
	2105.19-01	挑线板	Thread Take-up Disk						1		
	2107.19-01	挑线板	Thread Take-up Disk							1	
8	01-603000621-1	M3×6螺钉	Setscrew	1	1	1	1	1	1	1	
9	01-103000621-1	M3×6螺钉	Setscrew	1	1	1	1	1	1	1	
10	203.17-01	过线板固定座	Thread Tension Base				1	1	1	1	
11	01-604000821-1	过线板固定座螺钉	Thread Tension Base Screw				2	2	2	2	
12	203.17-03	过线板组件	Thread Tension ASM				1	1	1	1	
13	01-804000414-1	过线板螺钉	Screw				1	1	1	1	
14	2102.17-05	穿线板	Thread Tension Disk				1	1			
	2102.17-05	穿线板	Thread Tension Disk						1	1	
15	203.17-07	单孔过线板	Single-hole Thread Guide Disk				1		1		
	204.17-07	单孔过线板	Single-hole Thread Guide Disk					1		1	
16	203.19-05	过线环	Thread Ring				1	1	1	1	
17	203.19-06	前弯针导线架组件	Components				1	1	1	1	
18	203.19-06-01	过线板 A	Thread Tension Disk A				1	1	1	1	
19	01-503000421-1	过线板螺钉	Screw				1	1	1	1	
20	203.19-06-03	过线板B	Thread Tension Disk B				2	2	2	2	
21	203.19-06-04	导线架	Thread Guide Rack				1	1	1	1	
22	203.19-06-05	压线螺钉	Screw				1	1	1	1	
23	203.19-06-06	压线板	Thread Presser Disk				1	1	1	1	
24	203.19-06-07	压线簧	Thread Presser Spring				2	2	2	2	
25	203.19-06-08	压线螺母	Thread Presser Nut				1	1	1	1	
26	201.03-07	波形弹性垫圈	Elastic Cushion				1	1	1	1	
27	201.03-08	导线架螺钉	Screw				2	2	2	2	
28	203.19-06-11	导线板	Thread Guide Disk				1	1	1	1	
29	01-504000521-1	导线板螺钉	Screw				1	1	1	1	
30	203.19-07	张力变换凸轮组件	Tension Changing Cam ASM				1	1	1	1	
31	203.19-07-01	张力变换凸轮	Tension Changing Cam				1	1	1	1	
32	01-803000314-1	凸轮轴套紧定螺钉	Setscrew				2	2	2	2	



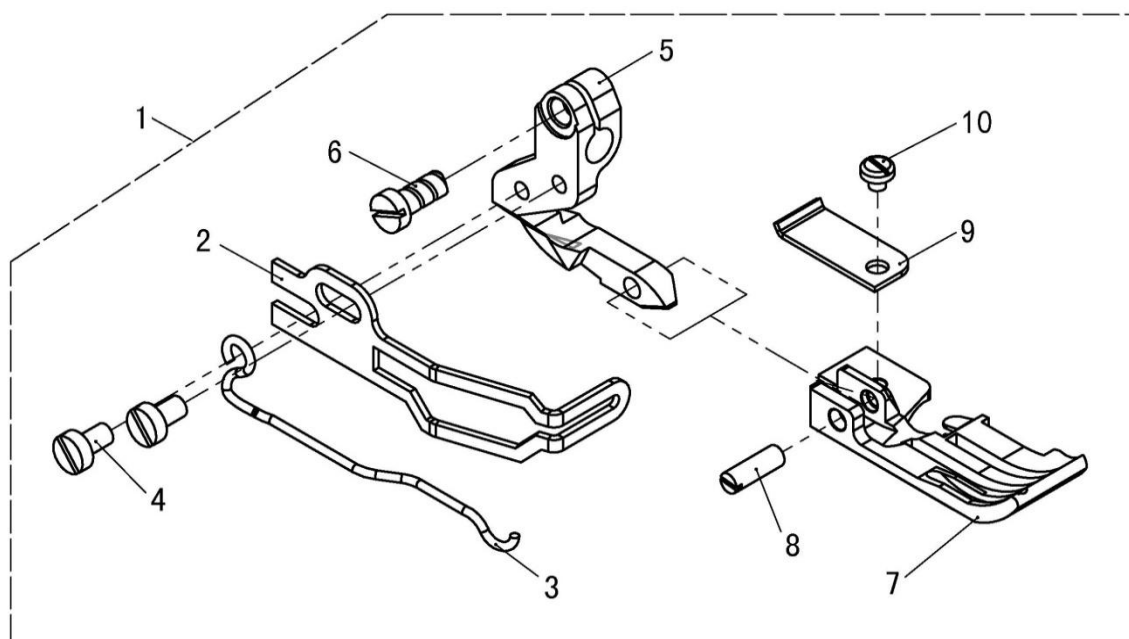
20. 过线件部分(2) Thread guider component (2)

[illegible]



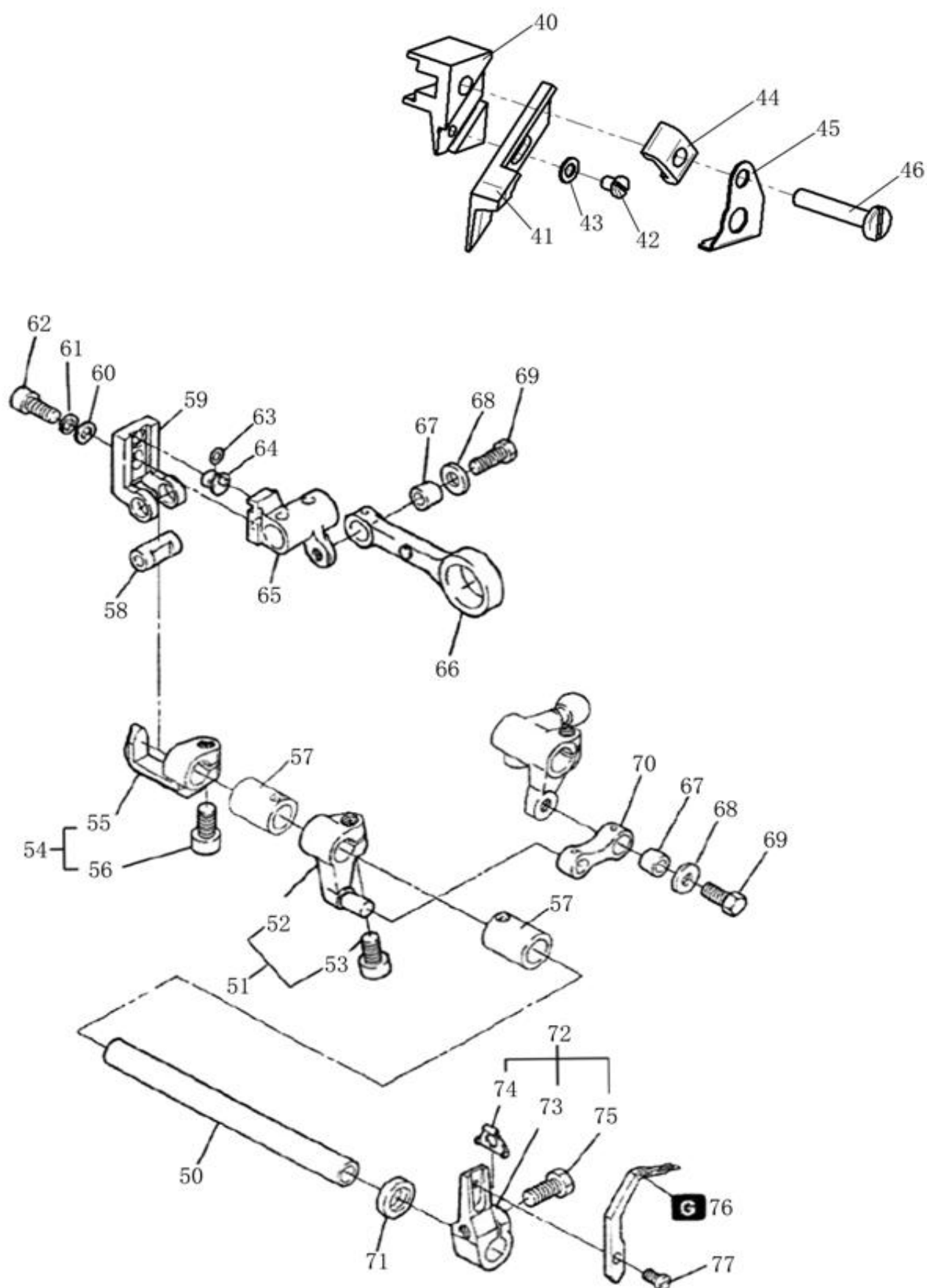
21. 硅油装置部分 Silicone oil component

[illegible]



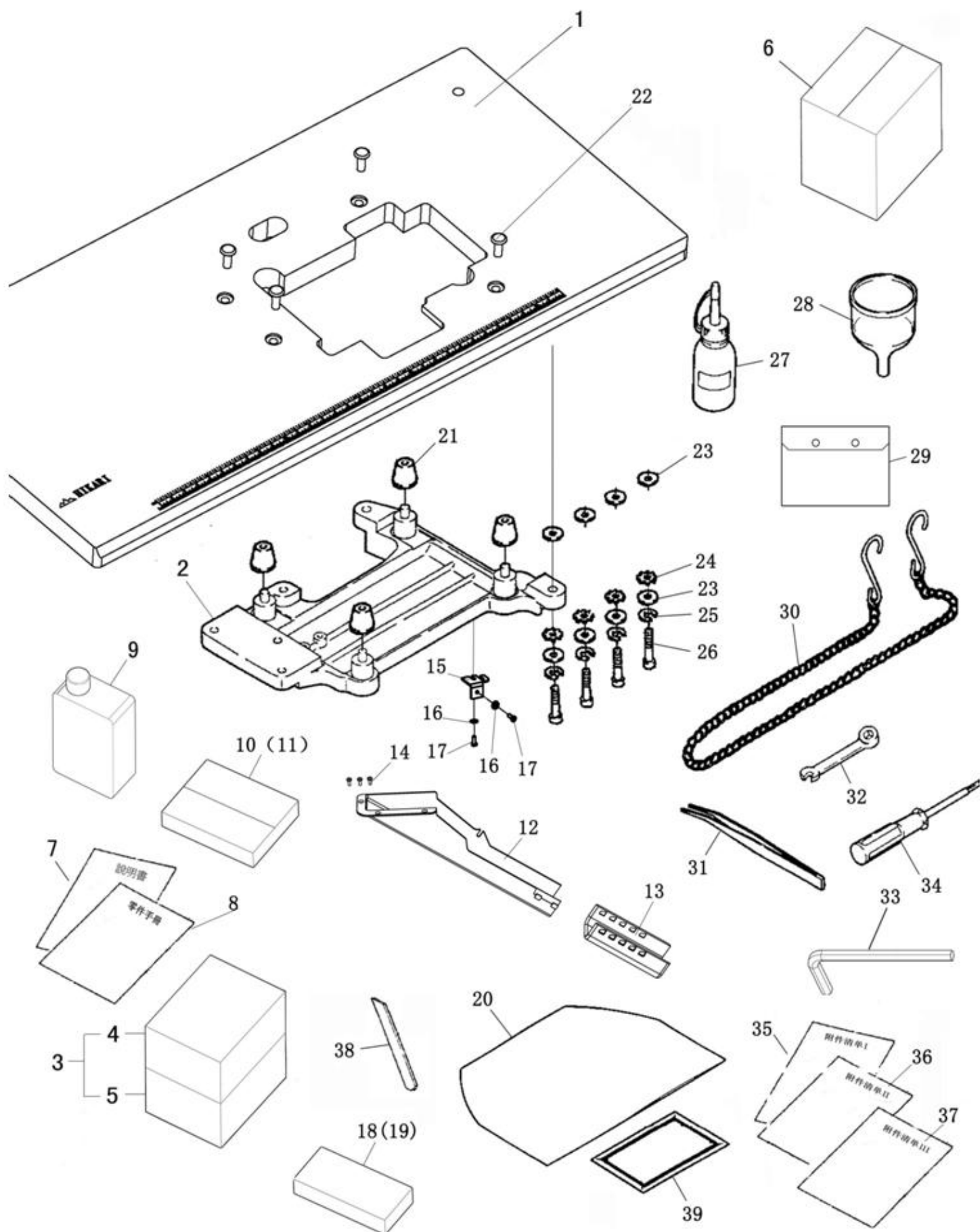
22. 压脚部分 Presser foot mechanism

[illegible]



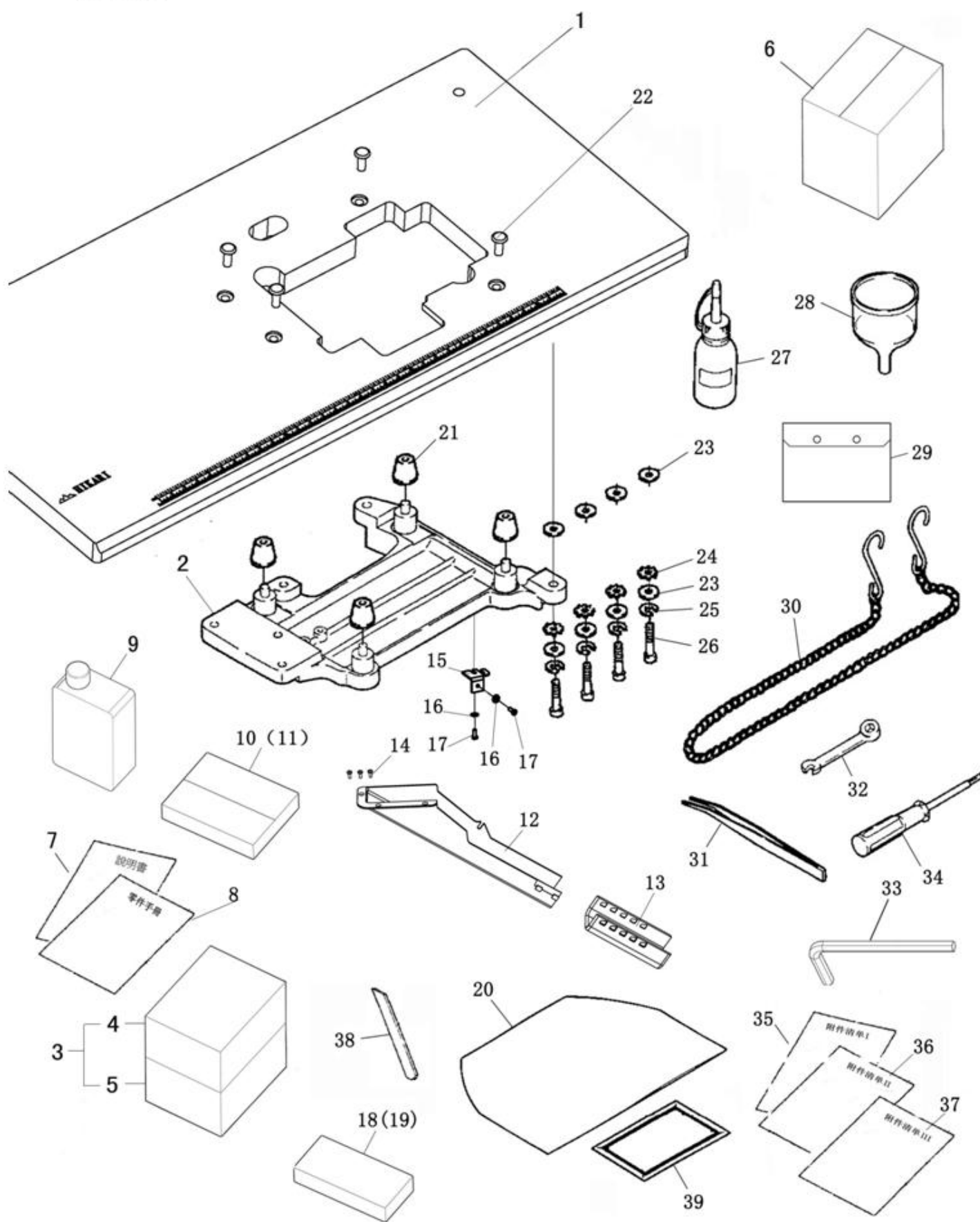
23. 五线专用件 Five-wire special parts

[illegible]



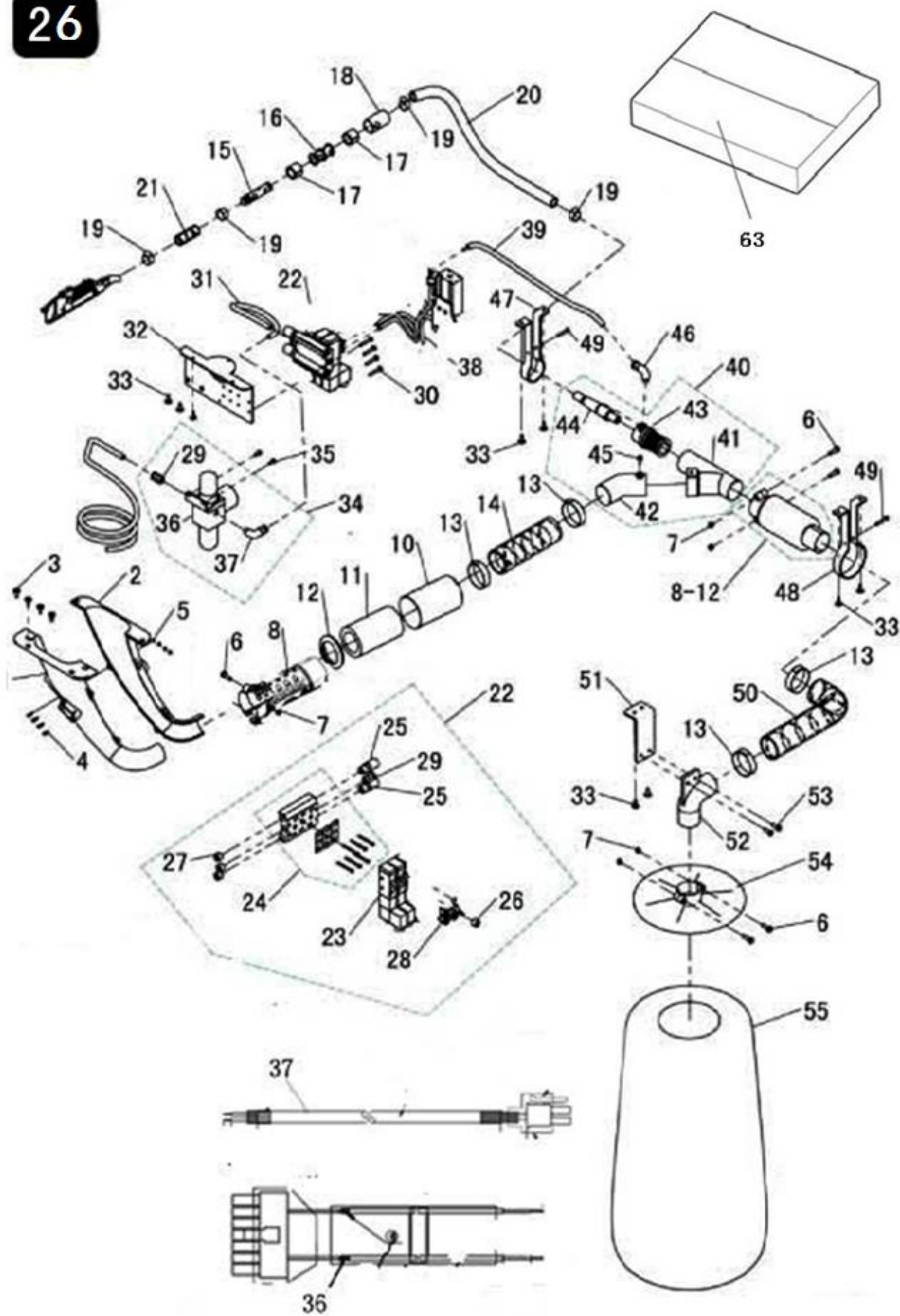
24. 附件部分（1） Accessory list(1)

序号	图号	名称		4	4	大	5	5	6	6	备注
		中文	英文	线	线	针	线	线	线	线	
1	2101.23-01	台板	Table(Semi-Sunken)	1	1	1	1	1	1	1	
2	201.22-02	台板托盘	Frame Holding Plate	1	1	1	1	1	1	1	
3	2102.24-02	泡沫箱组件	Foam Box ASM	1	1	1	1	1	1	1	
4	2102.24-02-01	泡沫箱（上）	Foam Box (Up)	1	1	1	1	1	1	1	
5	2102.24-02-02	泡沫箱（下）	Foam Box (Down)	1	1	1	1	1	1	1	
6	2101.24-01	外包装箱	Packing Box (Outside)	1	1	1	1	1	1	1	
7	2101.24-03	说明书	Instruction Manual	1	1	1	1	1	1	1	
8	2101.24-04	零件手册	Parts Book	1	1	1	1	1	1	1	
9	201.22-06	大油壶	Oil Pot	1	1	1	1	1	1	1	
10	201.22-07	大附件箱组件	Big Accessories Box ASM	1	1						
	HX-7 (KSC)	大附件箱组件	Big Accessories Box ASM				1	1	1	1	
	295.22-07-01	大附件箱组件	Big Accessories Box ASM			1					
11	201.22-07-01	大附件箱(A)	Big Accessories Box (A)	1	1	1	1	1	1	1	
12	201.22-07-02	漏斗槽上段	Cloth Waste Chute Upper	1	1	1	1	1	1	1	
13	201.22-07-03	漏斗槽下段	Cloth Waste Chute Lower	1	1	1	1	1	1	1	
14	201.22-07-04	漏斗槽上段固定螺钉	Setscrew	3	3	3	3	3	3	3	
15	201.22-07-05	漏斗槽固定板	Funnel Chute Fixed Plate	1	1	1	1	1	1	1	
16	201.22-07-06	漏斗槽固定板垫片	Gasket	2	2	2	2	2	2	2	
17	01-404001023-1	漏斗槽固定板螺钉	Screw	2	2	2	2	2	2	2	
18	201.22-07-08	小附件箱组件	Small Accessories Box ASM	1	1	1	1	1	1	1	
19	201.22-07-08-01	小附件箱（C）	Small Accessories Box (C)	1	1	1	1	1	1	1	
20	201.22-07-08-02	防尘罩	Dust-Proof Cap	1	1	1	1	1	1	1	
21	201.22-07-08-03	机头防震销垫	Dust-Proof Rubber	4	4	4	4	4	4	4	
22	201.22-07-08-04	台板固定螺套	Holding Plate Bolt	4	4	4	4	4	4	4	
23	201.22-07-08-05	台板托盘垫片	Fram Holding Plate Spacer	8	8	8	8	8	8	8	
24	201.22-07-08-06	外齿锁紧垫圈	Washer	4	4	4	4	4	4	4	
25	201.22-07-08-07	标准型弹簧垫圈	Standard Spring Washer	4	4	4	4	4	4	4	
26	01-508004524-1	台板托盘螺钉	Fram Holding Plate Screw	4	4	4	4	4	4	4	
27	201.22-07-08-09	小油壶	Oil Container	1	1	1	1	1	1	1	
28	201.22-07-08-10	油漏斗	Oil Funnel	1	1	1	1	1	1	1	
29	201.22-07-08-11	附件袋	Accessories Bag	1	1	1	1	1	1	1	
30	201.22-07-08-12	链钩	Chain Hook	1	1	1	1	1	1	1	
31	201.22-07-08-13	镊子	Tweezers	1	1	1	1	1	1	1	
32	201.22-07-08-14	双头扳手S8	Double-ended Spanner S8	1	1	1	1	1	1	1	
33	201.22-07-08-15	内六角扳手S6	Hexagon Spanner S6	1	1	1	1	1	1	1	
34	201.22-07-08-16	有柄内六角扳手S1.5	Hexagon Spanner S1.5	1	1	1	1	1	1	1	
35	2101.23-07-08-17	附件清单I	Accessories Listing I	1	1	1	1	1	1	1	
36	2101.23-07-08-18	附件清单II	Accessories Listing II	1	1	1	1	1	1	1	



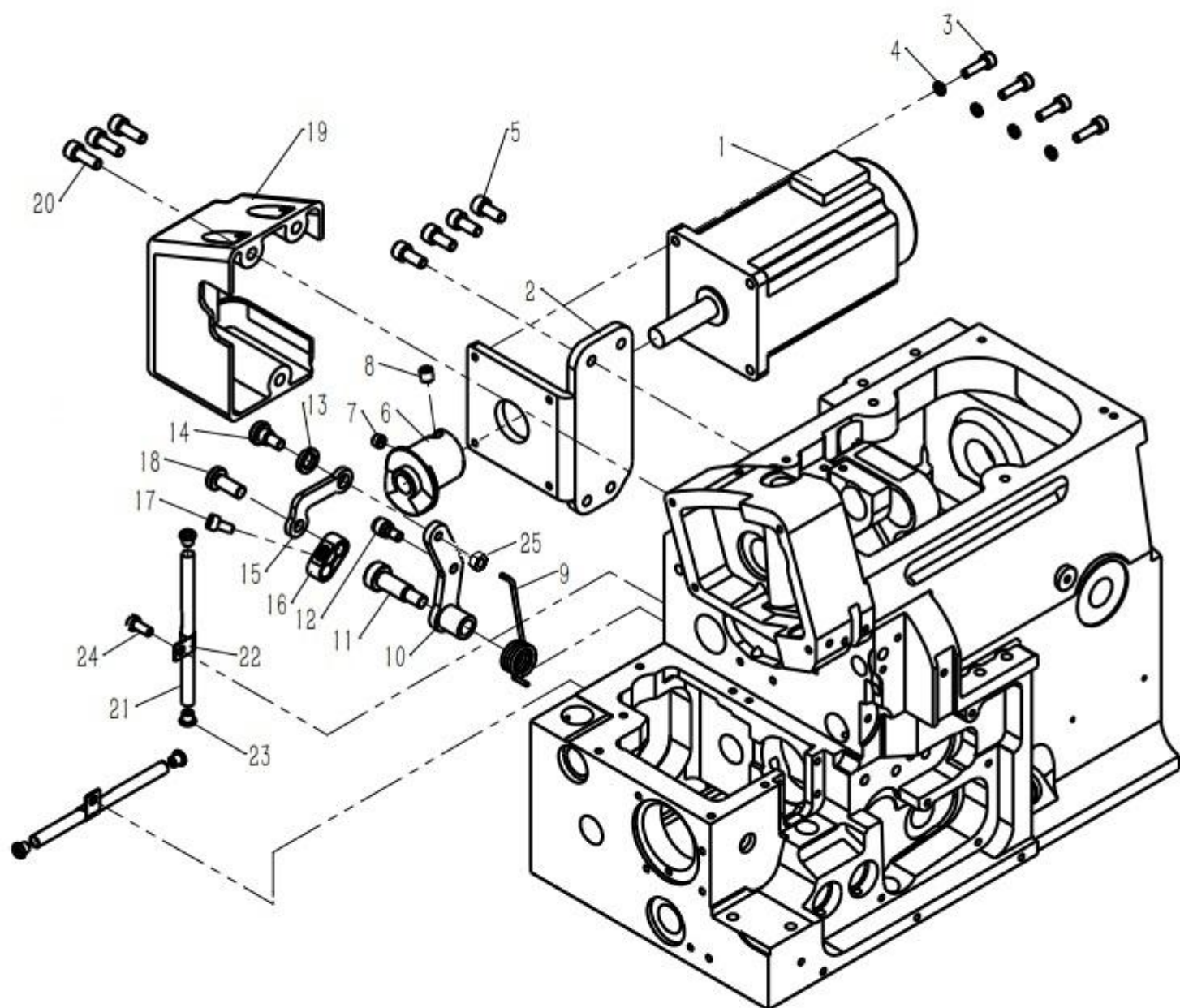
25. 附件部分（2） Accessory list(2)

序号	图号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
37	201. 22-07-08-19	附件清单III	Accessories Listing III	1	1	1	1	1	1	1	
38	201. 11-21	下切刀	Lower Knife	1							
	2102. 11-21	下切刀	Lower Knife		1						
39	201. 05-32G	机针（DC×27#11）	Needle	2	2	2	2	2	2	2	
40	202. 22-07-09	中附件箱组件	Center Accessories Box ASM	1	1	1	1	1	1	1	
41	201. 22-07-09-01	中附件箱（B）	Center Accessories Box (B)	1	1	1	1	1	1	1	
42	201. 22-07-09-02	线架上管	Thread Standing Pipe (upper)	1	1	1	1	1	1	1	
43	201. 22-07-09-03	线架下管	Thread Standing Pipe (lower)	1	1	1	1	1	1	1	
44	202. 22-07-09-04	过线臂（短）	Thread Guide Arm (short)	4	4	4	4	4	4	4	
45	201. 22-07-09-05	张扣	Thread Guide Arm Joint	4	4	4	4	4	4	4	
46	201. 22-07-09-06	张扣螺钉	Thread Guide Arm Joint Screw	4	4	4	4	4	4	4	
47	201. 22-07-09-07	过线磁眼	Thread Guide Hole	4	4	4	4	4	4	4	
48	201. 22-07-09-08	螺母	Nut	4	4	4	4	4	4	4	
49	201. 22-07-09-09	大固定夹螺钉A	Setscrew A	1	1	1	1	1	1	1	
50	201. 22-07-09-10	固定夹螺钉B	Setscrew B	3	3	3	3	3	3	3	
51	201. 22-07-09-11	大固定夹	Thread Standing Guide Base(big)	1	1	1	1	1	1	1	
52	201. 22-07-09-12	固定夹连接杆	Thread Standing Guide Arm	1	1	1	1	1	1	1	
53	201. 22-07-09-13	螺母	Nut	6	6	6	6	6	6	6	
54	201. 22-07-09-14	上下管接头	Thread Standing Rod Joint	1	1	1	1	1	1	1	
55	201. 22-07-09-15	接头螺钉	Screw	2	2	2	2	2	2	2	
56	201. 22-07-09-16	穿线杆	Thread Standing Thread Guide	1	1	1	1	1	1	1	
57	201. 22-07-09-17	小固定夹	Thread Standing Guide Base(small)	1	1	1	1	1	1	1	
58	201. 22-07-09-18	下管垫片	Washer	2	2	2	2	2	2	2	
59	201. 22-07-09-19	弹簧垫	Spring Washer	1	1	1	1	1	1	1	
60	201. 22-07-09-20	大螺母	Big Nut	1	1	1	1	1	1	1	
61	201. 22-07-09-21	线圈芯	Spool Retainer	4	4	4	4	4	4	4	
62	201. 22-07-09-22	线圈轴	Spool Pin	4	4	4	4	4	4	4	
63	201. 22-07-09-23	线盘垫	Spool Rest Cushion	4	4	4	4	4	4	4	
64	201. 22-07-09-24	线盘	Spool Rest	4	4	4	4	4	4	4	
65	201. 22-07-09-25	弹性垫圈	Spring Washer	4	4	4	4	4	4	4	
66	201. 22-07-09-26	上管盖帽	Thread Stand Rod Rubber Cap	1	1	1	1	1	1	1	



26. 自动抬压脚及吸风部件(Automatic presser foot lifter and air suction parts)

序号	图 号	名称		4 线	4 线 厚	大 针 距	5 线	5 线 厚	6 线	6 线 厚	备 注
		中文	英文								
1	246.28-03-01	吸风口L	Suction air L	1	1	1	1	1	1	1	
2	246.28-03-02	吸风口R	Suction air R	1	1	1	1	1	1	1	
3	21-2350162-4	十字槽木螺钉	Screw	4	4	4	4	4	4	4	
4	01-403001022-3	十字槽盘头螺钉	Screw	4	4	4	4	4	4	4	
5	03-603000240-3	六角螺母	Nut	4	4	4	4	4	4	4	
6	01-405002022-3	十字盘头螺钉M5*20	Screw	4	4	4	4	4	4	4	
7	03-605000450-3	六角螺母	Nut	4	4	4	4	4	4	4	
8	210.28-05-01A	消音管	Silencer Tube	2	2	2	2	2	2	2	
9	2111.22-01	压脚汽缸支座	Pressure Cylinder Support	1	1	1	1	1	1	1	
10	210.28-05-03	消音外壳盖	Silencer Outer Covering	2	2	2	2	2	2	2	
11	210.28-05-04	消音管吸音绵	Sound-absorbing Cotton	2	2	2	2	2	2	2	
12	210.28-05-05	消音外壳	Silencer Outer Covering	2	2	2	2	2	2	2	
13	210.28-22	喉咕	Throat Cushions	4	4	4	4	4	4	4	
14	210.28-24	螺旋软管38*150mm	Spiral Hose	1	1	1	1	1	1	1	
15	210.28-02-01	剪线消音气管	Shear Line Silencer Trache	1	1	1	1	1	1	1	
16	210.28-02-02	剪线消音气管调节套	Conditioning Units	1	1	1	1	1	1	1	
17	210.28-02-03	剪线消音气管消音绵	Silencers Cotton	2	2	2	2	2	2	2	
18	210.28-02-04	剪线消音气管外套	Bushing	1	1	1	1	1	1	1	
19	210.28-23	喉咕	Throat Cushions	4	4	4	4	4	4	4	
20	210.28-41-01	螺旋软管(小)	Spiral Hose	1	1	1	1	1	1	1	
21	210.28-41-02	螺旋软管(小)	Spiral Hose	1	1	1	1	1	1	1	
22	HXT13-1A	电磁阀组件	Solenoid Valve ASM	1	1	1	1	1	1	1	
23	208.28-20C-00	电磁阀	Solenoid Valve	(2)	(2)	(2)	(2)	(2)	(2)	(2)	
24	2111.22-04-01	电磁阀底座	Manifold	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
25	260.28-20-07	塑料消音器	Plastic Silencer	(2)	(2)	(2)	(2)	(2)	(2)	(2)	
26	260.28-20-08	堵头	Plug	(1)	(1)	(1)	(1)	(1)	(1)	(1)	
27	260.28-20-04	堵头	Plug	(3)	(3)	(3)	(3)	(3)	(3)	(3)	
28	260.28-20-06	外螺纹直通	Screw Thread Straight Unio	(3)	(3)	(3)	(3)	(3)	(3)	(3)	
29	260.28-20-05	外螺纹直通	Screw Thread Straight Unio	(2)	(2)	(2)	(2)	(2)	(2)	(2)	
30	18-404002823-3	三组合十字盘头螺钉	Screw	4	4	4	4	4	4	4	
31	210.28-33	PU管8*5*400mm	Pu Pipe (blue) PU8*5*400mm	1	1	1	1	1	1	1	
32	295.28-09	气控磁阀座支撑板	Air Valve Support Board	1	1	1	1	1	1	1	
33	20-4421632-3	十字槽盘头自攻螺钉	Screw	9	9	9	9	9	9	9	
34	78-AW20-02BCG-A	空气洁净器(带压力表) R1/4'	Filter-Regulator	1	1	1	1	1	1	1	
35	18-404000823-3	三组合十字一字盘头螺	Screw	2	2	2	2	2	2	2	



27. 步进电机组件 (Stepping motor assembly)

[illegible]



富山IoT



微信公众号



抖音官方号

上海富山精密机械科技有限公司

HIKARI (SHANGHAI) PRECISE MACHINERY SCIENCE AND TECHNOLOGY CO., LTD.

邮箱/E-mail: hikari@chinahikari.com

网址/Web: www.chinahikari.com

传真/Fax: (00)86-21-67311311

电话/Tel: (00)86-21-67311111 (转外贸部/EXT. FOREIGN TRADE DEPT)

上海市金山区朱泾镇工业园区中达路800号

NO.800, ZHONGDA ROAD, ZHUJING INDUSTRIAL ZONE,
JINSHAN DISTRICT, SHANGHAI CHINA



QUANTITY ATTESTATION
ISO9001质量体系认证